CHEMTRONICS				
Technical Data Sheet				
Flux-Off [®] No Clean "Plus"				
Flux Remover				

PRODUCT DESCRIPTION

Flux-Off[®] No Clean "Plus" Flux Remover is an extra strength solvent that removes heavy and encrusted flux deposits. This high pressure aerosol or bulk liquid penetrates quickly to remove all types of flux, oxide particles, dust, grease and oil, then evaporates quickly leaving no residues.

- Powerful cleaner removes R, RA, RMA, and No Clean fluxes
- Non-corrosive, safe for metals
- Flammable
- Extra-strength
- Fast drying
- Removes encrusted, baked-on fluxes
- All-Way Spray valve even sprays upside down
- Available with BrushCleanTM System

TYPICAL APPLICATIONS

Flux-Off[®] No Clean "Plus" Flux Remover effectively cleans flux residues from:

- Chip Carriers
- Heat Sinks
- Metal Housings and Chassis
- Printed Circuit Boards
- Plugs
- Relays and Contacts
- Sockets
- Surface Mount Device Pads
- Solenoids
- Switches

TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

Flash Point	-20°F
Evaporation Rate	>1
(butyl acetate=1)	
Specific Gravity	0.706
Appearance	Clear, Colorless Liquid
Odor	Ethereal
Solubility in Wate	er Negligible
Kauri-Butanol	86
(KB) Number	
Shelflife	5 years

COMPATIBILITY

Flux-Off[®] No Clean "Plus" Flux Remover, like any cleaner, should be tested on a noncritical area to determine plastics compatibility prior to use. Not recommended for ABS, acrylics, polycarbonates, polystyrenes and PVC.

TDS # 1696

Material	<u>Compatibility</u>
ABS	Non-Compatible
Buna-N	Non-Compatible
EPDM	Excellent
Graphite	Excellent
HDPE	Excellent
LDPE	Good
Lexan TM	Non-Compatible
Neoprene	Fair
Noryl [®]	Non-Compatible
Nylon TM 66	Excellent
Cross-Linked PE	Excellent
Polypropylene	Excellent
Polystyrene	Non-Compatible
PVC	Non-Compatible
Silicone Rubber	Non-Compatible
Teflon TM	Excellent
Viton TM	Non-Compatible

USAGE INSTRUCTIONS

For industrial use only. Read MSDS carefully prior to use. Spray 4-6" from surface to clean. Wash parts from top to bottom, allowing the liquid to flush away flux residue. Flux-Off[®] No Clean "Plus" can be used to remove all types of fluxes in an ultrasonic cleaner.

AVAILABILITY

ES1696 12 oz. Aerosol ES896B 8 oz. BrushClean[™] System ES196 1 Gal. Liquid

TECHNICAL & APPLICATION ASSISTANCE

Chemtronics provides a technical hotline to answer your technical and application related questions. The toll free number is: **1-800-TECH-401.**

ENVIRONMENTAL IMPACT DATA

ENVIRONN	ENVIRONMENTAL IMPACT DATA				
CFC	0.0%	VOC	51%		
HCFC-141b	0.0%	HFC	0.0%		
HCFC-225	0.0%	nPB	0.0%		

CFC, HCFC-225, HCFC-141b, VOC, HFC, and nPB percentages shown are the content by weight.

NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. CHEMTRONICS does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

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