## **Data sheet**

6ES7513-1RM03-0AB0



SIMATIC S7-1500R, CPU 1513R-1PN, central processing unit with work memory 600 KB for program and 2.5 MB for data, 1st interface: PROFINET RT with 2-port switch, SIMATIC Memory Card required \*\*\*\* approvals and certificate according to entry 109815625 at support.industry.siemens.com to be observed! \*\*\*\*

General information	
Product type designation	CPU 1513R-1 PN
HW functional status	FS01
Firmware version	V3.0
Product function	
● I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	No
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from</li> </ul>	STEP 7 V18 or higher
version	
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.87 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	7.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	600 kbyte
integrated (for data)	2.5 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes

CPU processing times	
for bit operations, typ.	50 ns
for word operations, typ.	64 ns
for fixed point arithmetic, typ.	85 ns
	340 ns
for floating point arithmetic, typ.	340 IIS
CPU-blocks	4 000; Blacks (OR, FR, FC, DR) and LIDTs
Number of elements (total)  DB	4 000; Blocks (OB, FB, FC, DB) and UDTs
	Number represent to 50,000
Number range     Cina many	Number range: 1 to 59 999
• Size, max.	2.5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	THE
Number range	0 65 535
• Size, max.	600 kbyte
FC	
Number range	0 65 535
• Size, max.	600 kbyte
ОВ	
• Size, max.	600 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 10 ms
Number of process alarm OBs	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Countage timese and their retentivity	
Counters, timers and their retentivity	
S7 counter	
	2 048
S7 counter	2 048
S7 counter  • Number	2 048 Yes
S7 counter  ◆ Number  Retentivity  — adjustable IEC counter	Yes
S7 counter  • Number Retentivity — adjustable IEC counter • Number	
S7 counter  ● Number  Retentivity  — adjustable  IEC counter  ● Number  Retentivity	Yes  Any (only limited by the main memory)
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable	Yes
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times	Yes  Any (only limited by the main memory)  Yes
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number	Yes  Any (only limited by the main memory)
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity	Yes  Any (only limited by the main memory)  Yes 2 048
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable And the second	Yes  Any (only limited by the main memory)  Yes
S7 counter  • Number Retentivity — adjustable IEC counter  • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable IEC timer	Yes  Any (only limited by the main memory)  Yes  2 048  Yes
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable IEC timer • Number	Yes  Any (only limited by the main memory)  Yes 2 048
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable IEC timer • Number Retentivity — adjustable	Yes  Any (only limited by the main memory)  Yes  2 048  Yes
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer A number Retentivity — adjustable IEC timer A number Retentivity — adjustable Data areas and their retentivity	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes
S7 counter  • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable IEC timer • Number Retentivity — adjustable	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers,
S7 counter  Number Retentivity — adjustable IEC counter  Number Retentivity — adjustable S7 times  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes
S7 counter  Number Retentivity — adjustable IEC counter  Number Retentivity — adjustable S7 times  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Setentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag Size, max.	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag Size, max. Number of clock memories	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Setentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag Size, max. Number of clock memories Data blocks	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag Size, max. Number of clock memories Data blocks Retentivity adjustable	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
S7 counter  Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
S7 counter  Number Retentivity — adjustable IEC counter  Number Retentivity — adjustable S7 times  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte  Yes No
S7 counter  Number Retentivity — adjustable IEC counter  Number Retentivity — adjustable S7 times  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable  IEC timer  Number Retentivity — adjustable  Data areas and their retentivity  Retentive data area (incl. timers, counters, flags), max.  Flag Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data Per priority class, max.	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte
S7 counter  Number Retentivity — adjustable IEC counter  Number Retentivity — adjustable S7 times  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable  Data areas and their retentivity  Retentive data area (incl. timers, counters, flags), max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data Per priority class, max.  Address area	Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte  Yes No  64 kbyte; max. 16 KB per block
S7 counter  ● Number Retentivity — adjustable IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.  Flag ● Size, max. ● Number of clock memories Data blocks ● Retentivity adjustable ● Retentivity preset Local data ● per priority class, max.  Address area Number of IO modules	Yes  Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte  8; 8 clock memory bit, grouped into one clock memory byte  Yes No
S7 counter  Number Retentivity — adjustable IEC counter  Number Retentivity — adjustable S7 times  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable IEC timer  Number Retentivity — adjustable  Data areas and their retentivity  Retentive data area (incl. timers, counters, flags), max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data Per priority class, max.  Address area	Any (only limited by the main memory)  Yes  2 048  Yes  Any (only limited by the main memory)  Yes  256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB  16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte  Yes No  64 kbyte; max. 16 KB per block

• Outpute	32 khyte: All outputs are in the present image.
Outputs  per integrated IO subsystem	32 kbyte; All outputs are in the process image
per integrated IO subsystem	8 kbyte
<ul><li>— Inputs (volume)</li><li>— Outputs (volume)</li></ul>	8 kbyte
Subprocess images	o kbyte
Number of subprocess images, max.	32
	02
Hardware configuration	
Number of distributed IO systems	1
Number of IO Controllers	4
integrated  Rack	1
	1; CPU
Modules per rack, max.  Time of day.	i, cro
Time of day	
Clock	Handuran aladı
• Type	Hardware clock
Backup time     Deviation per day, may	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.  Operating hours counter	10 s; Typ.: 2 s
Number	16
Clock synchronization	
supported	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports     integrated a witch	2 Van
integrated switch  Protocols	Yes
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	No
SIMATIC communication	Yes; Only Server
Open IE communication	Yes
Web server	No
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	64
<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
Undata time for DT	quantity of configured user data
Update time for RT	1 ms to 512 ms
— for send cycle of 1 ms	1 1113 10 3 12 1113
Interface types	
RJ 45 (Ethernet)	V
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing     Industrial Ethernet status LED	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	88
Number of connections reserved for ES/HMI/web	10
Redundancy mode	Van
PROFINET system redundancy (S2)     PROFINET system redundancy (R1)	Yes
<ul> <li>PROFINET system redundancy (R1)</li> </ul>	No

Media redundancy	
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	No
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50; Only 16 are recommended, however
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
S7 routing	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
Open IE communication	
• TCP/IP	Yes
<ul><li>Data length, max.</li></ul>	64 kbyte
<ul> <li>several passive connections per port,</li> </ul>	Yes
supported	
<ul><li>ISO-on-TCP (RFC1006)</li></ul>	Yes
<ul><li>— Data length, max.</li></ul>	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	No
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	No
• HTTPS	No
OPC UA	110
OPC UA Client	No
OPC UA Server	No
• OFC OA Server	INO
Further protocols	Yes: MODRUS TCP
Further protocols  • MODBUS	Yes; MODBUS TCP
Further protocols  • MODBUS  S7 message functions	
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.	32
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms	32 Yes
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm"
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm"
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step  Number of breakpoints	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable  • Variables	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable  • Variables  • Number of variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering) Status block Single step Number of breakpoints  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step  Number of breakpoints  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  • Forcing	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step Number of breakpoints  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  • Forcing  • Forcing, variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  Forcing  • Forcing  • Forcing, variables  • Number of variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job
Further protocols  • MODBUS  S7 message functions  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering) Status block Single step Number of breakpoints  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  • Forcing  • Forcing  • Forcing, variables, max.  Diagnostic buffer	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200
Further protocols  MODBUS  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.  Diagnostic buffer  present	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Further protocols  MODBUS  Tessage functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Diagnostic buffer  present  Number of entries, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200  Yes 1 000
Further protocols  MODBUS  Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Further protocols  MODBUS  Tessage functions  Number of login stations for message functions, max. Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max. Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Diagnostic buffer  present  Number of entries, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100  No Yes; up to 8 simultaneously No 8; Breakpoints are only supported in RUN-Solo status  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200  Yes 1 000

	54011.4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED     Connection display LINIX TV/DV	Yes Yes
Connection display LINK TX/RX	1 es
Supported technology objects	
Motion Control	No
Controller	Vac I laivaged DID controller with integrated antimination
PID_Compact     PID_3Stop	Yes; Universal PID controller with integrated optimization
<ul><li>PID_3Step</li><li>PID-Temp</li></ul>	Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
Counting and measuring	Yes
High-speed counter	No
Ambient conditions	140
Ambient temperature during operation  • horizontal installation, min.	-30 °C
<ul> <li>nonzontal installation, min.</li> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
▼ nonzontal installation, max.	display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-30 °C
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
configuration / programming / header Programming language	
configuration / programming / header Programming language — LAD	Yes
configuration / programming / header Programming language — LAD — FBD	Yes
configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection	Yes Yes Yes Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes No
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection	Yes Yes Yes Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes No
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection	Yes Yes Yes Yes Yes Yes No Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data	Yes Yes Yes Yes No Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display	Yes Yes Yes Yes Yes No Yes Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection	Yes Yes Yes Yes Yes No Yes Yes Yes Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes Yes Yes Yes Yes  Yes No Yes  Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Complete protection	Yes Yes Yes Yes Yes  Yes No Yes  Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection  programming / cycle time monitoring / header	Yes Yes Yes Yes Yes No Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection  programming / cycle time monitoring / header • lower limit	Yes Yes Yes Yes Yes No Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Yes Yes Yes Yes No Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit  Dimensions	Yes Yes Yes Yes No Yes  Yes Yes  Yes Yes Yes Yes Yes Yes Y
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit  Dimensions  Width	Yes Yes Yes Yes No Yes  Yes Yes  Yes Yes Yes Yes Yes Yes Y
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit  Dimensions  Width Height	Yes Yes Yes Yes No Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit  Dimensions  Width Height Depth	Yes Yes Yes Yes No Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit  Dimensions  Width Height Depth  Weights	Yes Yes Yes Yes No Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye