

## FEATURES

- Excellent impact strength
- Excellent dimensional stability with a high capacity to maintain its original dimensions when subjected to changes in temperature and humidity
- Rigidity over a wide range of temperatures
- Pliable and flexible
- Moderate chemical resistance and low solvent resistance
- Translucent
- Good heat resistance
- Good insulation properties
- Good machinability
- Easy to polish, weldable and bondable using glue

## White Plastic Sheet, 1250mm x 610mm x 3mm

RS Stock No.: 681637



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

### Product Description

From RS Pro a range of high-quality polycarbonate translucent solid plastic sheets available in a range of sizes and thicknesses

### General Specifications

<b>Form</b>	Solid
<b>Colour</b>	White
<b>Material</b>	Polycarbonate
<b>Laminated</b>	Yes
<b>Laminated Material</b>	Acrylic; Epoxy Resin; Fine Weave Cotton; Glass Fibre
<b>Flammability Rating</b>	UL 94 HB
<b>Polymer Type</b>	Copolymer
<b>Finish</b>	Clear
<b>Adhesive Backing</b>	Yes
<b>Applications</b>	Medical devices, Electronic components, Automotive components, Electrical cases and covers, Digital Disks (CDs, DVDs, and Blu-ray), Machine guards and protective screens, Signage and displays

### Electrical Specifications

<b>Specific Surface Resistance</b>	$10^{14} \Omega$
<b>Specific Volume Resistance</b>	$10^{13} \Omega \cdot \text{cm}$
<b>Dielectric Constant</b>	2.9
<b>Dielectric Loss Factor</b>	0.0017tg
<b>Breakdown Voltage</b>	17kV/mm
<b>Dielectric Strength 23°C, 50% r.h.</b>	49kV/mm

### Mechanical Specifications

Length	1250mm
Width	610mm
Thickness	3mm
Density	1.2g/cm <sup>3</sup>
Tensile Strength	62Mpa
Hardness	R 118 Rockwell
Water absorption	0.35%
Thermal Conductivity	0.17W/m.K
Elongation	20%
Impact Strength	12kJM <sup>-2</sup>
Modulus Of Elasticity	2500Mpa
Flexural Strength	91Mpa
Compression Strength	20Mpa
Compression Modulus	2300Mpa
Ball Indentation Hardness	165Mpa
Thermal Expansion	8x10 <sup>-5</sup> k <sup>-1</sup>
Specific Heat	1.1J/(g.K)
Specific Gravity	1.38
Flexural Modulus	2600Mpa
Friction Coefficient	0.54
Poisson Ratio	0.38kJM <sup>-2</sup>

### Operation Environment Specifications

Maximum Operating Temperature	120°C
Melting Point	255°C
Glass Transition Temperature	-60°C
Vicat Softening Point	65°C

### Approvals

Compliance/Certifications	CE / UR / cUR
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## Polycarbonate

Properties	Test method	Units	Values	Applications
<b>Mechanical</b>				Suitable for general glazing applications which are vulnerable to vandalism or accidents. Other applications include machine guards/shields, safety visors and light fittings.
Tensile stress at yield	DIN 53455	N/mm <sup>2</sup>	60	
Elongation at break	DIN 53455	%	>100	
Tensile modulus of elasticity	DIN 53457	N/mm <sup>2</sup>	2300	
Unnotched impact strength (Charpy)	DIN53453	kJ/m <sup>2</sup>	no break	
Notched impact strength: Charpy Izod	DIN 53453 ASTMD 256	kJ/m <sup>2</sup> J/m	>30 600-800	
<b>Thermal</b>				
Glass transition temperature		°C	140	
Thermal conductivity	DIN 52612	W/km	0.21	
Coeff. of linear thermal expansion, average value between 0 and 80°C		K <sup>-1</sup>	65 × 10 <sup>6</sup>	
Heat deflection temperature under load acc. to ISO/R75 method A: 1.81N/mm <sup>2</sup>	DIN53461	°C	135-140	
Max. service temperature in air:				
for short periods		°C	145	
continuously		°C	120	
Min. service temperature		°C	-100	
<b>Flammability</b>				
acc. to ASTM (oxygen-index)	ASTM D 2863	%	25	
acc. to UL 94: 1.5mm thick sheet	UL94	rating	V-2	
6mm thick sheet	UL94	rating	V-0	
acc. to French standard: 3mm thick sheet		rating	M3	
acc. to British standard: surface spread of flame test 4mm thick sheet	BS476 Part 1	rating	Class O	
<b>Electrical</b>				
Dielectric strength	DIN 53481	kV/mm	>30	
Volume resistivity	DIN 53482	Ohm.cm	>10 <sup>16</sup>	
Surface resistivity	DIN 53482	Ohm	>10 <sup>15</sup>	
Dielectric constant at 10 <sup>3</sup> Hz	DIN 53483	-	3	
Dissipation factor tg δ at 10 <sup>3</sup> Hz	DIN 53483	-	0.001	
Tracking resistance	DIN 53480	rating	KC 250-300	
<b>Physical</b>				
Density	DIN 53479	g/cm <sup>3</sup>	1.2	
Moisture absorption: saturated at 23°C/50% RH		%	0.15	
Index of refraction n <sub>D</sub> at 20°C	DIN 53491		1.585	