

Chip NTC Thermistor

Features

- = 5000 VDC
- O = 1000 VDC
- k = 100 VDC
- o = 10 VDC

Applications

- U = Automotive
- " = Industrial
- u = Consumer
- @ = Other

PART NUMBER

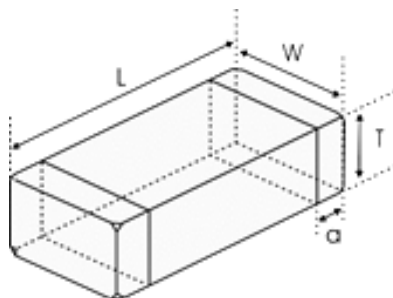
Example: RND 155QN0402X472H3600FB

RND 155QN0402	X	472	H	3600	F	B
Type	Delimiter	Nominal Resistance	Tolerance	B Constant	Tolerance of B Constant	B Constant Calculation Method
RND 155QN0402: 0402 RND 155QN0603: 0603 RND 155QN0805: 0805		472 = 4.7 kΩ 333 = 33 kΩ 334 = 330 kΩ	F = ± 1% G = ± 2% H = ± 3% J = ± 5%	3600 = 3600 K 3950 = 3950 K 4050 = 4050 K 4500 = 4500 K	F = ± 1% H = ± 3%	A = 25 °C & 85 °C B = 25 °C & 50 °C

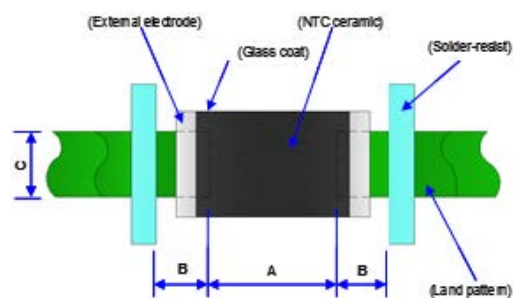
Electrical Characteristics

Type	Resistance @ 25 °C	B Constant @ 25 / 50 °C	B Constant @ 25 / 85 °C	Permissible Operating Current @ 25 °C	Dissipation Factor	Thermal Time Constant	Rated Electric Power @ 25 °C	Operating Ambient Temperature
RND 155QN0402X472H3600FB	4.7 kΩ ±3%	3600 K ±1%	3650 K	0.46 mA	1 mW / °C	<3 s	100 mW	-40 ... 125 °C

Shape and Dimensions



Dimensions



Recommended PCB pattern for reflow soldering

Type	L	W	T	a	A	B	#
0402	1 mm	0.5 mm	0.5 mm	0.25 mm	0.45 ... 0.55 mm	0.4 ... 0.5 mm	...
0603	1.6 mm	0.8 mm	0.8 mm	0.3 mm	0.6 ... 0.8 mm	0.6 ... 0.7 mm	...
0805	2 mm	1.25 mm	0.85 mm	0.5 mm	1 ... 1.1 mm	0.6 ... 0.7 mm	... mm

Test and Measurement Procedures

Unless otherwise specified, the standard atmospheric conditions for measurement/test as

- Ambient Temperature: 20±15°C
- Relative Humidity: 65±20%
- Air Pressure: 86 kPa to 106 kPa

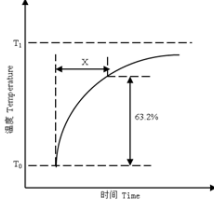
If any doubt on the results, measurements/tests should be made within the following limits

- Ambient Temperature: 20±2°C
- Relative Humidity: 65±5%
- Air Pressure: 86 kPa to 106 kPa

Inspection Equipment

- Visual Examination: 20x magnifier
- Resistance value test: Thermistor resistance tester

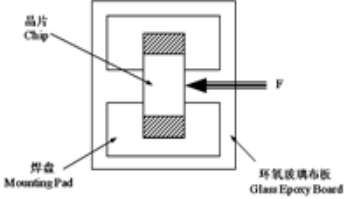
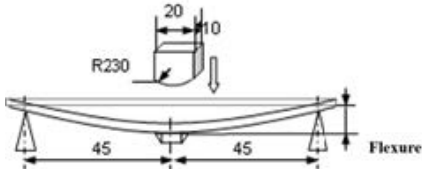
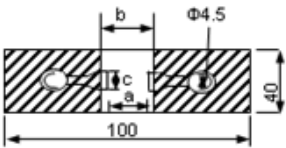
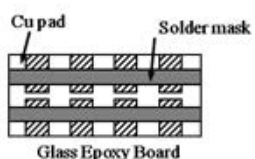
Electrical Test

Item	Test Methods and Remarks
Nominal Zero-Power Resistance at 25 °C (R25)	Ambient temperature: 25 ± 0.05°C Measuring electric power: ≤0.1 mW
Nominal B Constant	25 ± 0.05°C, 50 ± 0.05°C, 85 ± 0.05°C Measure the resistance at the ambient temperature of 25 ± 0.05°C, 50 ± 0.05°C or 85 ± 0.05°C $B(25-50^{\circ}\text{C}) = \frac{\ln R_{25} - \ln R_{50}}{1/T_{25} - 1/T_{50}} \quad B(25-85^{\circ}\text{C}) = \frac{\ln R_{25} - \ln R_{85}}{1/T_{25} - 1/T_{85}}$ T: (K) Absolute temperature (K)
Thermal Time Constant	The total time for the temperature of the thermistor to change by 63.2% of the difference from ambient temperature T ₀ (°C) to T ₁ (°C) by the drastic change of the power applied to thermistor from non-zero Power to Zero-Power state, normally expressed in second (S) 

Item	Test Methods and Remarks
Dissipation Factor	The required power which makes the NTC thermistor body temperature raise 1°C through self-heated, normally expressed in milliwatts per degree Celsius (mW/°C). It can be calculated by the following formula $\delta = WT - T_0$
Rated Power	The necessary electric power makes thermistor's temperature rise 100°C by self-heating at ambient temperature 25°C
Permissible Operating Current	The current that keep body temperature of chip NTC on the PC board in still air rising 1°C by self-heating

Chip NTC Thermistor

Reliability Test

Item	Standard	Test Methods and Remarks	Requirements																										
Terminal Strength	IEC 60068-2-21	<p>Solder the chip to the testing jig (glass epoxy board shown in the right) using eutectic solder. Then apply a force in the direction of the arrow.</p> <table border="1"> <thead> <tr> <th>Size</th> <th>F</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>0402, 0603</td> <td>5N</td> <td rowspan="2">10 ± 1 s</td> </tr> <tr> <td>0805</td> <td>10N</td> </tr> </tbody> </table>	Size	F	Duration	0402, 0603	5N	10 ± 1 s	0805	10N	<p>No removal or split of the termination or other defects shall occur</p> 																		
Size	F	Duration																											
0402, 0603	5N	10 ± 1 s																											
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Resistance to Flexure	IEC 60068-2-21	<p>Solder the chip to the test jig (glass epoxy board shown in the right) using a eutectic solder. Then apply a force in the direction shown as follow</p>  <table border="1"> <thead> <tr> <th>Size</th> <th>Flexure</th> <th>Pressurizing Speed</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>0402, 0603</td> <td>1 mm</td> <td rowspan="2"><0.5 mm/s</td> <td rowspan="2">10 ± 1 s</td> </tr> <tr> <td>0805</td> <td>2 mm</td> </tr> </tbody> </table>	Size	Flexure	Pressurizing Speed	Duration	0402, 0603	1 mm	<0.5 mm/s	10 ± 1 s	0805	2 mm	<p>1. No visible damage 2. ΔR25/R25 ≤5%</p> <table border="1"> <thead> <tr> <th>Size</th> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>0402</td> <td>0.4 mm</td> <td>1.5 mm</td> <td>0.5 mm</td> </tr> <tr> <td>0603</td> <td>1 mm</td> <td>3 mm</td> <td>1.2 mm</td> </tr> <tr> <td>0805</td> <td>1.2 mm</td> <td>4 mm</td> <td>1.65 mm</td> </tr> </tbody> </table> 	Size	a	b	c	0402	0.4 mm	1.5 mm	0.5 mm	0603	1 mm	3 mm	1.2 mm	0805	1.2 mm	4 mm	1.65 mm
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Vibration	IEC 60068-2-80	<p>1. Solder the chip to the testing jig (glass epoxy board shown in the left) using eutectic solder</p> <p>2. The chip shall be subjected to a simple harmonic motion having total amplitude of 1.5 mm, the frequency being varied uniformly between the approximate limits of 10 and 55 Hz</p> <p>3. The frequency ranges from 10 to 55 Hz and return to 10 Hz shall be traversed in approximately 1 minute. This motion shall be applied for a period of 2 hours in each 3 mutually perpendicular directions (total of 6 hours)</p>	<p>No visible damage</p> 																										
Dropping	IEC 60068-2-32	Drop a chip 10 times on a concrete floor from a height of 1 meter	No visible damage																										

Chip NTC Thermistor

Item	Standard	Test Methods and Remarks	Requirements															
Solderability	IEC 60068-2-58	<ul style="list-style-type: none"> Solder temperature: $245 \pm 5^{\circ}\text{C}$ Duration: $10 \pm 1\text{s}$ Solder: Sn/3.0Ag/0.5Cu Flux: 25% resin and 75% ethanol in weight 	<ol style="list-style-type: none"> No visible damage Wetting shall exceed 95% coverage 															
Resistance to Soldering Heat	IEC 60068-2-58	<ul style="list-style-type: none"> Solder temperature: $245 \pm 5^{\circ}\text{C}$ Duration: $10 \pm 1\text{s}$ Solder: Sn/3.0Ag/0.5Cu Flux: 25% resin and 75% ethanol in weight The chip shall be stabilized at normal condition for 1~2 hours before measuring 	<ol style="list-style-type: none"> No visible damage $\Delta R_{25}/R_{25} \leq 5\%$ $\Delta B/B \leq 2\%$ 															
Temperature Cycling	IEC 60068-2-14	<p>5 cycles of following sequence without loading</p> <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>$-40 \pm 5^{\circ}\text{C}$</td> <td>$30 \pm 3\text{min}$</td> </tr> <tr> <td>2</td> <td>$25 \pm 2^{\circ}\text{C}$</td> <td>$5 \pm 3\text{min}$</td> </tr> <tr> <td>3</td> <td>$125 \pm 2^{\circ}\text{C}$</td> <td>$30 \pm 3\text{min}$</td> </tr> <tr> <td>4</td> <td>$25 \pm 2^{\circ}\text{C}$</td> <td>$5 \pm 3\text{min}$</td> </tr> </tbody> </table>	Step	Temperature	Time	1	$-40 \pm 5^{\circ}\text{C}$	$30 \pm 3\text{min}$	2	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$	3	$125 \pm 2^{\circ}\text{C}$	$30 \pm 3\text{min}$	4	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$	<ol style="list-style-type: none"> No visible damage $\Delta R_{25}/R_{25} \leq 3\%$ $\Delta B/B \leq 2\%$
Step	Temperature	Time																
1	$-40 \pm 5^{\circ}\text{C}$	$30 \pm 3\text{min}$																
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3	$125 \pm 2^{\circ}\text{C}$	$30 \pm 3\text{min}$																
4	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$																
Resistance to Dry Heat	IEC 60068-2-2	<ol style="list-style-type: none"> $125 \pm 5^{\circ}\text{C}$ in air, for 1000 ± 24 hours without loading The chip shall be stabilized at normal condition for 1~2 hours before measuring 	<ol style="list-style-type: none"> No visible damage $\Delta R_{25}/R_{25} \leq 5\%$ $\Delta B/B \leq 2\%$ 															
Resistance to Cold	IEC 60068-2-1	<ol style="list-style-type: none"> $-40 \pm 3^{\circ}\text{C}$ in air, for 1000 ± 24 hours without loading The chip shall be stabilized at normal condition for 1~2 hours before measuring 	<ol style="list-style-type: none"> No visible damage $\Delta R_{25}/R_{25} \leq 5\%$ $\Delta B/B \leq 2\%$ 															
Resistance to Damp Heat	IEC 60068-2-78	<ol style="list-style-type: none"> $40 \pm 2^{\circ}\text{C}$, 90~95%RH in air, for 1000 ± 24 hours without loading The chip shall be stabilized at normal condition for 1~2 hours before measuring 	<ol style="list-style-type: none"> No visible damage $\Delta R_{25}/R_{25} \leq 3\%$ $\Delta B/B \leq 2\%$ 															
Resistance to high temperature load	IEC 60539-1 5.25.4	<ol style="list-style-type: none"> $85 \pm 2^{\circ}\text{C}$ in air with permissive operating current for 1000 ± 48 hours The chip shall be stabilized at normal condition for 1~2 hours before measuring 	<ol style="list-style-type: none"> No visible damage $\Delta R_{25}/R_{25} \leq 5\%$ $\Delta B/B \leq 2\%$ 															

Storage

Storage Conditions

- Storage Temperature: $-10^{\circ}\text{C} \sim 40^{\circ}\text{C}$
- Relative Humidity: $\leq 75\%RH$
- Keep away from corrosive atmosphere and sunlight
- Period of Storage: 6 Months after delivery

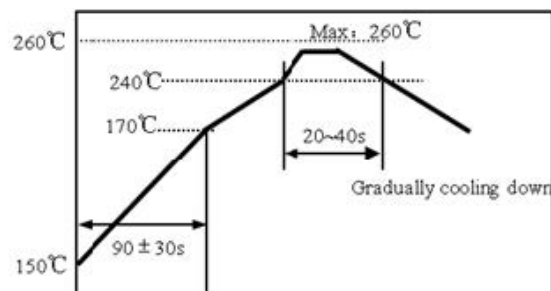
Notes & Warnings

The RND 155QN series thermistors shall not be operated and stored under the following environmental conditions:

- Corrosive or deoxidized atmospheres (such as chlorine, sulfurated hydrogen, ammonia, sulfuric acid, nitric oxide and so on)
- Volatile or inflammable atmospheres
- Dusty condition
- Excessively high or low pressure condition
- Humid site
- Places with brine, oil, chemical liquid or organic solvent
- Intense vibration
- Places with analogously deleterious conditions
- The ceramic body of the RND 155QN series thermistors is fragile, no excessive pressure or impact shall be exerted on it
- The RND 155QN series thermistors shall not be operated beyond the specified "Operating Temperature Range" in the catalog

Re-Flowing Profile

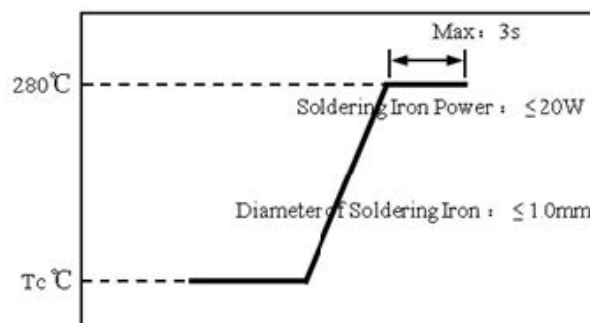
- 1~2°C/sec. Ramp
- Pre-heating: 150~170°C/90±30 sec.
- Time above 240°C: 20~40 sec.
- Peak temperature: 260°C Max./10 sec.
- Solder paste: Sn/3.0Ag/0.5Cu
- Max.2 times for re-flowing



Iron Soldering Profile

- Iron soldering power: Max.20W
- Pre-heating: 150°C/60sec.
- Soldering Tip temperature: 280°C Max.
- Soldering time: 3 sec Max.
- Solder paste: Sn/3.0Ag/0.5Cu
- Max.1 times for iron soldering

Note: Take care not to apply the tip of the soldering iron to the terminal electrodes



Chip NTC Thermistor



R-T Table

Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
-40	103.210	109.809	116.724	6.30%	1.02
-39	97.268	103.425	109.872	6.23%	1.01
-38	91.709	97.456	103.469	6.17%	1.01
-37	86.581	91.953	97.571	6.11%	1.01
-36	81.703	86.722	91.966	6.05%	1.01
-35	77.134	81.824	86.721	5.99%	1.00
-34	72.910	77.299	81.879	5.92%	1.00
-33	68.889	72.994	77.275	5.86%	1.00
-32	65.168	69.013	73.019	5.80%	1.00
-31	61.624	65.223	68.970	5.75%	0.99
-30	58.340	61.713	65.222	5.69%	0.99
-29	55.210	58.370	61.655	5.63%	0.99
-28	52.307	55.271	58.349	5.57%	0.98
-27	49.540	52.318	55.201	5.51%	0.98
-26	46.969	49.576	52.280	5.46%	0.98
-25	44.517	46.963	49.498	5.40%	0.98
-24	42.237	44.533	46.913	5.34%	0.97
-23	40.062	42.217	44.449	5.29%	0.97
-22	38.036	40.062	42.157	5.23%	0.97
-21	36.125	38.029	39.997	5.18%	0.96
-20	34.301	36.090	37.938	5.12%	0.96
-19	32.599	34.282	36.019	5.07%	0.96
-18	30.974	32.556	34.188	5.01%	0.95
-17	29.457	30.946	32.480	4.96%	0.95
-16	28.022	29.424	30.868	4.91%	0.95
-15	26.652	27.971	29.329	4.85%	0.94
-14	25.371	26.613	27.890	4.80%	0.94
-13	24.146	25.315	26.518	4.75%	0.94
-12	22.999	24.101	25.233	4.70%	0.93
-11	21.913	22.952	24.018	4.65%	0.93
-10	20.875	21.854	22.858	4.60%	0.92
-9	19.901	20.824	21.770	4.54%	0.92
-8	18.978	19.848	20.741	4.49%	0.92
-7	18.095	18.916	19.757	4.44%	0.91
-6	17.266	18.041	18.834	4.39%	0.91
-5	16.473	17.204	17.952	4.35%	0.90
-4	15.726	16.417	17.122	4.30%	0.90
-3	15.018	15.670	16.336	4.25%	0.89
-2	14.341	14.956	15.584	4.20%	0.89
-1	13.702	14.284	14.877	4.15%	0.89
0	13.095	13.645	14.205	4.10%	0.88
1	12.515	13.035	13.563	4.06%	0.88

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Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
2	11.967	12.458	12.958	4.01%	0.87
3	11.443	11.907	12.379	3.96%	0.87
4	10.948	11.387	11.833	3.92%	0.86
5	10.477	10.892	11.313	3.87%	0.86
6	10.026	10.419	10.817	3.82%	0.85
7	9.599	9.971	10.347	3.78%	0.85
8	9.191	9.542	9.899	3.73%	0.84
9	8.804	9.137	9.474	3.69%	0.84
10	8.434	8.749	9.067	3.64%	0.83
11	8.082	8.381	8.682	3.60%	0.83
12	7.746	8.029	8.314	3.55%	0.82
13	7.427	7.695	7.965	3.51%	0.82
14	7.122	7.375	7.631	3.47%	0.81
15	6.832	7.072	7.314	3.42%	0.81
16	6.554	6.782	7.011	3.38%	0.80
17	6.290	6.505	6.722	3.34%	0.80
18	6.037	6.241	6.447	3.29%	0.79
19	5.796	5.990	6.184	3.25%	0.79
20	5.565	5.749	5.934	3.21%	0.78
21	5.346	5.520	5.695	3.17%	0.78
22	5.135	5.301	5.466	3.12%	0.77
23	4.935	5.091	5.248	3.08%	0.77
24	4.743	4.891	5.040	3.04%	0.76
25	4.559	4.700	4.841	3.00%	0.75
26	4.380	4.517	4.655	3.04%	0.77
27	4.209	4.343	4.476	3.08%	0.78
28	4.046	4.176	4.306	3.12%	0.80
29	3.889	4.016	4.143	3.16%	0.81
30	3.740	3.863	3.987	3.20%	0.83
31	3.597	3.717	3.837	3.24%	0.85
32	3.460	3.576	3.694	3.28%	0.86
33	3.329	3.442	3.557	3.32%	0.88
34	3.203	3.314	3.425	3.36%	0.89
35	3.084	3.191	3.300	3.40%	0.91
36	2.968	3.073	3.179	3.44%	0.92
37	2.858	2.960	3.063	3.48%	0.94
38	2.753	2.852	2.953	3.52%	0.96
39	2.652	2.749	2.846	3.55%	0.97
40	2.555	2.649	2.745	3.59%	0.99
41	2.462	2.554	2.646	3.63%	1.00
42	2.373	2.462	2.553	3.67%	1.02
43	2.288	2.375	2.463	3.71%	1.04
44	2.206	2.291	2.376	3.74%	1.05
45	2.127	2.210	2.293	3.78%	1.07
46	2.052	2.132	2.214	3.82%	1.09

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Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
47	1.980	2.058	2.137	3.85%	1.10
48	1.910	1.987	2.064	3.89%	1.12
49	1.844	1.918	1.993	3.93%	1.14
50	1.780	1.852	1.925	3.96%	1.15
51	1.718	1.789	1.860	4.00%	1.17
52	1.659	1.728	1.798	4.04%	1.19
53	1.603	1.669	1.737	4.07%	1.20
54	1.548	1.613	1.679	4.11%	1.22
55	1.496	1.559	1.624	4.14%	1.24
56	1.445	1.507	1.570	4.18%	1.26
57	1.397	1.457	1.518	4.21%	1.27
58	1.350	1.409	1.469	4.25%	1.29
59	1.305	1.362	1.421	4.28%	1.31
60	1.262	1.318	1.375	4.32%	1.33
61	1.220	1.275	1.330	4.35%	1.35
62	1.181	1.234	1.288	4.39%	1.36
63	1.142	1.194	1.247	4.42%	1.38
64	1.105	1.156	1.207	4.46%	1.40
65	1.070	1.119	1.169	4.49%	1.42
66	1.035	1.083	1.132	4.52%	1.44
67	1.003	1.049	1.097	4.56%	1.46
68	0.971	1.016	1.063	4.59%	1.47
69	0.940	0.984	1.030	4.62%	1.49
70	0.911	0.954	0.998	4.66%	1.51
71	0.882	0.924	0.967	4.69%	1.53
72	0.854	0.896	0.938	4.72%	1.55
73	0.828	0.868	0.910	4.75%	1.57
74	0.803	0.842	0.882	4.79%	1.59
75	0.778	0.816	0.855	4.82%	1.61
76	0.754	0.792	0.830	4.85%	1.63
77	0.731	0.768	0.805	4.88%	1.65
78	0.709	0.745	0.781	4.92%	1.67
79	0.688	0.722	0.758	4.95%	1.68
80	0.667	0.701	0.736	4.98%	1.70
81	0.647	0.680	0.715	5.01%	1.72
82	0.628	0.660	0.694	5.04%	1.74
83	0.610	0.641	0.674	5.07%	1.76
84	0.592	0.622	0.654	5.10%	1.78
85	0.574	0.605	0.636	5.13%	1.80
86	0.558	0.587	0.618	5.16%	1.82
87	0.542	0.570	0.600	5.20%	1.84
88	0.526	0.554	0.583	5.23%	1.87
89	0.511	0.538	0.567	5.26%	1.89
90	0.496	0.523	0.551	5.29%	1.91
91	0.482	0.509	0.536	5.32%	1.93

Chip NTC Thermistor



Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
92	0.469	0.494	0.521	5.35%	1.95
93	0.456	0.481	0.506	5.38%	1.97
94	0.443	0.467	0.493	5.41%	1.99
95	0.430	0.454	0.479	5.44%	2.01
96	0.419	0.442	0.466	5.46%	2.03
97	0.407	0.430	0.454	5.49%	2.05
98	0.396	0.418	0.441	5.52%	2.07
99	0.385	0.407	0.429	5.55%	2.10
100	0.375	0.396	0.418	5.58%	2.12
101	0.365	0.385	0.407	5.61%	2.14
102	0.355	0.375	0.396	5.64%	2.16
103	0.345	0.365	0.386	5.67%	2.18
104	0.336	0.355	0.376	5.69%	2.20
105	0.327	0.346	0.366	5.72%	2.23
106	0.319	0.337	0.357	5.75%	2.25
107	0.310	0.328	0.347	5.78%	2.27
108	0.302	0.320	0.339	5.81%	2.29
109	0.294	0.312	0.330	5.83%	2.31
110	0.287	0.304	0.322	5.86%	2.34
111	0.279	0.296	0.314	5.89%	2.36
112	0.272	0.288	0.305	5.92%	2.38
113	0.265	0.281	0.298	5.94%	2.40
114	0.258	0.274	0.290	5.97%	2.43
115	0.252	0.267	0.283	6.00%	2.45
116	0.246	0.261	0.276	6.02%	2.47
117	0.239	0.254	0.269	6.05%	2.50
118	0.234	0.248	0.263	6.08%	2.52
119	0.228	0.242	0.257	6.10%	2.54
120	0.222	0.236	0.250	6.13%	2.57
121	0.217	0.230	0.244	6.15%	2.59
122	0.211	0.225	0.239	6.18%	2.61
123	0.206	0.219	0.233	6.21%	2.64
124	0.201	0.214	0.227	6.23%	2.66
125	0.196	0.209	0.222	6.26%	2.68