

Economical inverter with simple operation

NE-S1 series



Hitachi Industrial Equipment Systems Co., Ltd.

What's "NES"? New Inverter Small, Simple

Next&New

NEXT generation inverter opens the door to NEW market segments

Ecological& Economical

ECOLOGICAL - saves energy ECONOMICAL - simple to install and easy to use

Space Saving

Among the smallest form-factors in their category: -43% smaller than equivalent X200 (0.2 kW) -Side-by-side installation to save panel space



* Side-by-side installation: derating for carrier frequency and output current required

Z Simple Operation

Run/Stop/Reset is integrated in one button for simple operation.

Full-function attachable operator available as an option. (refer to p.15)

<standard operator panel> <option operator panel>



One button for run/stop/reset Operator/Keypad or RS485 communication port



7-segment LED display
 Operator/Keypad or RS485
 communication port
 Pot for frequency adjustment

Global Standards

 Conformity to global standards Conforms to CE/UL/c-UL/c-Tick
 Compatible to both sink and

source logic as standard

1



5 Optional Customization

Customization for specific applications is available. (contact Hitachi)

Logic input is compatible with both sink and source logic.



RS485 Modbus-RTU Communication port is standard

Developed by Hitachi and Economical



Inherent Functions to achieve energy savings

Automatic energy saving function is implemented to minimize energy consumption.

 Arithmetic and Delay Functions Arithmetic operation, delay functions and simplify external hardware.

Small&Simple

SIMPLE functions in a SMALL package

- Keypad / Terminal Switching Source of frequency and run commands can be selected via intelligent terminal. • 2nd Motor Function
- Settings for 1st and 2nd motor can be selected via intelligent input.
- Three-wire Operation Function Momentary contact for RUN and STOP can be utilized.
- Analog Input Disconnection Detect Function Upon the loss of analog signal, a preconfigured signal can be activated. *Parameter change and setting by keypad etc.

Optimal performance for energy saving applications such as fans and pumps



Fan and air conditioners air conditioning systems fans and blowers clean rooms



Pumps water and wastewater pump systems tank-less water supply and drainage systems



Food Processing Machines ·slicers ·mixers confectionery machines •Fruit Sorters

Model Configuration

Applicable motor k	0.2(1/4)	0.4(1/2)	0.75(1)	1.5(2)	2.2(3)	4.0(5)				
Three Phase 200V	LB	•	•		•	•				
Single Phase 200V	SB	•	•	•	•	•	-			
Three Phase 400V	HB	1000	•	•	•	•	•			
Model Name Indication										

NES1-002 S B

Series Name

Applicable Motor Capacity 002: 0.2kW(1/4HP) - 040: 4.0kW(5HP)

В	: Without	keypa	d	
Po	ower Sour	ce		
S	: 1-phase	200V	class	
L	: 3-phase	200V	class	
H.	: 3-phase	400V	class	

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● 1-/3-phase 200V class

Model NES1-			002SB	004SB	007SB	015SB	022SB		
			002LB	004LB	007LB	015LB	022LB		
	Applicable motor size, 4-pole kW	′(HP) *1	0.2(1/4)	0.4(1/2)	0.75(1)	1.5(2)	2.2(3)		
	Rated capacity	200V	0.4	0.9	1.3	2.4	3.4		
Output	haleu capacity	240V	0.5	1.0	1.6	2.9	4.1		
Ratings	Rated output current (A) *2		1.4	2.6	4.0	7.1	10.0		
	Overload capacity(output current)		150% for 60 sec.						
	Rated output voltage (V)		3-phase (3-wire) 200 to 240V (corresponding to input voltage)						
	Rated input voltage (V)		SB: 1-phase 200 to 240V+10%, -15%, 50/60Hz ±5% LB: 3-phase 200 to 240V+10%, -15%, 50/60Hz ±5%						
Input Rating		SB	3.1	5.8	9.0	16.0	22.5		
	Rated input current (A)	LB	1.8	3.4	5.0	9.3	13.0		
Enclosure *4			IP20						
Cooling method	Cooling method			Self-cooling		Force ve	entilation		
Moight (kg)	SB		0.7	0.8	1.0	1.2	1.3		
Weight (kg)		LB	0.7	0.8	0.9	1.2	1.3		

● 3-phase 400V class

Model NES1-			004HB	007HB	015HB	022HB	040HB		
	Applicable motor size, 4-pole kW	(HP) *1	0.4(1/2)	0.75(1)	1.5(2)	2.2(3)	4.0(5)		
	Rated capacity (kVA)	380V	0.9	1.6	2.6	3.6	6.0		
Output	Haleu capacity (KVA)	480V	1.2	2.0	3.4	4.5	7.6		
Ratings	Rated output current (A) *2		1.5	2.5	4.1	5.5	9.2		
	Overload capacity(output current)		150% for 60 sec.						
	Rated output voltage (V)		3-phase (3-wire) 380 to 480V (corresponding to input voltage)						
Input Rating	Rated input voltage (V)		3-phase 380 to 480V +10%, -15%, 50/60Hz ±5%						
input hating	Rated input current (A)		2	3.3	5.2	7	11.7		
Enclosure *4			IP20						
Cooling Method	Cooling Method			Self-cooling Force ventilation					
Weight (kg)			0	.9	1.0	1.1	1.2		

General Specifications

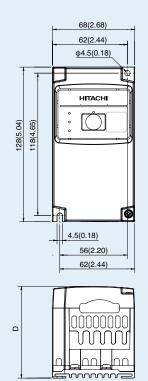
	Item		General Specifications				
Control method			Line-to-line sine wave pulse-width modulation (PWM) control				
	Output frequency		0.01 to 400Hz				
	Frequency accuracy *6		Digital command :±0.01%, Analog command±0.4% (25±10°C)				
	Frequency setting		Digital: 0.01Hz, Analog: (max frequency)/1000				
Control	Voltage/Frequenc		V/f control,V/f variable (constant torque, reduced torque)				
Control	Acceleration/dece		0.00 to 3000 sec. (linear, sigmoid), two-stage accel./decel.				
	Starting torque *7		100%/6Hz				
	Carrier frequency	range	2.0 to 15kHz				
	Protective function	าร	Over-current, Over-voltage, Under-voltage, Overload, Overheat, Ground fault at power-on, Input over-voltage, External trip, Memory error, CPU error, USP error, Driver error, Output phase loss protection				
	Specification		10kohm input impedance, sink/source logic selectable				
Input terminal	Functions		FW(Forward), RV(Reverse), CF1-CF3(Multispeed command), JG(Jogging), DB(External DC braking), SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop), F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.), UDC(Remote-controlle data clearing), OPE(Operator control), SF1-SF3(multispeed bit), OLR(overload restriction selection), LAC(LAD cancellation, ADD(ADD frequency enable), F-TM(force terminal mode), KHC(cumulative power clearance), AHD(analog command holding), HLD(retain output frequency), ROK(permission of run command), DISP (display limitation), NO(Not selected)				
		Specification	27V DC 50mA max open collector output, 1 terminals 1c output relay (AL0, AL1, AL2 terminals)				
Output signal	Intelligent output terminal	Function	RUN(run signal), FA1 (Frequency arrival type 1 - constant speed), FA2(Frequency arrival type 2 - over-frequency), OL(overload advance notice signal), OD(Output deviation for PID control), AL(alarm signal), DC(Wire brake detect on analog input), FBV(PID Second Stage Output), NDC(ModBus Network Detection Signal), LOG(Logic Output Function), ODC(analog voltage input disconnection), LOC(Low load), FA3(Set frequency reached), UV(Under voltage), RNT(Operation time over), ONT(Plug-in time over), THM(Thermal alarm signal), ZS(0 Hz detection signal),				
	Moniter output terminal	Function	IRDY(Inverter ready), FWR(Forward rotation),RVR(Reverse rotation), MJA(Major failure) PWM output; Select analog output frequency monitor, analog output current monitor or digital output frequency monitor				
	woniter output terminar	1 unction	1 unified key for RUN/STOP/RESET				
Operator	Operation key		ON : this key has function of "RUN"(regardless run command source setting (A002/A201).) OFF : this key has function of "STOP/RESET When optional operator is connected, operation from key is disabled.				
			Control power supply LED (Med) LED during operation (vellow-green), Operation button operation LED (vellow-green), LED				
	Status LED Interfa	ice	during tripping (Red), 4LED in total				
	_	Operator keypad(Option)	Up and Down keys / Value settings or analog setting via potentiometer on operator keypad				
	Frequency	External signal *8	op and by DC or 4 to 20 mA				
0	setting	Serial port	RS485 interface (Modbus RTU)				
Operation		Operator Keypad(Option)	Run key / Stop key (change FW/RV by function command)				
	FW/RV Run	External signal	FW Run/Stop (NO contact), RV set by terminal assignment (NC/NO), 3-wire input available				
		Serial port	RS485 interface (Modbus RTU)				
	Operating temperating	ature	 -10 to 50°C(carrier derating required for aambient temperature higher than 40°C(022SB:temperature higher than 30°C)), no freezing When attach option FFM, in 015/022SB the derating becomes needless. 				
Environment	Storage temperate	ure	-20 to 60°C				
	Humidity		20 to 90% RH				
	Vibration		5.9mm/s² (0.6G) 10 to 55Hz				
Location			Altitude 1,000 m or less, indoors (no corrosive gasses or dust)				
	Other funct	ions	AVR (Automatic Voltage Regulation), V/f characteristic selection, accel./decel. curve selection, frequency upper/lower limit 8 stage multispeed, PID control, frequency jump, external frequency input bias start/end, jogging, trip history etc.				
	Options	;	Remote operator with copy function (WOP), Remote operator (OPE-SRmini, OPE-SR), Operator (NES1-OP), input/output reactors, DC reactors, radio noise filters, LCR filter, communication cables (ICS-1, 3)				

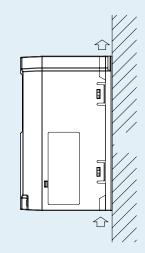
Note 1: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). When using other motors, care must be taken to prevent the rated motor current (50/60 Hz) from exceeding the rated output current of the inverter.
Note 2: The output voltage decreases as the main supply voltage decreases (except when using the AVR function). In any case, the output voltage cannot exceed the input power supply voltage.
Note 3: The braking torque via capacitive feedback is the average deceleration torque at the shortest deceleration (stopping from 50/60 Hz as indicated). It is not continuous regenerative braking torque. The average deceleration method conforms to JIS C 0920(IEC60529).

Note 5: To operate the motor beyond 50/60 Hz, consult the motor manufacturer for the maximum allowable rotation speed.
Note 6: The output frequency may exceed the maximum frequency setting (A004 or A204) for automatic stabilization control.
Note 7: At the rated voltage when using a Hitachi standard 3-phase, 4pole motor.
Note 8: DC 4 to 20 mA Input, need parameter setting by Keypad etc.
Analog input voltage or current can be switched by switch as individually and not use them in the same time.

NES1-002SB, 004SB, 002LB, 004LB, 007LB

[Unit: mm(inch)] Inches for reference only

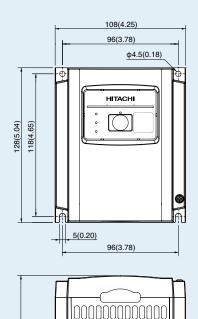


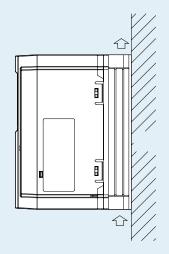


Model	D
002LB, 002SB	76 (2.99)
004LB, 004SB	91 (3.58)
007LB	115 (4.53)
007LB	115 (4.53)

*002 to 007LB/002,004SB:without cooling fan.

NES1-007SB, 015SB, 022SB, 015LB, 022LB, 004HB, 007HB, 015HB, 022HB, 040HB





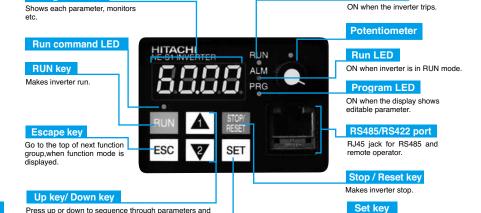
Model	D					
007SB, 004HB, 007HB	96 (3.78)					
015LB, 015SB	107 (4.21)					
015HB	111 (4.37)					
022LB, 022SB, 022HB	125 (4.92)					
040HB	135 (5.31)					

*007SB/004HB:without cooling fan.

Operation and Programming

The NE-S1 series can be easily operated with the digital operator provided as standard. Change and setting parameter by Keypad (NES1-OP). The digital operator can also be detached and used for remote-control. An operator with copy function

is also available as an option. <NE-S1 Standard Operator Panel> <Option Operator Panel> Run LED 7-segment LED ON when inverter is in RUN mode Shows each parameter, monitors Power LED **Run activation** indication LED ON while the inverter is receiving input power Run command LED HITACH HITACHI **RUN key NE-S1 INVERTER** Makes inverter run PWR RUN Escape key Go to the top of next function ESC group,when function mode is displayed. ALM Alarm LED Run / Stop / Reset Key Up key/ Down key ON when the inverter RS485/RS422 port Press up or down to sequence through parameters and trips. RJ45 jack for RS485 and functions.shown on the display, and



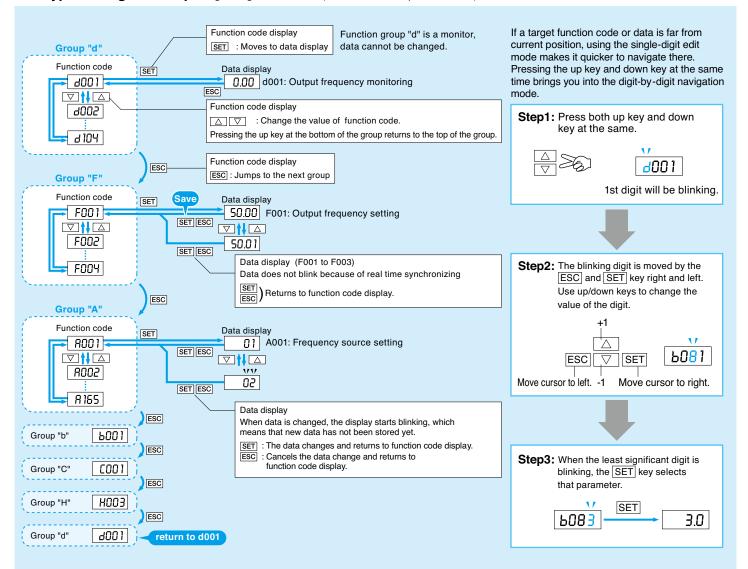
Alarm LED

Function code: Moves to the data display.Data

code: Press to write the new value to EEPROM.

increment/decrement values remote operator.

• Keypad Navigation Map Single-Digit Edit Mode (At the time of operator use.)



Terminal Description

Terminal Symbol								
Terminal Symbol	Terminal Name							
L1,L2,N/L3	Main power supply input terminals							
U/T1,V/T2,W/T3	Inverter output terminals							
+1,+	DC reactor connection terminals							
۲	Ground connection terminal							

Screw Diameter and Terminal Width

Model	Screw diameter (mm)	Terminal width W (mm)							
002-004SB	M3.5	7.1	. w .						
002-007LB	IVI3.5	7.1	+**						
007-022SB									
015-022LB	M4	9.2	1度1						
004-040HB			,						

Control Circuit Terminals

Terminal Arrangement

			5	4	3	2	1	CM2	11
AL2	AL1	AL0	н	0/01	L	FM	L	PLC	P24

Short bar:default position (Source logic)

AL0

Terminal Function

Terminal name FM Monitor terminal (frequency, current, etc.) PWM out put(0 to10V DC, 1mA max.) L Common for inputs P24 24V DC, 30mA (do not short to terminal L) +24V for logic inputs PLC Intelligent input common 5 Input/monitor Intelligent (programable) input terminals, selection from: FW(Forward), RV(Reverse), CF1-CF3(Multispeed command), JG(Jogging), DB(External DC braking), SF1-SF3(multispeed bit), SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), SFT(Software lock), RS(Reset), STA(3-wire start), signals 4 Operated by closing switch STP(3-wire stop), FA(Extenda trip), Gor (Onatenda star) protection), of n (Sourae bock), no(resed) is not owner star), STP(3-wire stop), FR(3-wire dd./rev), PID(PID On/Off), PIDC(PID reset), OLR(overload restriction selection), UP/DWN(Remote-controlled accel./decel.), UDC(Remote-controlled data clearing), OCF(Operator control), ADD(Frequency setpoint), F-TM(Force terminal enable), KHC(cumulative power clearance), AHD(analog command holding), HLD(retain output frequency), ROK(permission of run command), DISP (display limitation) or NO(Not selected). 3 SW (Input logic is selectable) 1-5 2 1 н +10V analog reference 10V DC, 10mA max 0/01 L н 0/01 н 0/0I н I. Т 0 to 10V DC, Analog input, voltage/ input impedance10kohm Freqency Analog input, current 0/01 setting Switch able by switch but not use 4 to 20mA DC. ¢ ф input impedance 250ohm Ê Ó them in the same time. DC0-10V DC4-20mA $(1k\Omega - 2k\Omega)$ L Common for inputs Input inpedance 250Ω Input inpedance 10kQ _ Intelligent (programable) output terminals, selection from: RUN(run signal), FA1 (Frequency arrival type 1 - constant speed), FA2(Frequency arrival type 2 -over-frequency), OL(overload advance notice signal), OD(Output deviation for PID control), AL(alarm signal), FA3(Set frequency reached), UV(Under voltage), RNT(Operation time over), ONT(Plug-in time over), DC(Wire brake detect on analog input), FBV(Feedback voltage comparison), NDc(analog voltage input disconnection), LOG1(Logic operation result), LOC(Low Load Detection). Open collector output 11 L level at operation (ON) Output 27V DC, 50mA max. signals CM2 Common for intelligent output terminals _ Resistance load Inductive load AL2 AL1-AL0 250V AC, 2A 30V DC, 3A 100 V AC, 10mA Maximum contac capacity Relay contact (alarm output) Minimum conta Relay <Initial setting> AL1 terminals (programable, 5 V DC, 100mA output capacity Normal: AL0-AL1 closed function is selectable same as ///////// AL2-AL0 AL2 AL1 AL0 Trip/Power OFF: AL0-AL2 closed 250V AC, 1A 250V AC, 0.2A 30V DC, 1A 30V DC, 0.2A 100 V AC, 10mA intelligent output terminals). Maximum contact

Terminal Arrangement

•	• NES1-002-007LB										
[R(L1)	S(L2)	T(L3)	P(+)							
[U(T1)	V(T2)	W(T3)	PD(+1)							
•	• NES1-002,004SB										
[L1		N	P(+)							
[U(T1)	V(T2)	W(T3)	PD(+1)							
•	• NES1-015,022LB,004-040HB										
	R(L1)	S(L2)	T(L3)	PD(+1)	P(+)	U(T1)	V(T2)	W(T3)			
•	• NES1-007-022SB										
	L1		N	PD(+1)	P(+)	U(T1)	V(T2)	W(T3)			

capacity Minimum contact

capacity

5 V DC, 100mA

Function List

The parameter tables in this chapter have a column titled "Run Mode Edit." An Ex mark x means the parameter cannot be edited; a Check mark \checkmark means the parameter can be edited. The table example to the right contains two adjacent marks "x \checkmark ". These two marks (that can also be "xx" or " \checkmark \checkmark ") correspond to low-access or high-access levels to Run Mode edits (note Lo and Hi in column heading). Parameter shown in case "b037" is "00" (Full display).

		d001 Output frequency monitoring 0.00 to 99.99/100.0 to 400.0			Run m	ode edit	
		Name	Hange	Default	Unit	Lo	Hi
				-	Hz	\checkmark	~
	d002	Output current monitor	0.0 to 6553.5	-	A	-	-
	d003	Rotation direction monitor	F(Forward)/o(Stop)/r(Reverse)	-	-	-	-
	d004	PID feedback monitoring	0.00 to 99.99 in steps of 0.01 / 100.0 to 999.9 in steps of 0.1 1000. to 9999. in steps of 1 1000 to 9999 in steps of 10 / ⊺000 to Γ999 in units of 1000	-	-	-	-
	d005	Intelligent input terminal status	ON e.g. :1,2 : ON 54 32 OFF 3,4,5 : OFF	-	-	-	-
	d006	Intelligent output terminal status	AL IN AL OFF	-	-	-	-
	d007	Scaled output frequency monitoring	0.00 to 99.99/100.0 to 999.9/1000. to 9999./1000 to 3999	-	-	\checkmark	~
	d013	Output voltage monitor	0.0 to 600.0	-	V	-	-
	d014	Power monitoring	0 to 999.9	-	kW	-	
	d015	Cumulative power monitoring	0.0 to 999.9 in steps of 1 kW/h, or the unit set for function "b079" 1000 to 9999 in units of 10 kW/h, or the unit set for function "b079" 「100 to 「999 in units of 1000 kW/h, or the unit set for function "b079"	-	-	-	
Monitor	d016	Cumulative operation RUN time monitoring	0. to 9999, in units of 1 hour 1000 to 9999 in units of 10 hours 「100 to [999 in units of 1,000 hours	-	hr	-	
	d017	Cumulative power-on time monitoring	0. to 9999, in units of 1 hour 1000 to 9999 in units of 10 hours 〔100 to 〔999 in units of 1,000 hours	-	hr	-	-
	d018	Heat sink temperature monitoring	-020. to 120.0	-	°C	-	
	d050	Dual Monitoring	display the monitoring data selected by b160, b161	-	-	-	
	d080	Trip counter	0. to 9999. in units of 1 trip 1000 to 6553 in units of 10 trips	-	time	-	
	d081	Trip monitor 1		-	-	-	
	d082	Trip monitor 2		_	-	-	
	d083	Trip monitor 3	Displays trip event information	-	-	-	
	d084	Trip monitor 4		_	-	-	<u> </u>
	d085	Trip monitor 5		_	-	-	<u> </u>
	d086	Trip monitor 6		-	-	-	<u> </u>
	d090	Warning monitoring	Warning code	-	-	х	
	d102	DC voltage monitoring	0.0 to 999.9/1000.	-	V	х	
	d104	Electronic thermal overload monitoring	0.0 to 100.0	-	%	х	
	F001	Output frequency setting	0.0,start frequency to Maximum frequency(1st/2st) 0.0 to 100.0(%)(PID function on time)	0.00	Hz	~	
n Profile	F002	Acceleration time (1)	0.00 to 99.99/100.0 to 999.9/1000. to 3600.	10.00	S	\checkmark	
ameters	F202	Acceleration time (1),2nd motor	0.00 10 33.331 100.0 10 333.31 1000. 10 3000.	10.00	S	\checkmark	
ameters	F003	Deceleration time (1)	0.00 to 99.99/100.0 to 999.9/1000. to 3600.	10.00	S	\checkmark	
	F203	Deceleration time (1),2nd motor		10.00	S	\checkmark	
	F004	Keypad Run key routing	00(Forward)/01(Reverse)	00	-	Х	

A Group: Standard Functions

Function Code		Name	Range	Default	Unit	Run mo	ode edit
		Namo	nango	Doladit	Onit	Lo	Hi
	A001	Frequency source setting	00(Keypad potentiometer)/01 (control circuit terminal block)/02 (digital operator)/03	01	-	Х	Х
	A201	Frequency source setting, 2nd motor	(Modbus)/10 (operation function result)	01	-	х	Х
	A002	Run command source setting	01(control circuit terminal block)/02 (digital operator)/03 (Modbus)		-	х	X
Basic	A202	Run command source setting, 2nd motor	01(control circuit terminal block)/02 (tugital operator)/03 (Modbus)	01	-	Х	Х
setting	A003	Base frequency setting	30.0 to "maximum frequency(1st)"	60.0	Hz	Х	Х
	A203	Base frequency setting, 2nd motor	30.0 to "maximum frequency(2st)"	60.0	Hz	Х	Х
	A004	Maximum frequency setting	"Base frequency(1st)" to 400.0	60.0	Hz	Х	Х
	A204	Maximum frequency setting, 2nd motor	"Base frequency(2st)" to 400.0	60.0	Hz	Х	Х
	A011	[O/OI] input active range start frequency	0.00 to 99.99/100.0 to 400.0	0.00	Hz	Х	\checkmark
	A012	[O/OI] input active range end frequency	0.00 to 99.99/100.0 to 400.0	0.00	Hz	Х	\checkmark
Analog input	A013	Aanalog input active range start voltage	0 to 100	0.	%	Х	\checkmark
setting	A014	Aanalog input active range end voltage	0 to 100	100.	%	Х	\checkmark
Ŭ	A015	Aanalog input start frequency enable	00(use set value)/01(use 0 Hz)	01	-	Х	\checkmark
	A016	Analog input filter	1 to 30 or 31 (500 ms filter ±0.1 Hz with hysteresis)	31.	Spl	Х	\checkmark
	A019	Multi-speed operation selection	00(Binary mode)/01(Bit mode)	00	_	Х	Х
	A020	Multi-speed frequency setting (0)		0.00	Hz	\checkmark	\checkmark
	A220	Multi-speed frequency (2nd), setting 2nd motor		0.00	Hz	\checkmark	\checkmark
	A021	Multi-speed frequency setting (1)	0.0/start freq. to maximum freq.		Hz	\checkmark	 V
	A022	Multi-speed frequency setting (2)			Hz	\checkmark	✓
	A023	Multi-speed frequency setting (3)			Hz	\checkmark	\checkmark
	A024	Multi-speed frequency setting (4)		0.00	Hz	\checkmark	\checkmark
Multi-speed	A025	Multi-speed frequency setting (5)		0.00	Hz	\checkmark	\checkmark
and jogging	A026	Multi-speed frequency setting (6)			Hz	\checkmark	\checkmark
	A027	Multi-speed frequency setting (7)	1	0.00	Hz	\checkmark	\checkmark
	A038	Jog frequency	Start frequency to 9.99	6.00	Hz	\checkmark	 V
	A039	Jog stop mode	00 (free-running after jogging stops [disabled during operation])/01 (deceleration and stop after jogging stops [disabled during operation])/02 (DC braking after jogging stops [disabled during operation])/03 (free-running after jogging stops [enabled during operation])/04 (deceleration and stop after jogging stops [enabled during operation])/05 (DC braking after jogging stops [enabled during operation])	04	-	×	~
	A041	Torque boost select	00(Manual)/01(Automatic)	00	-	Х	Х
	A241	Torque boost select 2nd motor	00(Manual)/01(Automatic)	00	_	х	Х
V/f	A042	Manual torque boost value	0.0 to 20.0	1.0	%	\checkmark	 ✓
Characteristic	A242	Manual torque boost value, 2nd motor	0.0 to 20.0	1.0	%	V	 V
	A043	Manual torque boost frequency adjustment	0.0 to 50.0	5.0	%	\checkmark	~
	A243	Manual torque boost frequency adjustment, 2nd motor	0.0 to 50.0	5.0	%	V	

【✓: Allowed ★: Not allowed

Function List

~ devel **F** • •

	oup: Standard Functions						t allowed
Function Code		Name	Name Range		Unit	Run m Lo	ode edit Hi
	A044	V/f characteristic curve selection	00(VC)/01(VP)/02(free V/ f)	00	-	х	X
	A244	V/f characteristic curve selection, 2nd motor	00(VC)/0(VP)/02(free V/ f)	00	-	Х	Х
	A045	V/f gain	20. to 100.	100.	%	\checkmark	\checkmark
V/f	A245	V/f gain, 2nd motor	20.10 100.	100.	%	\checkmark	\checkmark
	A046	Voltage compensation gain for automatic torque boost	0. to 255.	100.	-	\checkmark	\checkmark
haracteristic	A246	Voltage compensation gain for automatic torque boost, 2nd motor	0. 10 255.	100.	-	\checkmark	\checkmark
	A047	Slip compensation gain for automatic torque boost		100.	-	\checkmark	\checkmark
	A247	Slip compensation gain for automatic torque boost, 2nd motor	0. to 255.	100.	-	~	\checkmark
	A051	DC braking enable	00(Disable)/01(Enable)/02(output freq < [A052])	00	-	Х	\checkmark
	A052	DC braking frequency setting	0.00 to 60.00	0.50	Hz	X	V
	A053	DC braking wait time	0.0 to 5.0	0.00	S	X	V
	A054	DC braking force during deceleration	0 to 100	50	%	X	V
C braking	A055	DC braking time for deceleration	0.0 to 10.0	0.5	S	X	V
o braining	A056	DC braking / edge or level detection for [DB] input	00(Edge)/01(Level)	01	_	X	V
	A057	DC braking force at start	0. to 100.	0.	%	X	V
	A058	DC braking time at start	0.0 to 10.0	0.0	s	X	, V
	A059	Carrier frequency during DC braking	2.0 to 15.0	2.0	kHz	X	, V
	A059	Frequency upper limit setting	0.00/Freq. lower limit setting to maximum freq.	0.00	Hz	x	v v
	A001 A261	Frequency upper limit setting, 2nd motor	0.00/Freq. lower limit setting (2nd) to maximum freq. (2nd)	0.00	Hz	x	v v
	A261 A062	Frequency lower limit setting	0.00/Start freq. to freq. upper limit setting	0.00	Hz	X	V V
_	A062 A262	Frequency lower limit setting Frequency lower limit setting, 2nd motor	0.00/Start freq. (2nd) to freq. upper limit setting (2nd)	0.00	Hz	X	~
requency			0.00/Start freq. (2nd) to freq. upper limit setting (2nd) 0.00 to 99.99/100.0 to 400.0	0.00	HZ HZ	X	
pper/Lower	A063 A064	Jump freq. (center) 1	0.00 to 99.99/100.0 to 400.0	0.00	HZ HZ	X	
Limit		Jump (hysteresis) frequency setting 1					
and Jump	A065	Jump freq. (center) 2	0.00 to 99.99/100.0 to 400.0	0.00	Hz	X	
Frequency	A066	Jump (hysteresis) frequency setting 2	0.00 to 10.00	0.50	Hz	X	
. squaricy	A067	Jump freq. (center) 3	0.00 to 99.99/100.0 to 400.0	0.00	Hz	X	
	A068	Jump (hysteresis) frequency setting 3PID Enable	0.00 to 10.00	0.50	Hz	X	
	A069	Acceleration hold frequency	0.00 to 99.99/100.0 to 400.0	0.00	Hz	✓	\checkmark
	A070	Acceleration hold time setting	0.0 to 60.0	0.0	S	X	\checkmark
	A071	PID Enable	00(Disable)/01(Enable)/02(Enabling inverted data output)	00	-	X	
	A072	PID proportional gain	0.00 to 25.00	1.00	-	✓	
	A073	PID integral time constant	0.0 to 999.9/1000. to 3600.	1.0	S	✓	 ✓
ID Control	A074	PID derivative time constant	0.00 to 99.99/100.0	0.00	S	✓	✓
	A075	PV scale conversion	0.01 to 99.99	1.00	-	X	✓
	A076	PV source setting	01 (Analog1)/02(Modbus)/10 (operation result output)	01	-	Х	✓
	A077	Reverse PID action	00(OFF)/01(ON)	00	-	Х	✓
	A078	PID output limit	0.0 to 100.0	0.0	%	Х	\checkmark
	A081	AVR function select	00 (always on)/ 01 (always off)/ 02 (off during deceleration)	02	-	Х	Х
	A281	AVR function select, 2nd motor		02	-	Х	Х
VR function	A082	AVR voltage select	200V class: 200/215/220/230/240, 400V class:380/400/415/440/480	200/400	V	Х	Х
	A282	AVR voltage select, 2nd motor		200/400	V	Х	X
	A083	AVR filter time constant	0.000 to 1.000	0.030	S	X	✓
	A084	AVR deceleration gain	50. to 200.	100.	%	\checkmark	\checkmark
Automatic	A085	Operation mode selection	00(Normal)/01(Energy-saver)	00	-	X	X
nergy Saving		Energy saving mode tuning	0.0 to 100.0	50.0	%	\checkmark	✓
	A092	Acceleration time (2)	0.00 to 99.99/100.0 to 999.9/1000. to 3600.	10.00	S	\checkmark	\checkmark
	A292	Acceleration time (2),2nd motor		10.00	S	\checkmark	\checkmark
	A093	Deceleration time (2)	0.00 to 99.99/100.0 to 999.9/1000. to 3600.	10.00	S	 	\checkmark
	A293	Deceleration time (2),2nd motor		10.00	S	\checkmark	\checkmark
	A094	Select method to switch to Acc2/Dec2 profile	00 (switching by 2CH terminal)/ 01 (switching by setting)/ 02 (Forward and reverse)	00	-	Х	Х
Operation	A294	Select method to switch to Acc2/Dec2 profile, 2nd motor	00 (switching by 2CH terminal)/ 01 (switching by setting)/ 02 (Forward and reverse)	00	-	х	x
mode and	A095	Acc1 to Acc2 frequency transition point	0.00 to 00.00/100.0 to 100.0	0.00	Hz	x	X
acc./dec.	A295	Acc1 to Acc2 frequency transition point, 2nd motor	0.00 to 99.99/100.0 to 400.0	0.00	Hz	X	X
function	A096	Dec1 to Dec2 frequency transition point		0.00	Hz	Х	X
	A296	Dec1 to Dec2 frequency transition point, 2nd motor	0.00 to 99.99/100.0 to 400.0	0.00	Hz	X	X
	A097	Acceleration curve selection	00(Linear)/01(S-curve)/ 02 (U curve)/ 03 (inverted-U curve)	00	-	X	X
	A098	Deceleration curve selection	00(Linear)/01(S-curve)/ 02 (U curve)/ 03 (inverted-U curve)	00	-	X	X
	A131	Acceleration curve constant setting (for S, U, Inverse U)	1 to 10	2	-	X	✓ ×
	A132	Deceleration curve constant setting (for S, U, Inverse U)	1 to 10	2	-	X	·
	A141	A input select for calculate function	00(Digital operator)/01(Keypad potentiometer)	00	-	X	~
	A142	B input select for calculate function	02(input via Analog1)/04 (external communication)	02	-	X	~
	A143	Calculation symbol	00(A141+A142)/01(A141-A142)/02(A141×A142)	00	-	X	V
	A145	ADD frequency	0.00 to 99.99/100.0 to 400.0	0.00	Hz	X	v.
	A146	ADD direction select	00 (frequency command + A145)/ 01(frequency command - A145)	00	-	X	v.
	A154	Deceleration hold frequency	0.00 to 99.99/100.0 to 400.0	0.00	Hz	X	~
	A154	Deceleration hold time setting	0.0 to 60.0	0.00	S	×	v
requency	A155	PID sleep function action threshold	0.00 to 99.99/100.0 to 400.0	0.00	Hz	×	v
luculation	A150 A157	PID sleep function action delay time	0.0 to 25.5	0.00	S S	×	~
		PID sleep function action delay time PID sleep function return threshold	0.0 to 99.99/100.0 to 400.0			X	
	A158			0.00	Hz	× ×	
	A161	[VR] input active range start frequency	0.00 to 99.99/100.0 to 400.0 0.00 to 99.99/100.0 to 400.0	0.00	Hz		
	A162	[VR] input active range end frequency		0.00	Hz		
	A163	[VR] input active range start %	0. to [VR] input active range end	0.	%	\checkmark	
	A164 A165	[VR] input active range end % Option operator input start frequency enable	[VR] input active range start to 100. 00(A161)/01(0Hz)	100. 01	%	×	

b Group: Fine-tuning Functions

b Group: Fine-tuning Functions									
Function	a Codo	Name	Range	Default	Unit	Run mode edit			
runcio	1 COUE	Name	naiye		Unit	Lo	Hi		
	b001	Selection of automatic restart mode	00 (tripping)/ 01 (starting with 0 Hz)/ 02 (starting with matching frequency)/ 03 (tripping after deceleration and stopping with matching frequency)	00	-	×	\checkmark		
	b002	Allowable under-voltage power failure time	0.3 to 25.0	1.0	S	Х	\checkmark		
	b003	Retry wait time before motor restart	0.3 to 100.0	1.0	S	X	\checkmark		
Restart after	b004	Under-voltage trip alarm enable	00 (OFF)/ 01 (ON)/ 02 (disabling during stopping and decelerating to stop)	00	-	X	\checkmark		
instantaneous	b005	Under-voltage trip events	00 (16 times)/ 01 (No limit)	00	-	X	\checkmark		
power failure	b007	Restart frequency threshold	0.00 to 400.00	0.50	Hz	х	\checkmark		
	b008	Selection of retry after tripping	00 (tripping)/ 01 (starting with 0 Hz)/ 02 (starting with matching frequency)/ 03 (tripping after deceleration and stopping with matching frequency)	00	-	х	\checkmark		
	b010	Selection of retry count after undervoltage	1 to 3	3	times	Х	\checkmark		
	b011	Start frequency to be used in case of frequency pull-in restart	0.3 to 100.0	1.0	S	Х	\checkmark		

Function List

b Group: Fine-tuning Functions

Function	n Code	Name	Range	Default	Unit		ode edit
	b012	Electronic thermal setting		Rated current	A	Lo X	Hi ✓
	b212	Electronic thermal setting, 2nd motor	0.20 × Rated current to 1.00 × Rated current	Rated current	A	X	v
	b013	Electronic thermal characteristic		01	_	X	v
	b013 b213	Electronic thermal characteristic, 2nd motor	00 (reduced-torque characteristic)/ 01 (constant-torque characteristic)/ 02 (free setting)	01	_	×	V
	b213 b015		0 to Free setting, electronic thermal frequency (2)	0.	– Hz	×	V
Electronic		Free setting, electronic thermal frequency (1)					v
thermal	b016	Free setting electronic thermal ~current1	0.00 to inverter rated current Amps	0.0	A	х	
	b017	Free setting, electronic thermal frequency (2)	Free setting, electronic thermal frequency (1) to Free setting, electronic thermal frequency (3)	0.	Hz	×	 ✓
	b018	Erec acting electronic thermal ourrent?		0.0	A	x	~
		Free setting electronic thermal ~current2	0.00 to inverter rated current Amps				
	b019	Free setting electronic thermal ~freq.3	Free setting, electronic thermal frequency (2) to 400.0	0.	Hz	X	 ✓
	b020	Free setting electronic thermal ~current3	0.00 to inverter rated current Amps	0.0	A	х	✓
	b021	Overload restriction operation mode	00(Disable)/01(Enable)/02(Enable for during acceleration)	01	-	Х	~
	b221	Overload restriction operation mode, 2nd motor		01	-	Х	\checkmark
	b022	Overload restriction setting		150% of	Α	×	\checkmark
	b222	Overload restriction setting, 2nd motor	0.20 × Rated current to 2.00 × Rated current	Rated	А	х	\checkmark
		-		current			
	b023	Deceleration rate at overload restriction	0.1 to 999.9/1000. to 3000.	1.0	S	х	
Overload	b223	Deceleration rate at overload restriction, 2nd motor		1.0	S	х	~
	b024	Overload restriction operation mode 2	00 (disabling)/ 01 (enabling during acceleration and constant-speed operation)/	01	_	х	~
estriction		eventeau restriction operation mode 2	02 (enabling during constant-speed operation)		_		
	b025	Overload restriction level 2 setting	0.20 × rated current to 2.00×rated current	150% of Rated current	Α	×	\checkmark
	b026	Deceleration rate 2 at overload restriction	0.1 to 999.9/1000. to 3000.	1.0	S	х	 ✓
	b027	OC suppression selection	00 (OFF)/ 01 (ON)	01	_	х	 ✓
	b028	Current level of active freq. matching restart setting	0.20 × rated current to 2.00 × rated current	Rated current	А	X	, V
	b020	Deceleration rate of active freq. matching restart setting	0.1 to 999.9/1000. to 3000.	0.5	s	X	v
	b029	Start freq to be used in case of active freq. Matching restart	00 (frequency at the last shutoff)/ 01 (maximum frequency)/ 02 (set frequency)	0.5	-	×	v
	0000	Start from to be used in case of active freq. Matching restart	00 (requency at the last shuton)/01 (maximum requency)/02 (set requency) 00([SFT] input blocks all edits)/01([SFT] input blocks edits except F001 and Multispeed	00	-	^	
Look	b021	Software look mode selection		01	_	~	~
Lock	b031	Software lock mode selection	parameters/02(No access to edits)/03(No access to edits except F001 and Multi-speed	01	-	×	· ·
			parameters)/10(High-level access,including b031)	↓			
	b034	Run/power ON warning time	0. (Disabling the signal output) /1. to 9999. in units of 10 hours	0.	Hrs	х	~
		· ·	1000 to 6553 in units of 100 hours				
	b035	Rotation direction restriction	00(Enable for both dir)/ 01 (Enable for forward only)/ 02 (Enable for reverse only)	00	-	X	>
	b036	Reduced voltage start selection	0 (minimum reduced voltage start time) to 255 (maximum reduced voltage start time)	3	-	х	~
	b037	Function code display restriction	0 (full display), 1 (function-specific display), 3 (data comparison display),	00	_	х	, v
	5007		4 (basicdisplay), 5(monitor display)	00		~	
			000(Func. code that SET key pressed last displayed.) /				
	b038	Initial display selection	001 to 060(d001 to d060 displayed) / 201(F001displayed) /	001	-	×	×
			202(B display of LCD operator (In case of Digital operator, same 000 setting)				
	h050	Colorition of the new step execution	00(Disabled)/ 01 (enabling)/ 02 (nonstop operation at momentary power failure	00	_	х	
	b050	Selection of the non stop operation	(no restoration))/03 (nonstop operation at momentary power failure (restoration to be done))	00	-	~	>
	b051	DC bus voltage trigger level of ctrl. decel.	200V class:0.0 to 400.0, 400V class:0.0 to 800.0	220.0/440.0	V	х	>
	b052	Over-voltage threshold of ctrl. decel.	200V class:0.0 to 400.0, 400V class:0.0 to 800.0	360.0/720.0	V	х)
	b053	Deceleration time of ctrl. decel.	0.01 to 300.0	1.00	s	X	>
	b054	Frequency width of quick deceleration setting	0.00 to 10.00	0.00	Hz	X	>
	b054	Maximum-limit level of window comparators	0 to 100	100.	%	Ŷ	
							v
	b061	Minimum-limit level of window comparators	0 to 100	0.	%	\checkmark	
	b062	Hysteresis width of window comparators	0 to 10	0.	%	\checkmark	V
	b070	Operation level at O/OI disconnection	0. to 100., or "no" (ignore)	no	-	Х	~
	b078	Watt-hour clearance	00(OFF)/01(CLR)(press STR then clear)	00	-	\checkmark	V
	b079	Watt-hour display gain	1.to1000.	1.	-	\checkmark	N 1
	b082	Start frequency adjustment	0.01 to 9.99	0.50	Hz	х	×
	b083	Carrier frequency setting	2.0 to 15.0 *1	2.0	kHz	х	\ \
		Initialization mode	00(disabling)/ 01 (clearing the trip history)/ 02 (initializing the data)/				
	b084	(parameters or trip history)	03 (clearing the trip history and initializing the data)	00	-	х)
	b085			00	-	х	,
		Country code for initialization	00 (Mode1)/ 01 (Mode2))
	b086	Frequency scaling conversion factor	0.01 to 99.99	1.00	-	\checkmark	\ \
	b087	STOP key enable	00:ON(Enable)/01:OFF(Disable)/02:Only RESET(Disable for stop)	00	-	х	<u>۱</u>
	b088	Restart mode after FRS	00(Restart from 0Hz)/01(Restart with frequency detection)	00	-	х	\ \
	b089	Automatic carrier frequency reduction	00(disabling)/ 01(enabling(output current controlled))/	00	_	х	3
Others	0009	Automatic carrier nequency reduction	02(enabling(fin temperature controlled))		_		
	b091	Stop mode selection	00(Deceleration and stop)/01(Free-run stop)	00	-	Х	\ \
	b094	Initialization target data setting	00(All parameters)/01(All parameters except in/output terminals and communication)	00	-	х)
	b100	Free-setting V/F freq. (1)	0. to b102	0.	Hz	X	
	b100	Free-setting V/F volt. (1)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0.0	V	X	
	b101	Free-setting V/F freq. (2)	b100 to b104	0.0	Hz	X	
	b102	Free-setting V/F volt. (2)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0.0	V	×	
						X	
	b104	Free-setting V/F freq. (3)	b102 to b106	0.	Hz		
	b105	Free-setting V/F volt. (3)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0.0	V	X	1
	b106	Free-setting V/F freq. (4)	b104 to b108	0.	Hz	X	1
	b107	Free-setting V/F volt. (4)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0.0	V	х	2
	b108	Free-setting V/F freq. (5)	b106 to b110	0.0	Hz	х	2
	b109	Free-setting V/F volt. (5)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0	V	Х	2
	b110	Free-setting V/F freq. (6)	b108 to b112	0.	Hz	х	2
	b111	Free-setting V/F volt. (6)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0.0	V	X	
	b112	Free-setting V/F freq. (7)	b110 to 400	0.0	Hz	X	
	b112	Free-setting V/F volt. (7)	200V class:0.0 to 300.0, 400V class:0.0 to 600.0	0.0	V	×	
				0.0		X	
	b130	Over-voltage LADSTOP enable	00 (OFF)/ 01 (V-count)/ 02 (Accel)/ 03(Acc/Dcc)				
	b131	Decel. overvolt. suppress level	200V class:330. to 390. , 400V class:660. to 780.	360/720	V	X	\ \
	b132	DC bus AVR constant setting	0.10 to 30.00	1.00	S	X	\ \
	b133	DC bus AVR for decel. Proportional-gain	0.00 to 5.00	0.20	-	\checkmark	N
	b134	DC bus AVR for decel. Integral-time	0.0 to 150.0	1.0	s	\checkmark	•
	b150	Panel Display selection	001 to 050	001	-	V	,
	b160	1st data of d050	001 to 018	001	_	v	
	b160	2nd parameter of Double Monitor	001 to 018	001		v	
	b163	Data change mode selection of d001 and d007	00 (OFF)/01 (ON)	01	-	\checkmark	
		Automatic return to the initial display	00 (OFF)/ 01 (ON)	00	-	\checkmark	\ \
	b164	······					
			00 (trip)/01 (trip after deceleration to a stop)/02 (Ignore)/03 (coasting (FRS))/	02	_	v	\ \
	b164 b165 b166	Ex. operator com. loss action	00 (trip)/01 (trip after deceleration to a stop)/02 (Ignore)/03 (coasting (FRS))/ 04 (decelerates to a stop)	02 00	-	✓ ×	

Note 1: Carrier derating required for aambient temperature higher than 40°C(022SB:temperature higher than 30°C), no freezing. When attach option FFM, in 015/022SB the derating becomes needless.

C Group: Intelligent Terminal Functions

C Group: Intelligent Terminal Functions						[✓: Allo X: Not	t allowe
Function	n Code	Name	Range	Default	Unit	Run m Lo	node edit Hi
	C001	Terminal [1] function	00(FW:Forward), 01(RV:Reverse), 02-04(CF1-CF3:Multispeed command), 06(JG:Jogging), 07(DB:External DC braking), 08(SET:Second motor constants setting),	00	-	×	~
	C002	Terminal [2] function	 09(2CH:Second accel./decel.), 11(FRS:Free-run stop), 12(EXT:External trip), 13(USP:Unattended start protection), 15(SFT:Software lock), 18(RS:Reset), 20(STA:3-wire start), 21(STP:3-wire stop), 22(FR:3-wire fwd./rev.), 23(PID:PID On/Off), 	01	-	×	~
Intelligent input	C003	Terminal [3] function	24(PIDC:PID reset), 27(UP:Remote-controlled accel.), 28(DWN:Remote-controlled decel.), 29(UDC:Remote-controlled data clearing), 31(OPE:Operator control),	02	-	x	~
terminal	C004	Terminal [4] function	32 -34(SF1-SF3: multispeed bit1, 39 (OLR: overload restriction selection), 50(ADD: Frequency setpoint), 51(F-TM: Force terminal enable), 52(S-ST: Secret et (calcat) and Mater Data), 55 (AHD: cancer accompand holding)	03	-	×	~
	C005	Terminal [5] function	 53(S-ST: Special-Set (select) 2nd Motor Data), 65 (AHD: analog command holding), 83 (HLD: retain output frequency), 84 (ROK: permission of run command), 86 (DISP: display limitation),255(NO:Not selected), 	18	-	×	~
	C011- C015	Terminal [1] to [5] active state	00(NO)/01(NC)	00	-	х	\checkmark
	C021 Terminal [11] function 00(RUN:run signal), 01(FA1:Frequency arrival type 1 - constant speed), 02(FA2:Frequency arrival type 2 - over-frequency), 03(OL:overload advance notice signal), 04(OD:Output deviation for PID control), 05(AL:alarm signal), 06(DC:Wire brake detect on analog input), 09(LOG: Logic operation result),11 (RNT: run time expired), 12 (ONT: power ON time expired), 13 (THM: thermal warning), 21 (ZS: 0Hz detection), 27 (ODE: Analog input disconnect detection),31 (FW): PID second stage output),		01	-	×	~	
	C026	Alarm relay function	32 (NDc: Network disconnect detection), 33 (LOG1: Logic output function 1), 41 (FR: Starting contact signal), 42 (OHF: Heat sink overheat warning), 50 (IRDY:Inverter ready), 51 (FWR:Forward rotation), 52 (RVR:Reverse rotation), 53 (MJA:Major failure), 54 (WCO: Window comparator), 58 (FREF: Frequency command source), 59 (REF: Run command source), 60 (SETM:Second motor in operation),255 (NO: Not selected)	05	-	x	~
	C027	FM signal selection (Pulse/PWM output)	00 (output frequency), 01 (output current), 03 (digital output frequency), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 08 (digital current monitoring), 10 (heat sink temperature)	07	-	×	~
ntelligent	C030	Digital current monitor reference value	0.20 × rated current to 2.00 × rated current	Rated current	А	\checkmark	\checkmark
input	C031	Terminal [11] active state Alarm relay active state	00(NO)/01(NC)	00	-	X	
terminal	C036	· · ·	00(NO)/01(NC) 00 (output during acceleration/deceleration and constant-speed operation)/	01	-	X	
	C038 C039	Output mode of low load detection signal Low load detection level	01 (output only during constant-speed operation) 0.00 to 2.00 × Rated current to 2.00 × rated current	01 Rated current	– A	× ✓	
	C040	Output mode of overload warning	00 (output during acceleration/deceleration and constant-speed operation)/ 01 (output only during constant-speed operation)	01	-	x	v
	C041	Overload level setting	0.00 × Rated current to 2.00 × Rated current	115% of Detect surrent	А	\checkmark	~
	C241 C042	Overload level setting, 2nd motor	0.00 to 99.99/100.0 to 400.0	Rated current 0.00	Hz	×	
	C042 C043	Frequency arrival setting for acceleration Frequency arrival setting for deceleration	0.00 to 99.99/100.0 to 400.0	0.00	Hz	×	v
	C043	PID deviation level setting	0.0 to 100.0	3.0	%	x	v
	C052	Feedback comparison upper level	0.0 to 100.0	100.0	%	X	, V
	C053	Feedback comparison lower level	0.0 to 100.0	0.0	%	Х	V
	C061	Electronic thermal warning level	0. to 100.	90.	%	Х	~
	C063	Zero speed detection level	0.00 to 99.99/100.0	0.00	Hz	X	~
	C064	Heat sink overheat warning	0. to 110.	100.	°C	X	~
	C070	SELECTION OF OPE/MODBUS	00(OPE)/01(Modbus)	00	-	X	~
	C071 C072	Communication speed Node allocation	04(4800bps)/ 05(9600bps)/ 06(19.2kbps)/07(38.4kbps) 1 to 247	05	bps	X X	
	C072 C074	Communication parity selection	00(No parity)/01(Even parity)/02(Odd parity)	00	_	X	v
Serial	C075	Communication stop bit selection	01(1-bit)/02(2-bit)	00	bit	X	v
mmunication	C076	Communication error mode	00(Trip)/01(Tripping after decelerating and stopping the motor)/02(Disable)/ 03(FRS)/04(Deceleration stop)	02	-	x	~
	C077	Communication error time-out	0.00(disabled)/0.01 to 99.99	0.00	S	Х	V
	C078	Communication wait time	0. to 1000.	0.	ms	Х	~
Analog eter setting	C081	O/OI input span calibration	0.0 to 200.0	100.0	%	\checkmark	~
eter setting	C091	Debug mode enable	00(MD0)/01(MD1)	00	-	-	-
	C101	Up/Down memory mode selection	00 (not storing the frequency data)/01 (storing the frequency data)	00	_	х	V
	C102	Reset mode selection	00(Cancel trip state at input signal ON transition)/ 01(Cancel trip state at signal OFF transition)/02(Cancel trip state at input signal ON transition)	00	-	~	~
	C103	Restart mode after reset	00 (starting with 0 Hz)/ 01 (restarting with active matching frequency)	00	-	Х	V
	C104	UP/DWN clear: terminal input mode selection	00(0Hz)/01(Flash data when power supply is turned on)	00	-	Х	~
	C105	FM gain adjustment Output 11 on-delay time	50. to 200. 0.0 to 100.0	100.	%	\checkmark	
	C130 C131	Output 11 on-delay time Output 11 off-delay time	0.0 to 100.0	0.0	s s	X X	
	C131	Output RY on-delay time	0.0 to 100.0	0.0	s	×	v
	C141	Output RY off-delay time	0.0 to 100.0	0.0	s	X	V
Others	C142	Logical output signal 1 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG3 & OPO , no)	00	_	X	×
Juleis	C143	Logical output signal 1 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG3 & OPO , no)	00	-	х	×
	C144	Logical output signal 1 operator selection	00(AND)/01(OR)/02(XOR)	00	-	X	~
	C151	Button sensitivity selection	0 to 250 / no	10	-	X	~
	C152	Scroll sensitivity selection	1 to 20	10	_	X	V
	C155 C157	Ground fault set Out phase-loss set	00(OFF) / 01(ON) 00(OFF) / 01(ON)	01 00	_	X X	
	C157 C160	Response time of intelligent input terminal 1	0. to 200. (x2ms)	1.	_	×	v
	C160	Response time of intelligent input terminal 1	0. to 200. (x2ms)	1. 1.	_	×	v
	C162	Response time of intelligent input terminal 3	0. to 200. (×2ms)	1.	-	X	v
	C163	Response time of intelligent input terminal 4	0. to 200. (×2ms)	1.	-	X	, V
	C164	Response time of intelligent input terminal 5	0. to 200. (×2ms)	1.	-	Х	\checkmark
	C169	Multistage speed determination time	0. to 200. (×10ms)	0.	ms	\checkmark	\ \

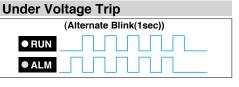
H Group: Motor Constants Functions

H Grou	up: Mo	otor Constants Functio	ns			✓ : Allo ★: Not	owed t allowed
Functior	n Codo	Name	Range	Default	Unit	Run mo	ode edit
Function	Name	naige	Delault	Unit	Lo	Hi	
	H003	Motor capacity, 1st motor	0.1/0.2/0.4/0.55/0.75/1.1/1.5/2.2/3.0/3.7/4.0/5.5	Factory	kW	х	X
Matar	H203	Motor capacity, 2nd motor	0.1/0.2/0.4/0.35/0.75/1.1/1.5/2.2/3.0/3.7/4.0/3.5	set	kW	х	×
Motor constants	H004	Motor poles setting, 1st motor	2/4/6/8	4	poles	х	X
and gain	H204	Motor poles setting, 2nd motor	2/4/0/8	4	poles	х	X
and gain	H006	Motor stabilization constant	0. to 255.	100.	-	\checkmark	\checkmark
	H206	Motor stabilization constant, 2nd motor	0. 10 200.	100.	-	\checkmark	\checkmark

Error Codes (Standard)

Over Current Trip								
	(Lighting(1sec) & Blink)							
● RUN								
● ALM								

Over Voltage Trip							
	(Same Blink(1sec))						
● RUN							
● ALM							



Over Load Trip

	(Same Lighting)	
● RUN		
● ALM		

Major Failures *1



Other Failures (Light Out & Blink(1sec))



*1 The Major fault: When a memory error, CPU error and Ground fault.

Error Codes (Operator)

Name	Name Cause(s)		Display on digital operator
	The inverter output was short-circuited, or the motor shaft is locked or has a heavy load. These	While at constant speed During deceleration	E0 I E02
Over current	conditions cause excessive current for the inverter, so the inverter output is turned OFF.	During acceleration	E03.
		Others	EOH
Overload protection *1	When a motor overload is detected by the electronic thermal function, the inverter trips and turns OFF i	ts output.	EOS.
Over voltage protection	When the DC bus voltage exceeds a threshold, due to regenerative energy from the motor.		ר ס ש
Memory error *2,3	When the built-in memory has problems due to noise or excessive temperature, the inverter trips and turns OFF its output to the motor.		E 08.
Under-voltage error	roltage error A decrease of internal DC bus voltage below a threshold results in a control circuit fault. This condition can also generate excessive motor heat or cause low torque. The inverter trips and turns OFF its output.		
Current detection error	If an error occurs in the internal current detection system, the inverter will shut off its output and display the error code.		E 10.
CPU error	A malfunction in the built-in CPU has occurred, so the inverter trips and turns OFF its output to the motor.		E I I.
External trip	A signal on an intelligent input terminal configured as EXT has occurred. The inverter trips and turns OFF the output to the motor.		E 12.
USP *4	SP *4 When the Unattended Start Protection (USP) is enabled, an error occurred when power is applied while a Run signal is present. The inverter trips and does not go into Run Mode until the error is cleared.		E 13.
Ground fault *5	The inverter is protected by the detection of ground faults between the inverter output and the motor tests. This feature protects the inverter, and does not protect humans.	during powerup	Е 14.
Input over-voltage	When the input voltage is higher than the specified value, it is detected 100 seconds after powerup a trips and turns OFF its output.	nd the inverter	E 15.
Inverter thermal detection system error	When the cooling fin thermal sensor in the inverter detect disconnection etc, inverter trips.		E 19.
Inverter thermal trip	When the inverter internal temperature is above the threshold, the thermal sensor in the inverter module excessive temperature of the power devices and trips, turning the inverter output OFF.	detects the	E2 I
Driver error	An internal inverter error has occurred at the safety protection circuit between the CPU and main driver or Excessive electrical noise may be the cause. The inverter has turned OFF the IGBT module output.	ınit.	E 30.
Output phase loss protection	Output Phase Loss Logic Detection (There are undetectable terms of use.)		E 34.]]
Low-speed overload protection	If overload occurs during the motor operation at a very low speed, the inverter will detect the overload and shut off the inverter output.		E 38.
Operator connection failure	When the connection between inverter and operator keypad failed, inverter trips and displays the error c	ode.	E40.
Communications error	The inverter's watchdog timer for the communications network has timed out.		E4 I.

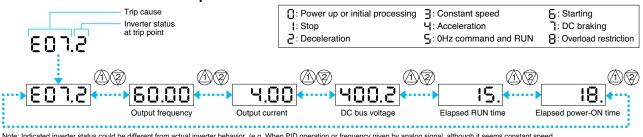
Note 1: Reset operations acceptable 10 seconds after the trip. Note 2: If an memory error (E08) occurs, be sure to confirm the parameter data values are still correct.

Note 3: Memory error may occer at power-on after shutting down the power while copying data with remote operator or initializing data. Shut down the power after completing copy or initialization. Note 4: USP error occures at reseting trip after under-voltage error (E09) if USP is enabled. Reset once more to recover.

Note 5: Ground fault error (E14) cannot be released with resetting. Shut the power and check wiring.

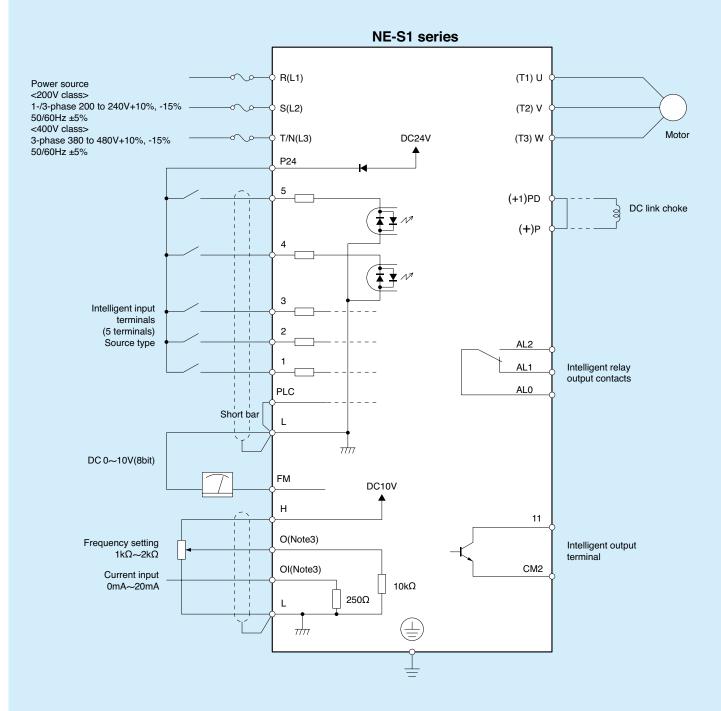
Note 6: When error E08 error, it may be required to perform initialization.

How to access the details about the present fault



Note: Indicated inverter status could be different from actual inverter behavior. (e.g. When PID operation or frequency given by analog signal, although it seems constant speed, acceleration and deceleration could be repeated in very short cycle.)

Source type logic



Note 1: Common terminals are depend on logic.

Terminal	1,2,3,4,5	H,O/OI	11
Common	P24	L	CM2

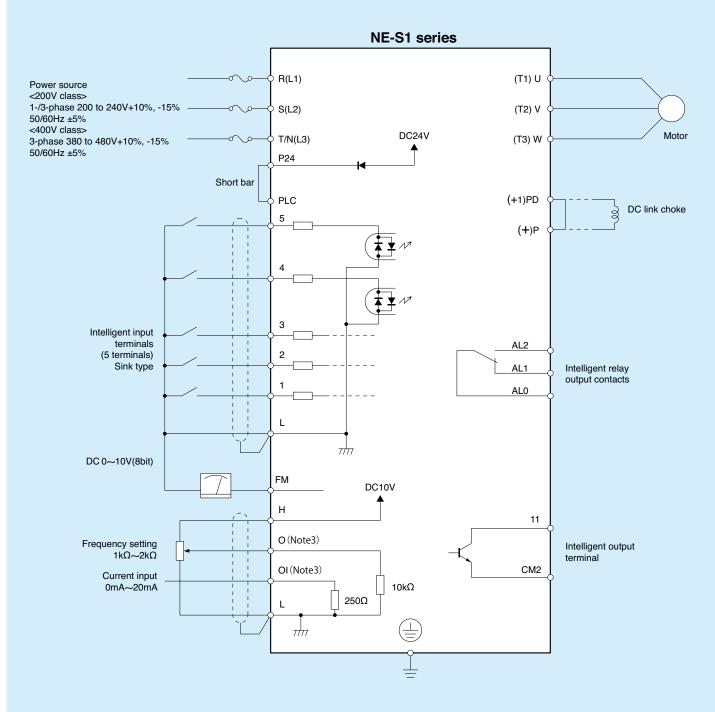
Note 2: Please choose proper inverter input voltage rating.

Note 3: Voltage input: 0 to 10V and current input: 0 to 20mA

(change parameter to move 4 to 20mA current input).

O and OI is common input terminal (O / OI terminal) change voltage / current input by switch.

Sink type logic (default)



Note 1: Common terminals are depend on logic.

	Terminal	1,2,3,4,5,H,O/OI	11
	Common	L	CM2
1			

Note 2: Please choose proper inverter input voltage rating.

Note 3: Voltage input: 0 to 10V and current input: 0 to 20mA

(change parameter to move 4 to 20mA current input).

O and OI is common input terminal (O / OI terminal) change voltage / current input by switch.

Wiring and Accessories

Power Supply	Innut	Motor		Wiring		Fuse		Circuit Breaker		
	Input Voltage	Output	Model	Power L		Signal	Туре	Rated	Туре	Rated
	renage	(kW(HP)		AWG	mm ²	Lines	туре	naleu	туре	naleu
		0.2(1/4)	NES1-002SB	AWG14	2.0			10A		
	1-phase	0.4(1/2)	NES1-004SB	AWG14	2.0			10/1		15A
	200V	0.75(1)	NES1-007SB	AWG14	2.0			20A		
999	2001	1.5(2)	NES1-015SB	AWG10	5.5			30A		30A
/ / Fuse		2.2(3)	NES1-022SB	AWG10	5.5				Inverse	00/1
		0.2(1/4)	NES1-002LB	AWG16	1.25			10A	Time	
Y Y Y	3-phase	0.4(1/2)	NES1-004LB	AWG16	1.25	0.75mm ²	Class J,			15A
	200V	0.75(1)	NES1-007LB	AWG16	1.25	shielded wire	CC,G or T	15A		
		1.5(2)	NES1-015LB	AWG14	2.0					
		2.2(3)	NES1-022LB	AWG14	2.0			20A		20A
		0.4 (1/2)	NES1-004HB	AWG16	1.25					
	3-phase	0.75(1)	NES1-007HB	AWG16	1.25					
	400V	1.5(2)	NES1-015HB	AWG16	1.25			15A	-	-
		2.2(3)	NES1-022HB	AWG14	2					
		4.0(5)	NES1-040HB ion must be made	AWG14						
3 3 3 4 → ✓	Conr Note 2: Be sur	ector must be e to use large	e fixed using the cri e wire gauges for p WG wire for the rel	mping tool speci ower wiring if the	fied by th distance	e connector m exceeds 20m	anufacturer. (66ft).			
		Name				Fu	nction			
	Inp	ut side AC r (Note 4)		This is useful in suppressing harmonics induced on the power suppl or when the main power voltage imbalance exceeds 3% (and power capacity is more than 500kVA), or to smooth out line fluctuations. It also improves the power factor.			ind power sou			
	F	Radio noise f	ülter	Electrical noise interference may occur on nearby equipment such as a rad receiver. This magnetic choke filter helps reduce radiation noise (can also b used on output).						
	E	EMC filter (Note 4) Reduces the conducted noise on the power supply wiring gene inverter. Connect to the inverter input side.				generated by	the			
+1 +3 +	Radio noise filter (Capacitor filter)			This capacitor filter reduces radiated noise from the main power wires in the inverter input side.						
Inverter	-	DC link cho	ke	Suppresses ha	armonics	generated b	y the inverter			
	Out	put side nois	se filter	Reduces radia	ted noise	e from wiring	in the inverte	r output s	ide.	
	Radio noise filter			Electrical noise interference may occur on nearby equipment such as a radio receiver. This magnetic choke filter helps reduce radiated noise (can also be used on input).						
	AC reactor			This reactor reduces the vibration in the motor caused by the inverter's switching waveforms, by smoothing the waveforms to approximate commercial power quality. It is also useful when wiring from the inverter to the motor is more than 10m in length, to reduce harmonics.						
	_	LCR filter		Sine wave sha	ping filte	r for the outp	out side.			
	the cor Input s	necting order	istor equipments b r of above Input sic <u>r</u> -> Inverter) a danger of damagi	le AC reactor and	d EMC filt					
IM Motor										

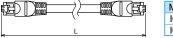
Operator, Cable

Operator

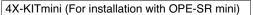
Model	Potentiometer	Remote Control	Copy function
NES1-OP	0		
OPE-SR mini	0	0	
OPE-SBK		0	
OPE-SR	0	0	
WOP		0	0

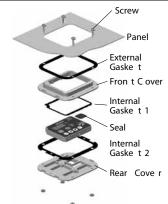
Cable

Cable <ICS-1、3>



Model	Cable Length
ICS-1	1m(3.3ft)
ICS-3	3m(9.8ft)





You can mount the keypad with the potentiometer for a NEMA1 rated installation. The kit also provides for removing the potentiometer knob to meet NEMA 4X requirements,as shown (part no.4X-KITmini).

Operator

<NES1-OP>



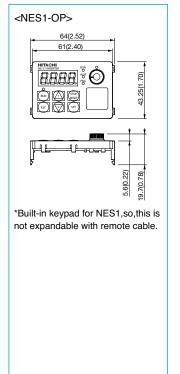
<OPE-SR mini>

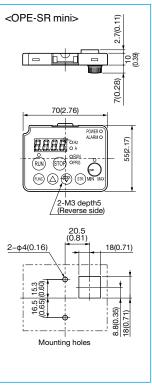


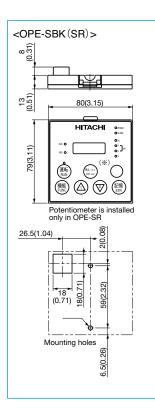
<OPE-SBK(SR)>

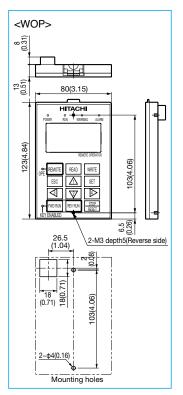


Dimentions (Unit:mm (inch)) Inches for reference only)









Torque characteristics

Torque characteristics Base frequency = 60Hz Base frequency = 50Hz Short time performance Short time performance Output torque (%) Output torque (%) 90 Continuous performance Continuous performance 95 55 35 16.7 Output frequency (Hz) Output frequency (Hz)

For Correct Operation

Application to Motors

Application to general-purpose motors

Operating frequency	The overspeed endurance of a general-purpose motor is 120% of the rated speed for 2 minutes (JIS C4,004). For operation at higher than 60Hz, it is required to examine the allowable torque of the motor, useful life of bearings, noise, vibration, etc. In this case, be sure to consult the motor manufacturer as the maximum allowable rpm differs depending on the motor capacity, etc.
Torque characteristics	The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using commercial power (starting torque decreases in particular). Carefully check the load torque characteristic of a connected machine and the driving torque characteristic of the motor.
Motor loss and temperature increase	The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using commercial power
Noise	When run by an inverter, a general-purpose motor generates noise slightly greater than with commercial power.
Vibration	When run by an inverter at variable speeds, the motor may generate vibration, especially because of (a) unbalance of the rotor including a connected machine, or (b) resonance caused by the natural vibration frequency of a mechanical system. Particularly, be careful of (b) when operating at variable speeds a machine previously fitted with a constant speed motor. Vibration can be minimized by (1) avoiding resonance points using the frequency jump function of the inverter, (2) using a tireshaped coupling, or (3) placing a rubber shock absorber beneath the motor base.
Power transmission mechanism	Under continued, low-speed operation, oil lubrication can deteriorate in a power transmission mechanism with an oil-type gear box (gear motor) or reducer. Check with the motor manufacturer for the permissible range of continuous speed. To operate at more than 60 Hz, confirm the machine's ability to withstand the centrifugal force generated.

Application to special motors

Gear motor	The allowable rotation range of continuous drive varies depending on the lubrication method or motor manufacturer. (Particularly in case of oil lubrication, pay attention to the low frequency range.)			
Brake-equipped motor	For use of a brake-equipped motor, be sure to connect the braking power supply from the primary side of the inverter.			
Pole-change motor	There are different kinds of pole-change motors (constant output characteristic type, constant torque characteristic type, etc.), with different rated current values. In motor selection, check the maximum allowable current for each motor of a different pole count. At the time of pole changing, be sure to stop the motor. Also see: Application to the 400V-class motor.			
Submersible motor	The rated current of a submersible motor is significantly larger than that of the general-purpose motor. In inverter selection, be sure to check the rated current of the motor.			
Explosion-proof motor	Inverter drive is not suitable for a safety-enhanced explosion-proof type motor. The inverter should be used in combination with a pressure-proof explosion-proof type of motor. *Explosion-proof verification is not available for NE-S1 Series.			
Synchronous (MS) motor High-speed (HFM) motor	In most cases, the synchronous (MS) motor and the high-speed (HFM) motor are designed and manufactured to meet the specifications suitable for a connected machine. As to proper inverter selection, consult the manufacturer.			
Single-phase motor	A single-phase motor is not suitable for variable-speed operation by an inverter drive. Therefore, use a three-phase motor.			

Application to the 400V-class motor

A system applying a voltage-type PWM inverter with IGBT may have surge voltage at the motor terminals resulting from the cable constants including the cable length and the cable laying method. Depending on the surge current magnification, the motor coil insulation may be degraded. In particular, when a 400V-class motor is used, a longer cable is used, and critical loss can occur, take the following countermeasures: (1) install the LCR filter between the inverter and the motor,

(2) install the AC reactor between the inverter and the motor, or

(3) enhance the insulation of the motor coil.

(3) enhance the insulation of the motor con.

Notes on Use

Drive

•	Run/Stop	Run or stop of the inverter must be done with the keys on the operator panel or through the control circuit terminal. Do not operate by installing a electromagnetic contactor (MC) in the main circuit.
	Emergency motor stop	When the protective function is operating or the power supply stops, the motor enters the free run stop state. When an emergency stop is required or when the motor should be kept stopped, use of a mechanical brake should be considered.
	High-frequency run	A max. 400Hz can be selected on the NE-S1 Series. However, a two-pole motor can attain up to approx. 24,000 rpm, which is extremely dangerous. Therefore, carefully make selection and settings by checking the mechanical strength of the motor and connected machines. Consult the motor manufacturer when it is necessary to drive a standard (general-purpose) motor above 60Hz. A full line of high-speed motors is available from Hitachi.

About the load of a frequent repetition use

About frequent repetition use (crane, elevator, press, washing machine), a power semiconductor (IGBT, a rectification diode, thyristor) in the inverter may come to remarkably have a short life by thermal fatigue.

The life can be prolonged by lower a load electric current. Lengthen acceleration / deceleration time. Lower carrier frequency. or increasing capacity of the inverter.

About the use in highlands beyond 1,000m above sea level

Due to the air density decreasing, whenever standard inverters are used for altitudes above 1,000m, the following conditions are additionally required for proper operation. In application for operation over 2,500m, kindly contact your nearest sales office for assistance.

1. Reduction of inverter rated current

Current rating has to be reduced 1% for every 100m that exceeds from an altitude of 1,000m.

For example, for inverters placed at an altitude of 2,000m, the rated current has to be reduced 10%(Rated current x0.9) from its original amount. {(2,000m-1,000m)/100m*-1%=-10%}

2. Reduction of breakdown voltage

Whenever an inverter is used at altitudes beyond 1,000m, the breakdown voltage decreases as follows:

1,000m or less: 1.00 / 1,500m: 0.95 / 2,000m: 0.90 / 2,500m: 0.85.

As mentioned in the instruction manual, please avoid any pressure test.

Installation location and operating environment

Avoid installation in areas of high temperature, excessive humidity, or where moisture can easily collect, as well as areas that are dusty, subject to corrosive gasses, mist of liquid for grinding, or salt. Install the inverter away from direct sunlight in a well-ventilated room that is free of vibration. The inverter can be operated in the ambient temperature range from -10 to 50°C. (Carrier frequency and output current must be reduced in the range of 40 to 50°C.)

Main power supply

<u> </u>	
Installation of an AC reactor on the input side	In the following examples involving a general-purpose inverter, a large peak current flows on the main power supply side, and is able to destroy the converter module. Where such situations are foreseen or the connected equipment must be highly reliable, install an AC reactor between the power supply and the inverter. Also, where influence of indirect lightning strike is possible, install a lightning conductor. (A) The unbalance factor of the power supply is 3% or higher. (Note) (B) The power supply capacity is at least 10 times greater than the inverter capacity (the power supply capacity is 500 kVA or more). (C) Abrupt power supply changes are expected. Examples: (1) Several inverters are interconnected with a short bus. (2) A thyristor converter and an inverter are interconnected with a short bus. (3) An installed phase advance capacitor opens and closes. In cases (A), (B) and (C), it is recommended to install an AC reactor on the main power supply side. Note: Example calculation with V _{R8} = 205V, V _{ST} = 201V, V _{TR} = 200V V _{R8} : R-S line voltage, V _{ST} : S-T line voltage (min.) - Mean line voltage Mean line voltage x100 $\frac{V_{R8} \cdot (V_{R8} + V_{ST} + V_{TR})/3}{(V_{R8} + V_{ST} + V_{TR})/3} \times 100 = \frac{205-202}{202} \times 100 = 1.5(\%)$
Using a private power generator	An inverter run by a private power generator may overheat the generator or suffer from a deformed output voltage waveform of the generator. Generally, the generator capacity should be five times that of the inverter (kVA) in a PWM control system, or six times greater in a PAM control system.

Notes on Peripheral Equipment Selection

Wiring connections		 Be sure to connect main power wires with R(L1), S(L2), and T(L3) terminals (input) and motor wires to U(T1), V(T2), and W(T3) terminals (output). (Incorrect connection will cause an immediate failure.) Be sure to provide a grounding connection with the ground terminal (()). 			
	Electromagnetic contactor	When an electromagnetic contactor is installed between the inverter and the motor, do not perform on-off switching during running operation.			
Wiring between inverter and motor	Thermal relay	 When used with standard applicable output motors (standard three-phase squirrel-cage four-pole motors), the NE-S1 Series does not need a thermal relay for motor protection due to the internal electronic protective circuit. A thermal relay, however, should be used: during continuous running outside a range of 30 to 60 Hz. for motors exceeding the range of electronic thermal adjustment (rated current). when several motors are driven by the same inverter; install a thermal relay for each motor. The RC value of the thermal relay should be more than 1.1 times the rated current of the motor. Where the wiring length is 10 m or more, the thermal relay to turn off readily. In this case, provide an AC reactor on the output side or use a current sensor. 			
Installing a circuit breaker Wiring distance Earth leakage relay		Install a circuit breaker on the main power input side to protect inverter wiring and ensure personal safety. Choose an inverter- compatible circuit breaker. The conventional type may malfunction due to harmonics from the inverter. For more information, consult the circuit breaker manufacturer.			
		The wiring distance between the inverter and the remote operator panel should be 20 meters or less. Shielded cable should be used on thewiring. Beware of voltage drops on main circuit wires. (A large voltage drop reduces torque.)			
		If the earth leakage relay (or earth leakage breaker) is used, it should have a sensitivity level of 15 mA or more (per inverter).			
Phase advance capacitor		Do not use a capacitor for power factor improvement between the inverter and the motor because the high-frequency components of the inverter output may overheat or damage the capacitor.			

High-frequency Noise and Leakage Current

High-frequency components are included in the input/output of the inverter main circuit, and they may cause interference in a transmitter, radio, or sensor if used near the inverter. The interference can be minimized by attaching noise filters (option) in the inverter circuitry.
 The switching action of an inverter causes an increase in leakage current. Be sure to ground the inverter and the motor.

Lifetime of Primary Parts

Because a DC bus capacitor deteriorates as it undergoes internal chemical reaction, it should normally be replaced every five years. Be aware, however, that its life expectancy is considerably shorter when the inverter is subjected to such adverse factors as high temperatures or heavy loads exceeding the rated current of the inverter. The approximate lifetime of the capacitor is as shown in the figure at the right when it is used 12 hours daily (according to the "Instructions for Periodic Inspection of General-Purpose Inverter " (JEMA).) Also, such moving parts as a cooling fan should be replaced. Maintenance inspection and parts replacement must beperformed by only specified trained personnel. Please plan to replace new INV depends on the load, ambient condition in advance.



Precaution for Correct Usage

- Before use, be sure to read through the Instruction Manual and QRG(http://www.hitachi-ies.co.jp/english/products/inv/nes1/index.htm) to insure proper use of the inverter.
- · Note that the inverter requires electrical wiring; a trained specialist should carry out the wiring.
- The inverter in this catalog is designed for general industrial applications. For special applications in fields such as aircraft, outer space,
- nuclear power, electrical power, transport vehicles, clinics, and underwater equipment, please consult with us in advance.
- For application in a facility where human life is involved or serious losses may occur, make sure to provide safety devices to avoid a serious accident.
 The inverter is intended for use with a three-phase AC motor. For use with a load other than this, please consult with us.

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