6ES7516-3AP03-0AB0

Data sheet



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 2 MB work memory for program and 7.5 MB for data 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required *** approvals and certificates according to entry 109817466 at support.industry.siemens.com to be considered! ***

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V3.0
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7516-3AN02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.87 A
Current consumption, max.	1.08 A
Inrush current, max.	1.15 A; Rated value
l²t	0.6 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	8.4 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

intervated (for program)	O Mhyda
• integrated (for program)	2 Mbyte
• integrated (for data)	7.5 Mbyte
Load memory	22 Chute
Plug-in (SIMATIC Memory Card), max. Packup	32 Gbyte
Backup • maintenance-free	Yes
	Tes
CPU processing times	-
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	e, a state manner, and around a documentary byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	32
Number of subprocess images, max. Hardware configuration.	OL .
Hardware configuration	C4: A distributed I/O system is abarraterized and reliable to interm
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integratedVia CM	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack Modulos per rack may	32; CPU + 31 modules
Modules per rack, max.Number of lines, max.	1
PtP CM	,
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
 Type 	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
Number	16
Clock synchronization	Von
supportedto DP, master	Yes Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. Number of connectable IO Devices for RT, 	64 256
max.	230
— of which in line, max.	256
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	μο σ σ. σ μογ
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	Voc: per liger program
activation/deactivation of I-devices Asset management record.	Yes; per user program
Asset management record Interface	Yes; per user program
2. Interface	
Interface types	V V0
RJ 45 (Ethernet)	Yes; X2
Number of ports integrated quiteb	1 Na
• integrated switch	No
Protocols • IP protocol	Vec: IDv4
IP protocol PROFINET IO Controller	Yes; IPv4 Yes
PROFINET TO Controller PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communicationWeb server	Yes; Optionally also encrypted Yes
	Yes No
Media redundancy PROFINET IO Controller	INU
Services	
— PG/OP communication	Yes

	N
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
•	
— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
 Number of ports 	1
Number of ports Protocols	1
Protocols	1 Yes
Protocols • PROFIBUS DP master	Yes
Protocols • PROFIBUS DP master • PROFIBUS DP slave	Yes No
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication	Yes
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes No Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

Media redundancy - Media redundancy - MRP MRP MRP MRP Automanager according to IEC 62439-2 Edition 2.0, Manager; MRP Client - MRPD - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • PG/OP communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 2.0, Manager; MRP Client Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD Yes; encryption with TLS V1.3 pre-selected Yes Yes • S7 communication Yes • S7 communication, as server Yes • S7 communication, user data size) Yes • G4 kbyte Yes Supported	MRP
- MRP - MRP interconnection, supported - MRP interconnection, supported - MRPD - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication - PG/OP communication - PG/OP communication - S7 routing - S7 communication, as server - S7 communication, as client - User data per job, max. Open IE communication - TCP/IP - Data length, max several passive connections per port, - MRP Automanager according to IEC 62439-2 Edition 2.0, Manager; MRP Client - Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 - Yes; Requirement: IRT - Yes; Requirement: IRT - Yes; encryption with TLS V1.3 pre-selected - Yes; encryption with TLS V1.3 pre-selected - Yes - Yes - S7 communication, as server - Yes - S7 communication, as client - Yes - Data length, max See online help (S7 communication, user data size)	MRP
Manager; MRP Client - MRP interconnection, supported - MRPD - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication • PG/OP communication • PG routing • Data record routing • S7 communication, as server • S7 communication, as server • S7 communication, as client • TCP/IP - Data length, max several passive connections per port, Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes Yes • S7 communication, as server Yes • User data per job, max. See online help (S7 communication, user data size)	MRP
- MRPD interconnection, supported - MRPD Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max several passive connections per port, Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD Yes; encryption with TLS V1.3 pre-selected Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes 4 See online help (S7 communication, user data size)	
 MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes 4 kbyte Several passive connections per port, Yes 	
- Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max several passive connections per port, 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes See online help (S7 communication, user data size)	
 Number of stations in the ring, max. SIMATIC communication PG/OP communication Yes; encryption with TLS V1.3 pre-selected S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes G4 kbyte Several passive connections per port, Yes 	
SIMATIC communication PG/OP communication Yes; encryption with TLS V1.3 pre-selected Yes Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes Yes See online help (S7 communication, user data size) Yes G4 kbyte Yes	
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes Open IE communication TCP/IP Data length, max. Several passive connections per port, Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes 	
 S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes Yes 64 kbyte several passive connections per port, Yes 	
 Data record routing S7 communication, as server S7 communication, as client S7 communication, as client User data per job, max. See online help (S7 communication, user data size) Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes Data length, max. Several passive connections per port, Yes 	
 S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes OPEN IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes Yes Yes Yes Yes Yes Yes Yes Yes 	
 S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes 64 kbyte several passive connections per port, Yes 	
 User data per job, max. Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes 64 kbyte several passive connections per port, Yes 	
Open IE communication ● TCP/IP — Data length, max. — several passive connections per port, Yes 64 kbyte Yes	
 ◆ TCP/IP — Data length, max. — several passive connections per port, Yes Yes 	
 — Data length, max. — several passive connections per port, Yes 	
— several passive connections per port, Yes	
• ISO-on-TCP (RFC1006) Yes	
— Data length, max. 64 kbyte	
• UDP Yes	
— Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast	
— UDP multicast Yes; max. 118 multicast circuits	
• DHCP Yes	
• DNS Yes	
• SNMP Yes	
• DCP Yes	
• LLDP Yes	
Encryption Yes; Optional	
Web server	
HTTP Yes; Standard and user pages	
HTTPS Yes; Standard and user pages	
OPC UA	
Runtime license required Yes; "Medium" license required	
OPC UA Client Yes; Data Access (registered Read/Write), Method Call	
Application authenticationYes	
 — Security policies: None, Basic128Rsa15, Basic256Rs 	a15,
Basic256Sha256	
— User authentication "anonymous" or by user name & password	
Number of connections, max.10	
— Number of nodes of the client interfaces, 2 000	
recommended max.	
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C	
max.	
— Number of elements for one call of 20	
OPC_UA_NameSpaceGetIndexList, max.	
Number of elements for one call of100	
OPC_UA_MethodGetHandleList, max.	
— Number of simultaneous calls of the client 1	
instructions for session management, per connection, max.	
Number of simultaneous calls of the client	
instructions for data access, per connection, max.	
— Number of registerable nodes, max. 5 000	
— Number of registerable method calls of 100	
OPC_UA_MethodCall, max.	
— Number of inputs/outputs when calling 20	ns &
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Yes; Data Access (Read, Write, Subscribe), Method Call, Alarn 	
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. ◆ OPC UA Server Yes; Data Access (Read, Write, Subscribe), Method Call, Alarn Condition (A&C), Custom Address Space 	a15,
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server ✓ OPC UA Server Yes; Data Access (Read, Write, Subscribe), Method Call, Alarn Condition (A&C), Custom Address Space Yes 	

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— GDS support (certificate management)	Yes
— Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
Number of registerable nodes, max.	20 000
Number of subscriptions per session, max.	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	100 ms
Number of server methods, max.	50
 Number of inputs/outputs per server method, max. 	20
Number of monitored items, recommended	4 000; for 1 s sampling interval and 1 s send interval
max.	4 000, for 1 0 bamping interval and 1 0 bend interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
 Number of nodes for user-defined server 	30 000
interfaces, max.	V.
Alarms and Conditions	Yes
Number of program alarms	200
Number of alarms for system diagnostics Further proteonics	100
Further protocols • MODBUS	Yes; MODBUS TCP
	1 CO, IVIUDDUO TUF
Isochronous mode	V
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
N. J. Cl. J. J.	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	4.000
Number of program alarms	1 000
 Number of alarms for system diagnostics Number of alarms for motion technology objects 	200
• Number of alarms for motion technology objects	160
Test commissioning functions	Vac: Darallal online gasses pessible for up to 9 anainearing quaterns
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Test commissioning functions Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes

Number of available Motion Control resources for	2 400
technology objects	
Required Motion Control resources	
 per speed-controlled axis 	40
per positioning axis	80
per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
 Number of positioning axes at motion control 	20
cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	20 °C. No condensation
horizontal installation, min.	-30 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-30 °C; No condensation
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
 Installation altitude above sea level, max. configuration / header 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
·	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
configuration / header configuration / programming / header Programming language	
configuration / header configuration / programming / header Programming language — LAD — FBD	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC	Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width	Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height	Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth Weights	Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth	Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth Weights	Yes