## **SIEMENS**

## **Data sheet**

6ES7511-1UL03-0AB0



SIMATIC S7-1500T, CPU 1511TF-1 PN, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required \* \*\*\* approvals and certificates according to entry 109816881 at support.industry.siemens.com to be observed! \*\*\*\*

General information	
Product type designation	CPU 1511TF-1 PN
HW functional status	FS01
Firmware version	V3.0
<ul> <li>FW update possible</li> </ul>	Yes
Product function	
<ul><li>I&amp;M data</li></ul>	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 $\mu$ s (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7 511-1UK01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.94 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	7.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Modernoon	
Work memory	450 khyto
<ul><li>integrated (for program)</li><li>integrated (for data)</li></ul>	450 kbyte 1.5 Mbyte
Load memory	1.5 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	oz obyte
maintenance-free	Yes
CPU processing times	
	0.5
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	0. 05 505
Number range	0 65 535
• Size, max.	450 kbyte
FC . Number range	0 05 535
Number range     Size may	0 65 535
• Size, max.	450 kbyte
OB	450 khyta
<ul><li>Size, max.</li><li>Number of free cycle OBs</li></ul>	450 kbyte 100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	
Number of cyclic interrupt OBs     Number of process alarm OBs	20; With minimum OB 3x cycle of 250 μs 50
Number of DPV1 alarm OBs	3
Number of BPV Falanti OBs     Number of isochronous mode OBs	2
Number of isochronous mode obs     Number of technology synchronous alarm OBs	2
Number of technology synchronous alarm OBS     Number of startup OBs	100
Number of startup OBS     Number of asynchronous error OBs	4
Number of asynchronous error OBs	2
Number of synchronous end Obs     Number of diagnostic alarm OBs	1
Nesting depth	'
per priority class	24; Up to 8 possible for F-blocks
	24, Op to 8 possible for 1 -blocks
Counters, timers and their retentivity	
S7 counter	0.040
Number  Potential the	2 048
Retentivity	V
— adjustable	Yes
IEC counter	Any (and time itself by the manifer and any
Number	Any (only limited by the main memory)
Retentivity	V
— adjustable	Yes
S7 times	2.040
Number  Potentivity	2 048
Retentivity	Voc
— adjustable	Yes
IEC timer	Any (only limited by the main memory)
Number  Potentivity	Any (only limited by the main memory)
Retentivity	Voe
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Extended retentive data area (incl. timers, counters, flags),	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF

<ul><li>Size, max.</li></ul>	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
	or hayto, max. To the por blook
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
<ul><li>Inputs</li></ul>	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
	o kbyte
Subprocess images	22
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
• VIA CIVI	be inserted in total
Rack	DO INCORCO IN COLOR
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
	the number of compostable DtD CMa is only limited by the number of
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	
, ,	10 s; Typ.: 2 s
Operating hours counter	40
• Number	16
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• in AS, master	Yes
<ul><li>in AS, slave</li></ul>	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	1
	1
1. Interface	
Interface types	
<ul><li>RJ 45 (Ethernet)</li></ul>	Yes; X1
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes

Media redundancy	Yes
PROFINET IO Controller	
Services	
<ul> <li>PG/OP communication</li> </ul>	Yes
<ul><li>— Isochronous mode</li></ul>	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	128
max. — of which in line, max.	128
Number of IO Devices that can be	8: in total across all interfaces
simultaneously activated/deactivated, max.	o, ili total across all iliteriaces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send</li> </ul>	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	0.00
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
<ul><li>for send cycle of 2 ms</li><li>for send cycle of 4 ms</li></ul>	2 ms to 512 ms 4 ms to 512 ms
PROFINET IO Device	4 1115 (0 5 12 1115
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Protocols	
PROFisafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
<ul><li>Number of connections via integrated interfaces</li><li>Number of S7 routing paths</li></ul>	16
Number of S7 routing paths	
Number of S7 routing paths  Redundancy mode	16
Number of S7 routing paths  Redundancy mode      H-Sync forwarding	16

— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
MDD: /	Manager; MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
<ul><li>— MRPD</li><li>— Switchover time on line break, typ.</li></ul>	Yes; Requirement: IRT
Number of stations in the ring, max.	200 ms; For MRP, bumpless for MRPD 50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	Vaa
<ul><li>TCP/IP</li><li>— Data length, max.</li></ul>	Yes 64 kbyte
bata length, max.  — several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
DHCP     DNS	Yes Yes
SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
D # 1	V 110 1111 11 1 1 1
Runtime license required     OPC LIA Client	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul><li>OPC UA Client</li><li>Application authentication</li></ul>	Yes; Data Access (registered Read/Write), Method Call Yes
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<ul> <li>OPC UA Client         <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> <li>User authentication         <ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server          <ul> <li>Application authentication</li> </ul> </li> </ul>	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &
<ul> <li>OPC UA Client         <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> <li>User authentication         <ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server</li> </ul>	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300  20 100 1  5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15,
<ul> <li>OPC UA Client         <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> <li>User authentication         <ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server          <ul> <li>Application authentication</li> </ul> </li> </ul>	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1  5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes
<ul> <li>OPC UA Client         <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> <li>User authentication         <ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server          <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> </ul>	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss

N 1 6 71 211	F0 000
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
<ul><li>— Sampling interval, min.</li></ul>	100 ms
<ul><li>— Publishing interval, min.</li></ul>	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method,</li> </ul>	20
max.	
<ul> <li>Number of monitored items, recommended</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
max.	
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
Alarms and Conditions	Yes
Number of program alarms	100
Number of alarms for system diagnostics  Further protocols	50
Further protocols  • MODBUS	Yes; MODBUS TCP
	Yes; MODBOS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes; without fail-safe
<ul> <li>Variables</li> </ul>	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
	times, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes; without fail-safe
<ul> <li>Forcing, variables</li> </ul>	peripheral inputs/outputs (without fail-safe)
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	1 120
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	

and a second and the Head and a	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Number of available Extended Motion Control resources for technology objects</li> </ul>	90
Required Extended Motion Control resources	
— per cam (1 000 points and 50 segments)	2
— per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
— Per leading axis proxy	3
Positioning axis	
Number of positioning axes at motion control	11
cycle of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)
— Low demand mode: PFDavg in accordance	< 2.00E-05
with SIL3	
— High demand/continuous mode: PFH in	< 1.00E-09
accordance with SIL3	
accordance with SIL3 Ambient conditions	
Ambient conditions	-30 °C; No condensation
Ambient conditions  Ambient temperature during operation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection • User program protection/password protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection • User program protection/password protection • Copy protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection • User program protection/password protection • Copy protection • Block protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  horizontal installation, min. horizontal installation, max.  vertical installation, min. vertical installation, max.  Ambient temperature during storage/transportation  min. max.  Altitude during operation relating to sea level Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  LAD FBD STL SCL GRAPH  Know-how protection  User program protection/password protection Copy protection Block protection Access protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  • Block protection • protection of confidential configuration data	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data • Password for display	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  • Block protection • protection of confidential configuration data	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes

<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

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