General Specifications

Electrical Capacity (Resistive Load)

Logic Level: 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Other Ratings

Contact Resistance: 80 milliohms maximum

Insulation Resistance: 500 megohms minimum @ 500V DC Dielectric Strength: 500V AC minimum for 1 minute minimum

Mechanical Life: 40,000 operations minimum Electrical Life: 40,000 operations minimum

Total Travel: .043" (1.1mm)

Materials & Finishes

Actuator/Plunger: Glass fiber reinforced polyamide

Case: Glass fiber reinforced polyamide

Moveable Contacts: Beryllium copper

Base: Glass fiber reinforced polyamide

Terminals: Brass with gold plating

Environmental Data

Operating Temperature Range: -40°C through +85°C (-40°F through +185°F)

Processing

Manual Soldering: 390°C maximum for 4 seconds maximum Soldering:

Reflow Soldering: Preheat temperature: 180°C ~ 200°C; Preheat time: 120 seconds; Heating

temperature: 230°C; Heating time: 60 seconds; Peak temperature (surface): 250°C.

These devices are not process sealed. Hand clean locally using alcohol based solution.

Note: After soldering, use caution to prevent mechanical stress on the terminal area and to

avoid warpage of the circuit board.

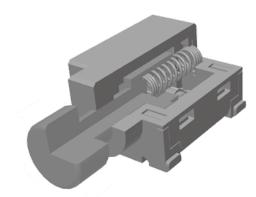
Distinctive Characteristics

Ultra-miniature size allows high density mounting and utilizes reduced space for surface mounting.

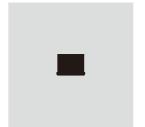
Greaseless condition contributes to resistance of harsh conditions, including wider operating temperatures.

Cap and plunger are one unit, simplifying soldering and cleaning processes and eliminating need to remove and replace the cap. Plunger without cap is an alternate option.

Heat resistant resin used for housing, base and plunger allows vapor phase and infrared convection reflow soldering.



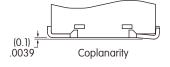




Highly reliable gold plated contacts provide stable contact performance throughout long term use.

J bend terminals lend to easy surface mounting and mechanical stability during soldering and simplified solder joint inspection.

Remarkably precise coplanarity: all considered surfaces lying between two parallel planes are a maximum distance apart of .0039" (0.1 mm).





Note: Plunger Actuator (Code A) cannot be combined with Cap.

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

GP0115ACCG30



POLE & CIRCUIT						
		Plunger Position () = Momentary		Connected Terminals		Throw & Switch Schematic
Pole	Model	Normal	Down	Normal	Down	Note: Terminal numbers are not actually on the switch.
SP	GP0115AA	OFF	(ON)	OFF	1-2	SPST 1 (COM)
Pole	Model	Normal	Down	Normal	Down	Note: Terminal numbers are not actually on the switch.
SP	GP0115AC	OFF	(ON)	OFF	1-2	SPST 1 (COM)

ACTUATORS



Plunger with No Cap

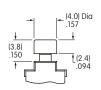
Plunger cannot be combined with cap





Plunger & Cap

Plunger may be combined with cap codes A, B or C





Rockers

Toggles

Programmable Illuminated PB Pushbuttons

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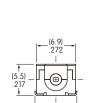
Indicators

Accessories

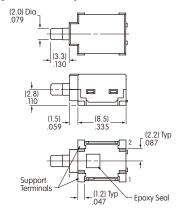
Keylocks

TYPICAL SWITCH DIMENSIONS

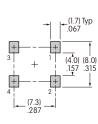
Right Angle Mounting



Plunger & No Cap



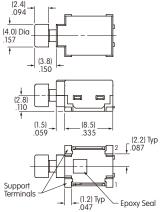
Pad Layout



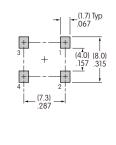
GP0115AAG30

Right Angle Mounting





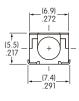
Pad Layout





GP0115ACCG30





PACKAGING

Tape-Reel Packaging

PACKAGING



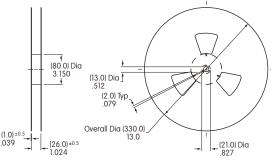
Partitioned Tray

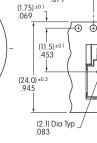
Any quantity, no code required.



Tape-Reel

Tape-reel contains 500 switches. Min. Leader Length: 15.748" (400mm) Min. Trailer Length: 6.299" (160mm)





Direction of Feed —

Tape Dimensions

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(4.0)±0.1 Typ .157

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_(1.5)^{+0.1}Dia Typ .059

