

Features

- High testing precision
- Steady operating for long time
- Reflow soldering possible
- Short response time

Applications

- Temperature measurement
- Battery chargers
- Temperature sensing, protection and compensation in industrial, telecom and consumer applications
- Inrush current limiting, e.g. in switch-mode power supplies, soft-start motors

PART NUMBER

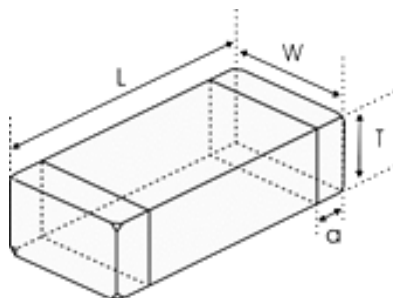
Example: RND 155QN0603X272F3600FB

RND 155QN0603	X	272	F	3600	F	B
Type	Delimiter	Nominal Resistance	Tolerance	B Constant	Tolerance of B Constant	B Constant Calculation Method
RND 155QN0402: 0402 RND 155QN0603: 0603 RND 155QN0805: 0805		272 = 2.7 kΩ 223 = 22 kΩ 104 = 100 kΩ	F = ± 1% G = ± 2% H = ± 3% J = ± 5 %	3600 = 3600 K 3950 = 3950 K 4050 = 4050 K 4500 = 4500 K	F = ± 1% H = ± 3%	A = 25 °C & 85 °C B = 25 °C & 50 °C

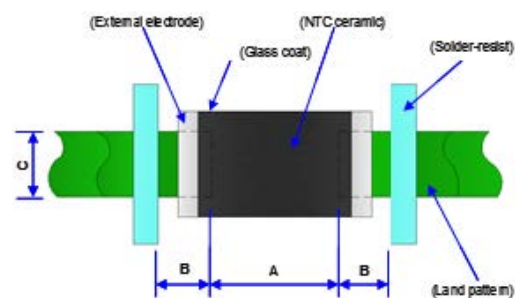
Electrical Characteristics

Type	Resistance @ 25 °C	B Constant @ 25 / 50 °C	B Constant @ 25 / 85 °C	Permissible Operating Current @ 25 °C	Dissipation Factor	Thermal Time Constant	Rated Electric Power @ 25 °C	Operating Ambient Temperature
RND 155QN0603X272F3600FB	2.7 kΩ ±1%	3600 K±1%	3650 K	0.61 mA	1 mW / °C	<5 s	100 mW	-40 ... 125 °C

Shape and Dimensions



Dimensions



Recommended PCB pattern for reflow soldering

Type	L	W	T	a	A	B	#
0402	1 mm	0.5 mm	0.5 mm	0.25 mm	0.45 ... 0.55 mm	0.4 ... 0.5 mm	...
0603	1.6 mm	0.8 mm	0.8 mm	0.3 mm	0.6 ... 0.8 mm	0.6 ... 0.7 mm	...
0805	2 mm	1.25 mm	0.85 mm	0.5 mm	1 ... 1.1 mm	0.6 ... 0.7 mm	... mm

Test and Measurement Procedures

Unless otherwise specified, the standard atmospheric conditions for measurement/test as

- Ambient Temperature: 20±15°C
- Relative Humidity: 65±20%
- Air Pressure: 86 kPa to 106 kPa

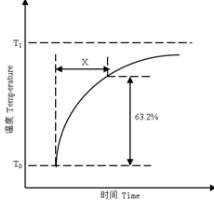
If any doubt on the results, measurements/tests should be made within the following limits

- Ambient Temperature: 20±2°C
- Relative Humidity: 65±5%
- Air Pressure: 86 kPa to 106 kPa

Inspection Equipment

- Visual Examination: 20x magnifier
- Resistance value test: Thermistor resistance tester

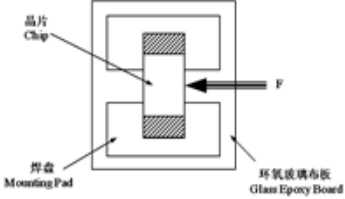
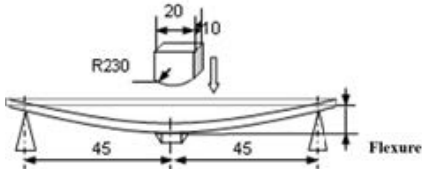
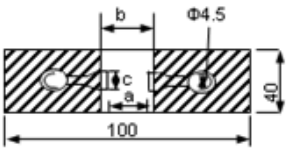
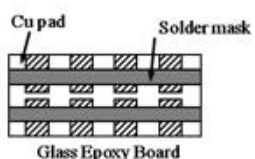
Electrical Test

Item	Test Methods and Remarks
Nominal Zero-Power Resistance at 25 °C (R25)	Ambient temperature: 25 ± 0.05°C Measuring electric power: ≤0.1 mW
Nominal B Constant	25 ± 0.05°C, 50 ± 0.05°C, 85 ± 0.05°C Measure the resistance at the ambient temperature of 25 ± 0.05°C, 50 ± 0.05°C or 85 ± 0.05°C $B(25-50^{\circ}\text{C}) = \frac{\ln R_{25} - \ln R_{50}}{1/T_{25} - 1/T_{50}} \quad B(25-85^{\circ}\text{C}) = \frac{\ln R_{25} - \ln R_{85}}{1/T_{25} - 1/T_{85}}$ T: (K) Absolute temperature (K)
Thermal Time Constant	The total time for the temperature of the thermistor to change by 63.2% of the difference from ambient temperature T ₀ (°C) to T ₁ (°C) by the drastic change of the power applied to thermistor from non-zero Power to Zero-Power state, normally expressed in second (S) 

Item	Test Methods and Remarks
Dissipation Factor	The required power which makes the NTC thermistor body temperature raise 1°C through self-heated, normally expressed in milliwatts per degree Celsius (mW/°C). It can be calculated by the following formula $\delta = WT - T_0$
Rated Power	The necessary electric power makes thermistor's temperature rise 100°C by self-heating at ambient temperature 25°C
Permissible Operating Current	The current that keep body temperature of chip NTC on the PC board in still air rising 1°C by self-heating

Chip NTC Thermistor

Reliability Test

Item	Standard	Test Methods and Remarks	Requirements																										
Terminal Strength	IEC 60068-2-21	<p>Solder the chip to the testing jig (glass epoxy board shown in the right) using eutectic solder. Then apply a force in the direction of the arrow.</p> <table border="1"> <thead> <tr> <th>Size</th> <th>F</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>0402, 0603</td> <td>5N</td> <td rowspan="2">10 ± 1 s</td> </tr> <tr> <td>0805</td> <td>10N</td> </tr> </tbody> </table>	Size	F	Duration	0402, 0603	5N	10 ± 1 s	0805	10N	<p>No removal or split of the termination or other defects shall occur</p> 																		
Size	F	Duration																											
0402, 0603	5N	10 ± 1 s																											
0805	10N																												
Resistance to Flexure	IEC 60068-2-21	<p>Solder the chip to the test jig (glass epoxy board shown in the right) using a eutectic solder. Then apply a force in the direction shown as follow</p>  <table border="1"> <thead> <tr> <th>Size</th> <th>Flexure</th> <th>Pressurizing Speed</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>0402, 0603</td> <td>1 mm</td> <td rowspan="2"><0.5 mm/s</td> <td rowspan="2">10 ± 1 s</td> </tr> <tr> <td>0805</td> <td>2 mm</td> </tr> </tbody> </table>	Size	Flexure	Pressurizing Speed	Duration	0402, 0603	1 mm	<0.5 mm/s	10 ± 1 s	0805	2 mm	<p>1. No visible damage 2. $\Delta R_{25}/R_{25} \leq 5\%$</p> <table border="1"> <thead> <tr> <th>Size</th> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>0402</td> <td>0.4 mm</td> <td>1.5 mm</td> <td>0.5 mm</td> </tr> <tr> <td>0603</td> <td>1 mm</td> <td>3 mm</td> <td>1.2 mm</td> </tr> <tr> <td>0805</td> <td>1.2 mm</td> <td>4 mm</td> <td>1.65 mm</td> </tr> </tbody> </table> 	Size	a	b	c	0402	0.4 mm	1.5 mm	0.5 mm	0603	1 mm	3 mm	1.2 mm	0805	1.2 mm	4 mm	1.65 mm
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0402, 0603	1 mm	<0.5 mm/s	10 ± 1 s																										
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0402	0.4 mm	1.5 mm	0.5 mm																										
0603	1 mm	3 mm	1.2 mm																										
0805	1.2 mm	4 mm	1.65 mm																										
Vibration	IEC 60068-2-80	<p>1. Solder the chip to the testing jig (glass epoxy board shown in the left) using eutectic solder</p> <p>2. The chip shall be subjected to a simple harmonic motion having total amplitude of 1.5 mm, the frequency being varied uniformly between the approximate limits of 10 and 55 Hz</p> <p>3. The frequency ranges from 10 to 55 Hz and return to 10 Hz shall be traversed in approximately 1 minute. This motion shall be applied for a period of 2 hours in each 3 mutually perpendicular directions (total of 6 hours)</p>	<p>No visible damage</p> 																										
Dropping	IEC 60068-2-32	Drop a chip 10 times on a concrete floor from a height of 1 meter	No visible damage																										

Chip NTC Thermistor

Item	Standard	Test Methods and Remarks	Requirements															
Solderability	IEC 60068-2-58	<ul style="list-style-type: none"> Solder temperature: $245 \pm 5^{\circ}\text{C}$ Duration: $10 \pm 1\text{s}$ Solder: Sn/3.0Ag/0.5Cu Flux: 25% resin and 75% ethanol in weight 	1. No visible damage 2. Wetting shall exceed 95% coverage															
Resistance to Soldering Heat	IEC 60068-2-58	<ul style="list-style-type: none"> Solder temperature: $245 \pm 5^{\circ}\text{C}$ Duration: $10 \pm 1\text{s}$ Solder: Sn/3.0Ag/0.5Cu Flux: 25% resin and 75% ethanol in weight The chip shall be stabilized at normal condition for 1~2 hours before measuring 	1. No visible damage 2. $ \Delta R_{25}/R_{25} \leq 5\%$ 3. $ \Delta B/B \leq 2\%$															
Temperature Cycling	IEC 60068-2-14	5 cycles of following sequence without loading <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Step</th> <th>Temperature</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>$-40 \pm 5^{\circ}\text{C}$</td> <td>$30 \pm 3\text{min}$</td> </tr> <tr> <td>2</td> <td>$25 \pm 2^{\circ}\text{C}$</td> <td>$5 \pm 3\text{min}$</td> </tr> <tr> <td>3</td> <td>$125 \pm 2^{\circ}\text{C}$</td> <td>$30 \pm 3\text{min}$</td> </tr> <tr> <td>4</td> <td>$25 \pm 2^{\circ}\text{C}$</td> <td>$5 \pm 3\text{min}$</td> </tr> </tbody> </table>	Step	Temperature	Time	1	$-40 \pm 5^{\circ}\text{C}$	$30 \pm 3\text{min}$	2	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$	3	$125 \pm 2^{\circ}\text{C}$	$30 \pm 3\text{min}$	4	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$	1. No visible damage 2. $ \Delta R_{25}/R_{25} \leq 3\%$ 3. $\Delta B/B \leq 2\%$
Step	Temperature	Time																
1	$-40 \pm 5^{\circ}\text{C}$	$30 \pm 3\text{min}$																
2	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$																
3	$125 \pm 2^{\circ}\text{C}$	$30 \pm 3\text{min}$																
4	$25 \pm 2^{\circ}\text{C}$	$5 \pm 3\text{min}$																
Resistance to Dry Heat	IEC 60068-2-2	1. $125 \pm 5^{\circ}\text{C}$ in air, for 1000 ± 24 hours without loading 2. The chip shall be stabilized at normal condition for 1~2 hours before measuring	1. No visible damage 2. $ \Delta R_{25}/R_{25} \leq 5\%$ 3. $ \Delta B/B \leq 2\%$															
Resistance to Cold	IEC 60068-2-1	1. $-40 \pm 3^{\circ}\text{C}$ in air, for 1000 ± 24 hours without loading 2. The chip shall be stabilized at normal condition for 1~2 hours before measuring	1. No visible damage 2. $ \Delta R_{25}/R_{25} \leq 5\%$ 3. $ \Delta B/B \leq 2\%$															
Resistance to Damp Heat	IEC 60068-2-78	1. $40 \pm 2^{\circ}\text{C}$, 90~95%RH in air, for 1000 ± 24 hours without loading 2. The chip shall be stabilized at normal condition for 1~2 hours before measuring	1. No visible damage 2. $ \Delta R_{25}/R_{25} \leq 3\%$ 3. $ \Delta B/B \leq 2\%$															
Resistance to high temperature load	IEC 60539-1 5.25.4	1. $85 \pm 2^{\circ}\text{C}$ in air with permissive operating current for 1000 ± 48 hours 2. The chip shall be stabilized at normal condition for 1~2 hours before measuring	1. No visible damage 2. $ \Delta R_{25}/R_{25} \leq 5\%$ 3. $ \Delta B/B \leq 2\%$															

Storage

Storage Conditions

- Storage Temperature: $-10^{\circ}\text{C} \sim 40^{\circ}\text{C}$
- Relative Humidity: $\leq 75\%RH$
- Keep away from corrosive atmosphere and sunlight
- Period of Storage: 6 Months after delivery

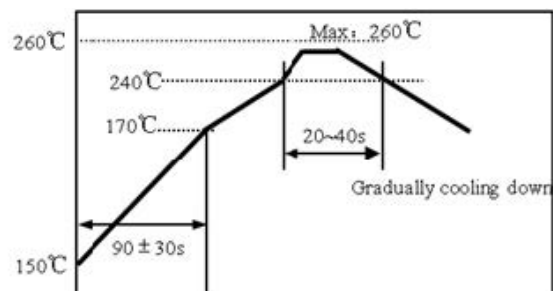
Notes & Warnings

The RND 155QN series thermistors shall not be operated and stored under the following environmental conditions:

- Corrosive or deoxidized atmospheres (such as chlorine, sulfurated hydrogen, ammonia, sulfuric acid, nitric oxide and so on)
- Volatile or inflammable atmospheres
- Dusty condition
- Excessively high or low pressure condition
- Humid site
- Places with brine, oil, chemical liquid or organic solvent
- Intense vibration
- Places with analogously deleterious conditions
- The ceramic body of the RND 155QN series thermistors is fragile, no excessive pressure or impact shall be exerted on it
- The RND 155QN series thermistors shall not be operated beyond the specified "Operating Temperature Range" in the catalog

Re-Flowing Profile

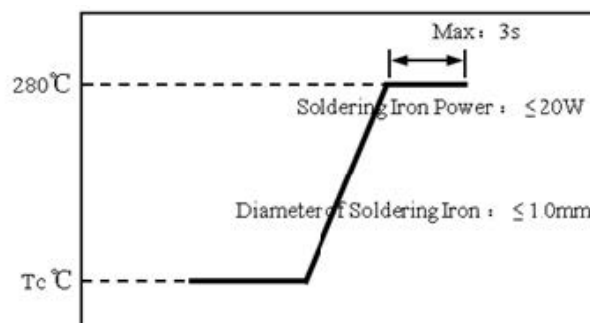
- 1~2°C/sec. Ramp
- Pre-heating: 150~170°C/90±30 sec.
- Time above 240°C: 20~40 sec.
- Peak temperature: 260°C Max./10 sec.
- Solder paste: Sn/3.0Ag/0.5Cu
- Max.2 times for re-flowing



Iron Soldering Profile

- Iron soldering power: Max.20W
- Pre-heating: 150°C/60sec.
- Soldering Tip temperature: 280°C Max.
- Soldering time: 3 sec Max.
- Solder paste: Sn/3.0Ag/0.5Cu
- Max.1 times for iron soldering

Note: Take care not to apply the tip of the soldering iron to the terminal electrodes



Chip NTC Thermistor



R-T Table

Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
-40	60.514	63.082	65.752	4.23%	0.68
-39	57.030	59.414	61.892	4.17%	0.68
-38	53.770	55.985	58.286	4.11%	0.67
-37	50.764	52.824	54.963	4.05%	0.67
-36	47.904	49.819	51.806	3.99%	0.66
-35	45.224	47.005	48.851	3.93%	0.66
-34	42.748	44.406	46.124	3.87%	0.65
-33	40.391	41.933	43.530	3.81%	0.65
-32	38.209	39.646	41.133	3.75%	0.64
-31	36.131	37.468	38.852	3.69%	0.64
-30	34.205	35.452	36.741	3.63%	0.63
-29	32.371	33.532	34.731	3.58%	0.63
-28	30.668	31.751	32.869	3.52%	0.62
-27	29.046	30.055	31.096	3.46%	0.62
-26	27.538	28.480	29.450	3.41%	0.61
-25	26.101	26.979	27.883	3.35%	0.61
-24	24.764	25.583	26.427	3.30%	0.60
-23	23.489	24.253	25.039	3.24%	0.59
-22	22.301	23.014	23.748	3.19%	0.59
-21	21.180	21.846	22.531	3.13%	0.58
-20	20.111	20.732	21.371	3.08%	0.58
-19	19.113	19.694	20.290	3.03%	0.57
-18	18.161	18.702	19.259	2.97%	0.57
-17	17.271	17.777	18.297	2.92%	0.56
-16	16.430	16.903	17.388	2.87%	0.55
-15	15.627	16.069	16.521	2.82%	0.55
-14	14.875	15.288	15.711	2.77%	0.54
-13	14.157	14.543	14.938	2.72%	0.53
-12	13.485	13.845	14.214	2.66%	0.53
-11	12.848	13.185	13.530	2.61%	0.52
-10	12.239	12.554	12.876	2.56%	0.52
-9	11.668	11.963	12.264	2.51%	0.51
-8	11.127	11.402	11.683	2.47%	0.50
-7	10.609	10.867	11.129	2.42%	0.50
-6	10.123	10.364	10.609	2.37%	0.49
-5	9.658	9.883	10.112	2.32%	0.48
-4	9.221	9.431	9.645	2.27%	0.48
-3	8.805	9.002	9.202	2.22%	0.47
-2	8.408	8.592	8.779	2.18%	0.46
-1	8.034	8.206	8.380	2.13%	0.45
0	7.678	7.839	8.002	2.08%	0.45
1	7.338	7.488	7.640	2.04%	0.44

Chip NTC Thermistor

Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
2	7.017	7.157	7.299	1.99%	0.43
3	6.709	6.840	6.973	1.94%	0.43
4	6.419	6.541	6.666	1.90%	0.42
5	6.143	6.257	6.373	1.85%	0.41
6	5.878	5.985	6.093	1.81%	0.40
7	5.628	5.728	5.829	1.76%	0.40
8	5.389	5.482	5.576	1.72%	0.39
9	5.162	5.249	5.337	1.67%	0.38
10	4.945	5.026	5.108	1.63%	0.37
11	4.739	4.815	4.891	1.59%	0.37
12	4.542	4.612	4.684	1.54%	0.36
13	4.355	4.420	4.487	1.50%	0.35
14	4.176	4.237	4.299	1.46%	0.34
15	4.006	4.063	4.120	1.41%	0.33
16	3.843	3.896	3.949	1.37%	0.33
17	3.688	3.737	3.787	1.33%	0.32
18	3.539	3.585	3.632	1.29%	0.31
19	3.398	3.441	3.484	1.25%	0.30
20	3.263	3.303	3.342	1.20%	0.29
21	3.134	3.171	3.208	1.16%	0.29
22	3.011	3.045	3.079	1.12%	0.28
23	2.893	2.925	2.956	1.08%	0.27
24	2.781	2.810	2.839	1.04%	0.26
25	2.673	2.700	2.727	1.00%	0.25
26	2.568	2.595	2.622	1.04%	0.26
27	2.468	2.495	2.522	1.08%	0.27
28	2.372	2.399	2.426	1.12%	0.29
29	2.280	2.307	2.334	1.16%	0.30
30	2.193	2.219	2.246	1.20%	0.31
31	2.109	2.135	2.161	1.24%	0.32
32	2.028	2.055	2.081	1.28%	0.33
33	1.952	1.978	2.004	1.32%	0.35
34	1.878	1.904	1.930	1.35%	0.36
35	1.808	1.833	1.859	1.39%	0.37
36	1.740	1.765	1.791	1.43%	0.38
37	1.676	1.701	1.726	1.47%	0.40
38	1.614	1.639	1.663	1.51%	0.41
39	1.555	1.579	1.603	1.54%	0.42
40	1.498	1.522	1.546	1.58%	0.43
41	1.444	1.467	1.491	1.62%	0.45
42	1.391	1.415	1.438	1.66%	0.46
43	1.341	1.364	1.387	1.69%	0.47
44	1.293	1.316	1.339	1.73%	0.49
45	1.247	1.270	1.292	1.77%	0.50

Chip NTC Thermistor

Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
46	1.203	1.225	1.247	1.80%	0.51
47	1.161	1.182	1.204	1.84%	0.53
48	1.120	1.141	1.163	1.87%	0.54
49	1.081	1.102	1.123	1.91%	0.55
50	1.044	1.064	1.085	1.94%	0.57
51	1.008	1.028	1.048	1.98%	0.58
52	0.973	0.993	1.013	2.02%	0.59
53	0.940	0.959	0.979	2.05%	0.61
54	0.908	0.927	0.946	2.09%	0.62
55	0.877	0.896	0.915	2.12%	0.63
56	0.847	0.866	0.884	2.16%	0.65
57	0.819	0.837	0.855	2.19%	0.66
58	0.792	0.809	0.827	2.22%	0.68
59	0.765	0.783	0.800	2.26%	0.69
60	0.740	0.757	0.774	2.29%	0.71
61	0.716	0.732	0.749	2.33%	0.72
62	0.692	0.709	0.726	2.36%	0.73
63	0.670	0.686	0.702	2.39%	0.75
64	0.648	0.664	0.680	2.43%	0.76
65	0.627	0.643	0.658	2.46%	0.78
66	0.607	0.622	0.638	2.49%	0.79
67	0.588	0.603	0.618	2.53%	0.81
68	0.569	0.584	0.599	2.56%	0.82
69	0.551	0.565	0.580	2.59%	0.84
70	0.534	0.548	0.562	2.62%	0.85
71	0.517	0.531	0.545	2.66%	0.87
72	0.501	0.514	0.528	2.69%	0.88
73	0.486	0.499	0.512	2.72%	0.90
74	0.471	0.484	0.497	2.75%	0.91
75	0.456	0.469	0.482	2.78%	0.93
76	0.442	0.455	0.468	2.82%	0.94
77	0.429	0.441	0.454	2.85%	0.96
78	0.416	0.428	0.440	2.88%	0.98
79	0.403	0.415	0.427	2.91%	0.99
80	0.391	0.403	0.414	2.94%	1.01
81	0.380	0.391	0.402	2.97%	1.02
82	0.368	0.379	0.391	3.00%	1.04
83	0.357	0.368	0.379	3.03%	1.05
84	0.347	0.358	0.368	3.06%	1.07
85	0.337	0.347	0.358	3.09%	1.09
86	0.327	0.337	0.348	3.12%	1.10
87	0.318	0.328	0.338	3.15%	1.12
88	0.308	0.318	0.328	3.18%	1.14
89	0.300	0.309	0.319	3.21%	1.15

Chip NTC Thermistor

Temp. (°C)	R_Min (Kohm)	R_Cent (Kohm)	R_Max (Kohm)	Res TOL.	Temp. TOL.(°C)
90	0.291	0.301	0.310	3.24%	1.17
91	0.283	0.292	0.302	3.27%	1.19
92	0.275	0.284	0.293	3.30%	1.20
93	0.267	0.276	0.285	3.33%	1.22
94	0.260	0.268	0.277	3.36%	1.24
95	0.252	0.261	0.270	3.39%	1.25
96	0.245	0.254	0.263	3.42%	1.27
97	0.239	0.247	0.255	3.44%	1.29
98	0.232	0.240	0.248	3.47%	1.30
99	0.226	0.234	0.242	3.50%	1.32
100	0.220	0.227	0.235	3.53%	1.34
101	0.214	0.221	0.229	3.56%	1.36
102	0.208	0.216	0.223	3.59%	1.37
103	0.202	0.210	0.217	3.61%	1.39
104	0.197	0.204	0.212	3.64%	1.41
105	0.192	0.199	0.206	3.67%	1.43
106	0.187	0.194	0.201	3.70%	1.45
107	0.182	0.189	0.196	3.72%	1.46
108	0.177	0.184	0.191	3.75%	1.48
109	0.173	0.179	0.186	3.78%	1.50
110	0.168	0.175	0.181	3.80%	1.52
111	0.164	0.170	0.177	3.83%	1.54
112	0.159	0.166	0.172	3.86%	1.55
113	0.155	0.161	0.168	3.89%	1.57
114	0.151	0.157	0.164	3.91%	1.59
115	0.148	0.153	0.160	3.94%	1.61
116	0.144	0.150	0.156	3.96%	1.63
117	0.140	0.146	0.152	3.99%	1.65
118	0.137	0.142	0.148	4.02%	1.67
119	0.134	0.139	0.145	4.04%	1.68
120	0.130	0.136	0.141	4.07%	1.70
121	0.127	0.132	0.138	4.09%	1.72
122	0.124	0.129	0.134	4.12%	1.74
123	0.121	0.126	0.131	4.14%	1.76
124	0.118	0.123	0.128	4.17%	1.78
125	0.115	0.120	0.125	4.19%	1.80