# General Specifications 

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Electrical Capacity（Resistive Load）
Power Level（silver）：6A＠125V AC \＆3A＠250V AC
4A＠30V DC for On－None－On；3A＠30V DC for all other circuits
Logic Level（gold）：$\quad 0.4 \mathrm{VA}$ maximum＠ 28 V AC／DC maximum（Applicable Range $0.1 \mathrm{~mA} \sim 0.1 \mathrm{~A} @ 20 \mathrm{mV} \sim 28 \mathrm{~V}$ ）
Other Ratings
Contact Resistance： 10 milliohms maximum for silver； 20 milliohms maximum for gold
Insulation Resistance：1，000 megohms minimum＠500V DC
Dielectric Strength：1，000V AC minimum between contacts for 1 minute minimum；
$1,500 \mathrm{~V}$ AC minimum between contacts and case for 1 minute minimum
Mechanical Life：50，000 operations minimum
Electrical Life：$\quad 50,000$ operations minimum for silver at 3 A ＠ 250 V AC；25，000 operations minimum for silver at $6 \mathrm{~A} @ 125 \mathrm{~V} \mathrm{AC} ; 50,000$ operations minimum for gold
Angle of Throw：$\quad 25^{\circ}$
Environmental Data
Operating Temp Range：$\quad-30^{\circ} \mathrm{C}$ through $+85^{\circ} \mathrm{C}\left(-22^{\circ} \mathrm{F}\right.$ through $\left.+185^{\circ} \mathrm{F}\right)$
Sealing：Waterproofing，achieved with boot at base of lever plus o－rings inside and outside of bushing， meets IP67 of IEC60529 Standards（dust tight and protection against effects of temporary immersion）．See further explanation on page A51．
Processing
Soldering：Manual Soldering for Sllver：ON－NONE－ON：See Profile B in Supplement section． ON－OFF－ON and（ON）－OFF－（ON）：See Profile A in Supplement section． Manual Soldering for Gold，all circuits：See Profile A in Supplement section． Note：Lever must be in OFF（center）position while soldering．

Distinctive Characteristics
Inner o－ring and external rubber washer seal the switch to achieve IP67 of IEC60529 Standards（dust tight and water protected for temporary immersion）．

Waterproof boot at base of toggle further ensures protection against wet environments．

Actuation provides smooth，sturdy tactile feel．
Actual Size


Polished，chrome－plated actuator paired with the waterproof boot not only delivers in terms of sleek design，but also functionality and reliability．

Superb quality and construction design prohibit entry of harmful particles that may otherwise compromise lever operation．



## POLES \& CIRCUITS

|  |  | Toggle Position <br> ( ) = Momentary |  |  | Connected Terminals |  |  | Throw \& Schematics |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pole | Model | Up | Center | Down | Up | Center | Down | Note: | Terminal numbers are not actually on the switch. |
| SP | M2012 M2013 M2018 | $\begin{aligned} & \mathrm{ON} \\ & \mathrm{ON} \\ & \text { (ON) } \end{aligned}$ | NONE OFF OFF | $\begin{gathered} \mathrm{ON} \\ \mathrm{ON} \\ \text { (ON) } \end{gathered}$ | 2-3 | OPEN | 2-1 | SPDT | $\underbrace{2(\text { COM })}$ |
| DP | M2022 M2023 M2028 | ON <br> ON <br> (ON) | NONE OFF OFF | ON <br> ON <br> (ON) | 2-3 5-6 | OPEN | 2-1 5-4 | DPDT |  |

## $\stackrel{\text { Toggles }}{>}$

AT503M Hex Face Nut
Brass/Chrome


## STANDARD HARDWARE

## AT508 Lockwasher

Steel with Zinc/Chromate



## AT401P O-ring

Nitrile Butadiene Rubber


## PANEL CUTOUTS \& THICKNESS



No Anti-rotation

Maximum Effective Panel Thickness
$.118^{\prime \prime}$ ( 3.0 mm )

## TYPICAL SWITCH DIMENSIONS

## Solder Lug



M2012WBGO1


## Single Pole



## Solder Lug



## APPLICATION CONSIDERATIONS

The Dual Seal Waterproof $M$ Toggle is designed as a panel seal switch, and not to be used under water.

## Material Properties

The material for the waterproof boot is silicone rubber. While silicone rubber has excellent heat, cold and weather resistant properties, it has less durability and oil resistance.

The o-rings are made of nitrile butadiene rubber, which excels in durability and oil and chemical resistance. Its performance is less durable with lower weather and ozone resistant characteristics.

Evaluate the products in reguard to your application and intended environment with these properties in mind.

## Waterproof Test Conditions

Waterproofing is measured by submersing the switch 5 centimeters from the water surface (see illustration), and opening and closing 50 times at a frequency of $50-60$ times per minute. The switch is then submersed 1 meter from the surface and left in this position for 30 minutes.

Repeat opening and closing same as previous test. The resulting insulation resistance and voltage capacity are both within the rated values, and water has not entered inside the switch or installation panel.

For panel installation, the internal tooth lockwasher is installed above the panel. The external o-ring mounts below the panel.

## Panel Installation



## Applications

- Construction Equipment
- Hospitality and Restaurant
- Transportation
- Medical Equipment
- Machine Tooling
- Marine Equipment *
* Salt spray tested as per Mil-STD-810G section 509.5.

