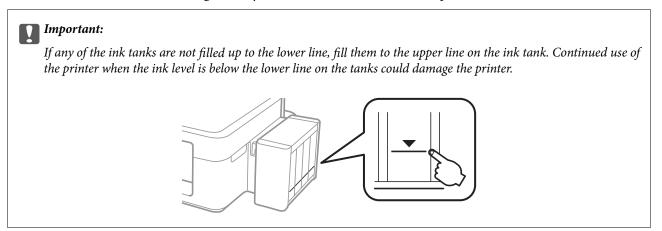
■ T6641 ● T6642 ● T6643 ● T6644

4-colour ink bottles for L-Series T6644 4,000 pages* 6,500 pages*

Refilling Ink

Checking the Ink Levels

To confirm the actual ink remaining, visually check the ink levels in all of the printer's tanks.



You can check the approximate ink levels from the computer.

Checking the Ink Levels - Windows

- 1. Access the printer driver window.
- 2. Click **Ink Levels** on the **Main** tab.

Note:

If **EPSON Status Monitor 3** is disabled, the ink levels are not displayed. Click **Extended Settings** on the **Maintenance** tab, and then select **Enable EPSON Status Monitor 3**.

Checking the Ink Levels - Mac OS X

- 1. Select **System Preferences** from the menu > **Printers & Scanners** (or **Print & Scan**, **Print & Fax**), and then select the printer.
- 2. Click Options & Supplies > Utility > Open Printer Utility.
- 3. Click EPSON Status Monitor.

Ink Bottle Codes

Epson recommends the use of genuine Epson ink bottles. Epson warranty does not cover damage caused by inks other than those specified, including any genuine Epson ink not designed for this printer or any third party ink.

Other products not manufactured by Epson may cause damage that is not covered by Epson's warranties, and under certain circumstances, may cause erratic printer behavior.

The following are the codes for genuine Epson ink bottles.

BK: Black	C: Cyan	M: Magenta	Y: Yellow
664	664	664	664



Important:

Use of genuine Epson ink other than the specified ink could cause damage that is not covered by Epson's warranties.

Note:

- ☐ Ink bottle codes may vary by location. For the correct codes in your area, contact Epson support.
- ☐ For users in Europe, visit the following website for information on Epson's ink bottle yields. http://www.epson.eu/pageyield

Ink Bottle Handling Precautions

Read the following instructions before refilling ink.

Handling precautions

Use ink bottles with the correct part code for this printer.
This printer requires careful handling of ink. Ink may splatter when the ink tanks are filled or refilled with ink. If ink gets on your clothes or belongings, it may not come off.
Store ink bottles at normal room temperature and keep them away from direct sunlight.
Epson recommends using the ink bottle before the date printed on the package.
Store the ink bottles in the same environment as the printer.
When storing or transporting an ink bottle after removing its seal, do not tilt the bottle and do not subject it to impacts or temperature changes. Otherwise, ink may leak even if the cap on the ink bottle is tightened securely Be sure to keep the ink bottle upright when tightening the cap, and take measures to prevent ink from leaking when you transport the bottle.

- ☐ After bringing an ink bottle inside from a cold storage site, allow it to warm up at room temperature for at least three hours before using it.
- □ Do not open the ink bottle package until you are ready to fill the ink tank. The ink bottle is vacuum packed to maintain its reliability. If you leave an ink bottle unpacked for a long time before using it, normal printing may not be possible.

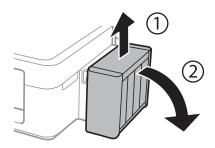
	Do not continue printing when the ink level is below the lower line on the ink tank. Continued use of the printer when the ink level is below the lower line could damage the printer. Epson recommends filling all ink tanks to the upper line when the printer is not operating to reset the ink levels.
	To ensure you receive premium print quality and to help protect your print head, a variable ink safety reserve remains in the ink tank when your printer indicates to refill ink. The yields quoted for you do not include this reserve.
	Although the ink bottles may contain recycled materials, this does not affect printer function or performance.
	Specifications and appearance of the ink bottle are subject to change without prior notice for improvement.
	Quoted yields may vary depending on the images that you are printing, the paper type that you are using, the frequency of your prints and environmental conditions such as temperature.
ln	k consumption

To maintain optimum print h	head performance,	some ink is con	sumed from all in	k tanks not or	ıly during
printing but also during mair	ntenance operation	n such as print he	ead cleaning.		

- ☐ When printing in monochrome or grayscale, color inks instead of black ink may be used depending on the paper type or print quality settings. This is because a mixture of color inks is used to create black.
- ☐ The ink in the ink bottles supplied with your printer is partly used during initial setup. In order to produce high quality printouts, the print head in your printer will be fully charged with ink. This one-off process consumes a quantity of ink and therefore these bottles may print fewer pages compared to subsequent ink bottles.

Refilling the Ink Tanks

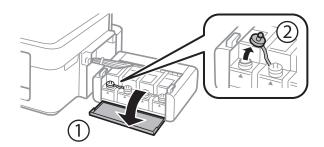
- Enter **Setup** from the home screen using the ◀ or ▶ button, and then press the OK button.
- Select **Maintenance** using the ◀ or ▶ button, and then press the OK button.
- Select **Reset Ink Levels** using the ◀ or ▶ button, and then press the OK button.
- Press the **\Oddot** button.
- Unhook the ink tank unit from the printer and lay it down.

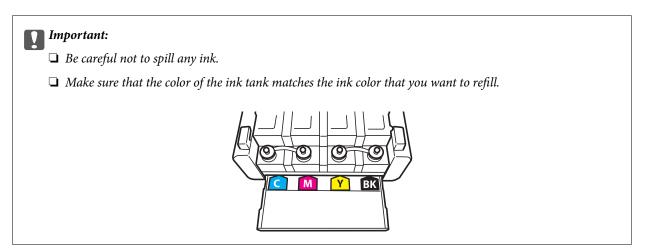




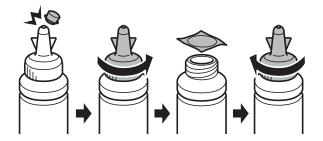
Do not pull the tubes.

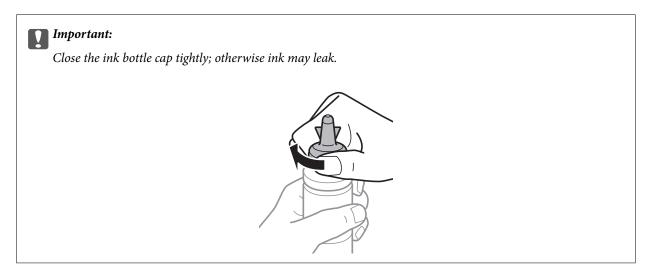
6. Open the ink tank unit cover, and then remove the cap of the ink tank.





7. Snap off the top of the cap, remove the cap of the ink bottle, remove the seal from the bottle, and then install the cap.

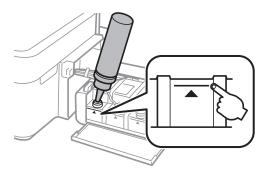




Note:

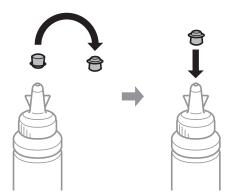
Do not dispose of the top of the cap. If any ink remains in the ink bottle after refilling the tank, use the top of the cap to seal the ink bottle cap.

8. Refill the ink tank with the correct colored ink up to the upper line on the ink tank.

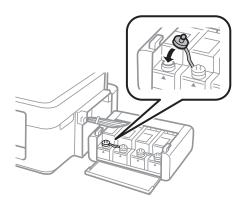


Note:

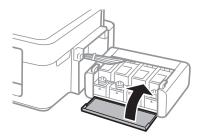
If any ink remains in the ink bottle after filling the ink tank up to the upper line, install the top of the cap securely and store the ink bottle upright for later use.



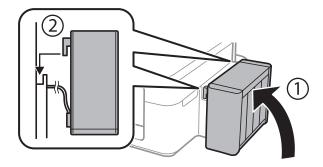
9. Close the cap onto the ink tank securely.



10. Close the ink tank unit cover.



11. Hook the ink tank unit onto the printer.



- 12. Press the OK button.
- 13. Select the color you refilled using the \triangleleft or \triangleright button, and then press the OK button.
- 14. Press the � button.
- 15. Confirm the message, and then press the OK button.

Note:

You can reset the ink levels even if you did not fill the ink to the upper line. However, this printer cannot generate notifications and stop operations before ink levels drop below the lower line.