











## Taper and deburring countersinker Bits 90° "long" HSS and HSS-TiN

Rapid tool-changing thanks to hexagonal bit holder. Ideal for burr- and chatter-free deburring and countersinking. Applicable for steel, cast iron, non-ferrous and light metals. Best results at low cutting speeds.

Packing unit: in plastic tubes of 1

Steel (N/mm2) < 900	
Steel (N/mm2) < 1100	
Steel (N/mm2) < 1300	
Rust-resistant steel	
Aluminium	

Brass	
Bronze	
Plastics	
Cast iron	
Titanium alloyed	



Ø2 mm	Ø1 mm	L1 mm	Ø3 inch	Countersinkings as per DIN 74		HSS	HSS	*
				AF	BF			
6,3	1,5	38,0	1/4"	-	M 3	102 313	102 313 T	1
8,3	2,0	38,0	1/4"	-	M 4	102 314	102 314 T	1
10,4	2,5	41,0	1/4"	-	M 5	102 315	102 315 T	1
12,4	2,8	42,0	1/4"	-	M 6	102 316	102 316 T	1
16,5	3,2	47,0	1/4"	-	M 8	102 317	102 317 T	1
20,5	3,5	48,0	1/4"	-	M 10	102 318	102 318 T	1











## Taper and deburring countersinker bit set "long" 90° HSS and HSS-TiN in steel case





## Taper and deburring countersinker bit set "long" 90° HSS and HSS-TiN in plastic case



