# **2-Colour Display**

# **Digital Flow Switch**

Applicable fluid Dry air, N<sub>2</sub>, Ar, CO<sub>2</sub>

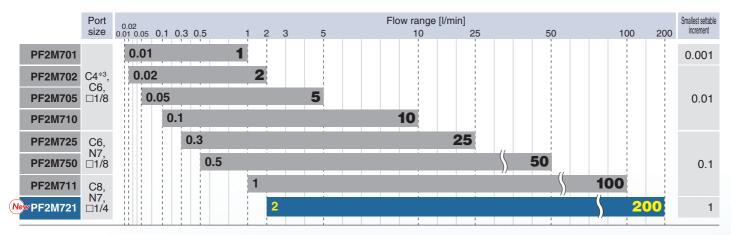






# A wide range of flow measurement is possible with 1 product.

Flow ratio\*2 100: 1 \*2 Excludes the PF2M725 \*3 Made to order (Produced upon receipt of order)



# **♦ IO-Link Compatible**

The flow rate value and the device status can be figured out easily via the process data.

PF2M7-L Series p. 4

Diagnosis items

Over current error, Outside of rated flow range, Accumulated flow error, Internal product malfunction

Made to order

Compatible with argon (Ar) and carbon dioxide (CO2) mixed gas



#### Improved resistance to moisture and foreign matter p. 1

The bypass construction reduces sensor accuracy deterioration and damage.

\* There is no bypass construction for the 1 and 2 L ranges.



A rear ported type has been added.



A flow adjustment valve (0.05 to 5 l/min)





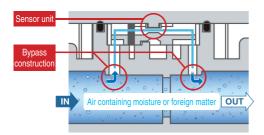




PF2W110-C6-A-Ware Market Books and B

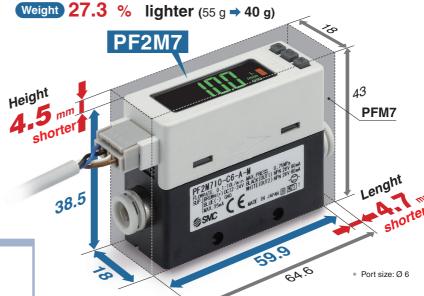
#### Improved resistance to moisture and foreign matter

The bypass construction reduces the moist air or foreign matter in contact with the sensor, reducing sensor accuracy deterioration and damage.



\* There is no bypass construction for the 1 and 2 L ranges.

#### Compact, Lightweight



#### Reversible display mode

When the product is mounted upside down, the orientation of the display can be rotated to make it easier to read.



#### valve is integrated into the product. Space-saving Flow adjustment

A flow adjustment

valve

design Reduced piping labor

#### **Piping variations**

One-touch fitting



Ø 4\*, Ø 6, Ø 8. Ø 1/4"

Made to order (Produced upon receipt of order)

#### Female thread



(Rc, NPT, G) 1/8. 1/4

#### **Display OFF mode**



LEDs can be turned off and checked when necessary. The product can also be used as a remote sensor.

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#### **Mounting** variations









# The digital display allows for the visualization of the flow rate.

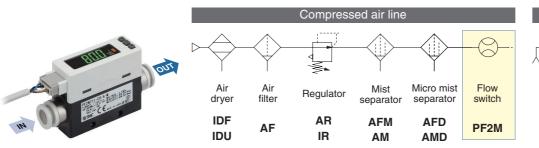
2-colour display, Improved visibility



Select a model according to the fluid



## Recommended pneumatic circuit examples



\* Recommended air quality class: JIS B 8392-1 1.1.2 to 1.6.2 (ISO 8753-1 1.1.2 to 1.6.2)

# Suction filter ZF SFD100 Vacuum line Vacuum line Vacuum line Vacuum line Plow switch PF2M

#### **Analogue free span function**

The analog span point (5 V (10 V), 20 mA) can be changed within 10 to 105 % of the rated flow rate with respect to the displayed value.



Analogue output Adjustment point: 75 l/min 100 l/min

When 5 V output is required from the flow switch at 75 l/min, use a sensor that outputs 1 to 5 V at 1 to 100 l/min.

Analogue output Adjustment point: 75 l/min 100 l/min

5 V

Charge

1 V

At the time of shipment

Display

1 l/min

75 l/min 100 l/min

#### Selectable analog output function

1 to 5 V or 0 to 10 V can be selected.

#### **Delay time setting**

#### Can be set between 0 and 60 s

The delay time can be set according to the application.

#### **Grease-free**

Functions pp.	27, 28
Output operation	Key-lock function
Forced output function	Reset to the default settings
Analogue free span function	Delay time setting
Display colour	Error display function
Display OFF mode	Setting of a security code
Selectable analog output function	Display mode
Reference condition	Zero cut-off function
Peak/Bottom value display	Accumulated value hold
Reversible display mode	Simple setting mode
Digital filter setting	Zero-clear function

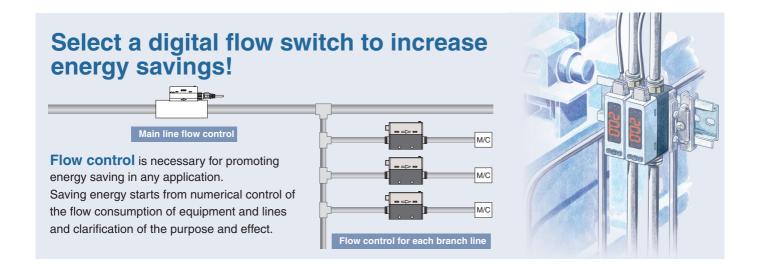
# Low current consumption: 35 mA\*1 or less

\*1 PFM7: 55 mA or less

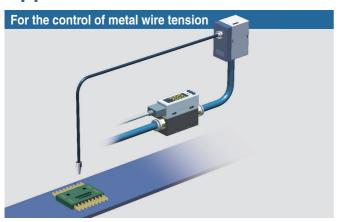
# Power supply voltage: 12 to 24 V

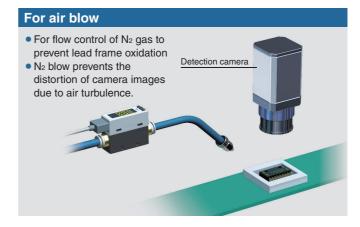
\* For the IO-Link device: 18 to 30 V

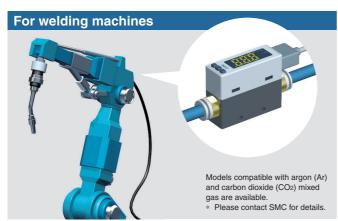




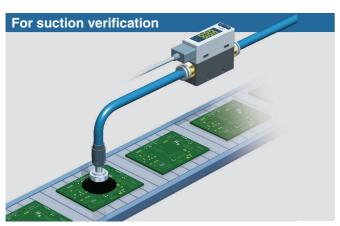
### **Applications**

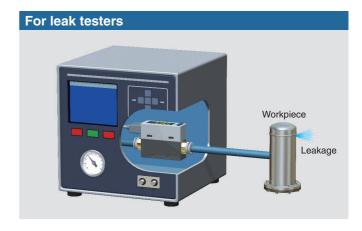








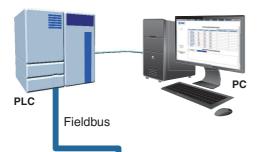




### **IO-Link Compatible** PF2M7□□-

p. **10** 

#### Supports the IO-Link communication protocol



0

0 0

IO-Link Master

0 0

#### Configuration File (IODD File\*1)

- · Manufacturer · Product part no.
- · Set value

#### IODD File:

IODD is an abbreviation of IO Device Description. This file is necessary for setting the device and connecting it to a master. Save the IODD file on the PC to be used to set the device prior to use.



interface technology between the sensor/actuator and the I/O terminal that is an

international standard: IEC61131-9.

IO-Link Compatible Device: Digital Flow Switch

#### **Device settings** can be set by the master.

- Threshold value
- Operation mode, etc.

#### • Switch ON/OFF signal and analog value Device information:

Read the device data.

Manufacturer, Product part number, Serial number, etc.

- Normal or abnormal device status
- Cable breakage



#### Implement diagnostic bits in the process data.

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.

It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

#### **Process Data**

Bit offset	Item	Note
0	OUT1 output	0: OFF 1: ON
1	OUT2 output	0: OFF 1: ON
8	Diagnosis (flow rate)	0: OFF 1: ON
14	Fixed output	0: OFF 1: ON
15	Diagnosis (error)	0: OFF 1: ON
16 to 31	Measured flow rate value	Signed 16 bit

Diagnosis items
<ul> <li>Over current error</li> </ul>
· Outside of rated flow
range
<ul> <li>Accumulated flow</li> </ul>
error
<ul> <li>Internal product</li> </ul>
malfunction

Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item						Me	asure	d flow	rate v	alue (I	PD)					
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	Error	Fixed		Re	servat	ion		Flow rate			Reser	vation			OUT2	OUT1
	Diagnosis	Output						Diagnosis							Switch	output

### **Application Example** For the predictive maintenance of suction verification The flow rate "switch ON/OFF signals" and "analog values" are monitored to determine the suction status. The process and suction status can then be compared.

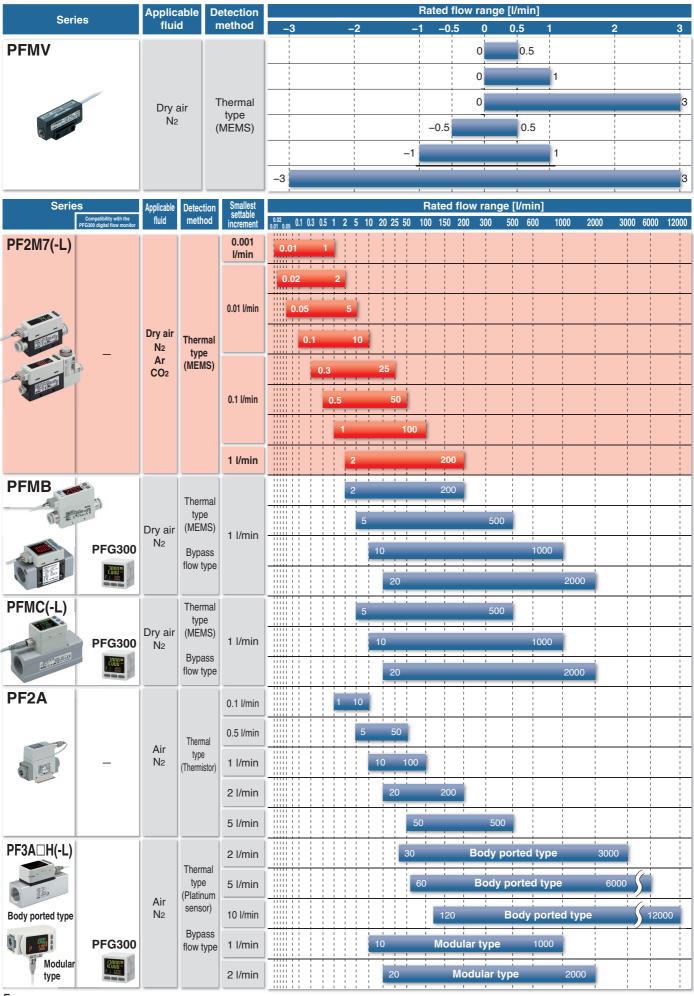
#### **Operation and Display**

Communication with master	IO-Link status indicator light		Status		Screen display*2	Description
	*1			Operate	opE .	Normal communication status (readout of measured value)
Yes			Normal	Start up	Strt.	At the start of communication
ies				Preoperate	PrE.	At the start of communication
	**1	IO-Link mode		Version does not match	Er 15.	The IO-Link version does not match that of the master. The master uses version 1.0.
No	(Flashing)		Abnormal	Communication disconnection	opt Strt Pre	Normal communication was not received for 1 s or longer.
	OFF	5	SIO m	ode	5 10	General switch output

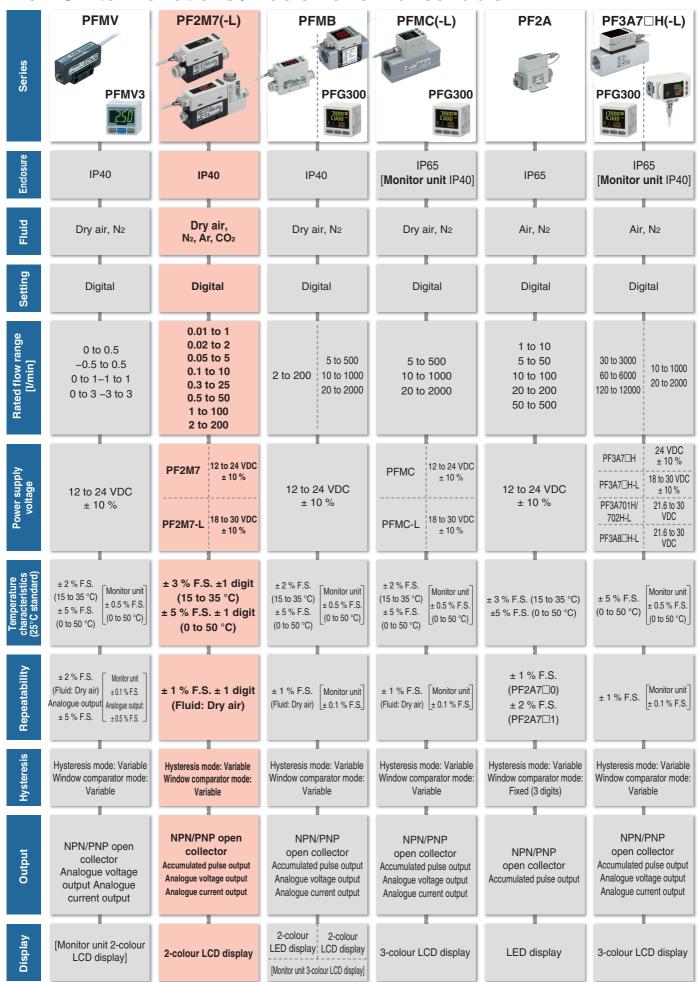
- \*1 In IO-Link mode, the IO-Link indicator is ON or flashing.
  \*2 "LoC" is displayed when the data storage lock is enabled. (Except for when the version does not match or when in SIO mode) The display colour can be set to red or green.



#### Flow Switch Flow Rate Variations



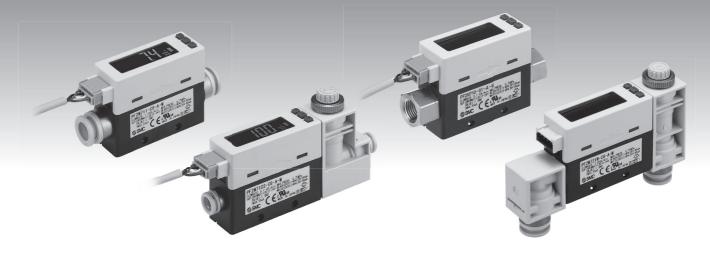
#### Flow Switch Variations / Basic Performance Table



<sup>\*</sup> The monitor unit values are for the PFG300 and PFMV3.

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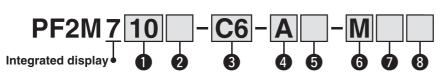


# 2-Colour Display Digital Flow Switch RoHS



# PF2M7 Series







01	0.01 to 1 l/min
02	0.02 to 2 l/min
05	0.05 to 5 l/min
10	0.1 to 10 l/min

25	0.2 to 25 l/min
50	0.5 to 50 l/min
11	1 to 100 l/min
21	2 to 200 l/min

#### 2 Flow adjustment valve/Piping entry direction

Symbol	Flow adjustment	Piping entry		R	ate	d flo	ow r	anç	ge	
Syllibol	valve	direction	1	2	5	10	25	50	100	200
	None	Straight							•	
S	Yes	Straight		_	•	•	•	•	•	
L	None	Rear ported	•	•	•	•	•	•	•	•
W	Yes	Rear ported		_						

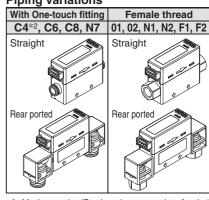
\* 1 and 2 l/min type products are not available with a flow adjustment valve.

#### 3 Port size

Cumbal	Dort oizo		R	ate	d flo	ow r	anç	ge	
Symbol	Port size	1	2	5	10	25	50	100	200
01	Rc1/8	•	•	•	•	•	•	_	_
N1	NPT1/8			•	•			_	_
F1	G1/8	•	•	•	•	•	•	_	_
02	Rc1/4	_	_	_	_	_	_	•	•
N2	NPT1/4	_	_	_	_	_	_	•	•
F2	G1/4							•	•
C4*1	Ø 4	•	•	•	•	_	_	_	_
C6	Ø6	•	•	•	•	•	•		_
C8	Ø8								•
N7	Ø 1/4"					•	•	•	•
*1 Made	to order	(D	rodi	100	4	non	ro	oin	t of

order)

#### Piping variations



\*2 Made to order (Produced upon receipt of order)

Calibration certificate\*6 None Yes

#### 4 Output specification

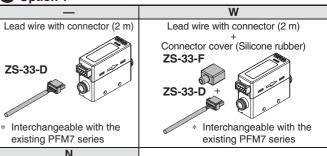
Symbol	OUT1	OUT2
Α	NPN	NPN
В	PNP PNP	
С	NPN	Analogue 1 to 5 V $\Leftrightarrow$ Analogue 0 to 10 V*3
D	NPN	Analogue 4 to 20 mA
E	PNP	Analogue 1 to 5 V $\Leftrightarrow$ Analogue 0 to 10 V*3
F	PNP	Analogue 4 to 20 mA

\*3 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

#### Option 2

_	R	S					
	Bracket (For the type without	Bracket (For the type with a flow					
	a flow adjustment valve)	adjustment valve)					
Without bracket	ZS-33-M With 2 tapping screws	ZS-33-MS With 3 tapping screws					
	* Interchangeable with the existing PFM series	* Interchangeable with the existing PFM series					
		V					
	Т	V					
	bunt adapter (For the type flow adjustment valve)	Panel mount adapter (For the type with a flow adjustment valve)					
without a	flow adjustment valve)	with a flow adjustment valve)					
	flow adjustment valve)  J Panel mount adapter ount						
without a ZS-33-2 Panel m adapte	flow adjustment valve) Panel mount adapter ount or B  Panel	with a flow adjustment valve)  ZS-33-2JS Panel mount adapter S  Panel mount					
vithout a ZS-33-2 Panel m adapte	flow adjustment valve) Panel mount adapter ount or B  Panel  Mounting bracket	with a flow adjustment valve)  ZS-33-2JS Panel mount adapter S  Panel mount adapter B  Panel					

Option 1

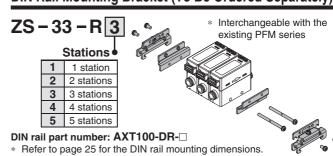


Without lead wire with connector

6 Unit specification								
M	SI unit only*4							
_	Unit selection function*5							

- \*4 Fixed unit: Instantaneous flow: I/min Accumulated flow: L
- \*5 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.) The unit can be changed. Instantaneous flow: I/min ⇔ cfm Accumulated flow:  $L \Leftrightarrow ft^3$

#### **DIN Rail Mounting Bracket (To Be Ordered Separately)**

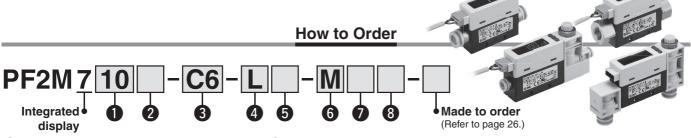


# **IO**-Link

# 2-Colour Display Digital Flow Switch RoHS



# PF2M7-L Series



#### Rated flow range

01	0.01 to 1 l/min
02	0.02 to 2 l/min
05	0.05 to 5 l/min
10	0.1 to 10 l/min

25	0.2 to 25 l/min
50	0.5 to 50 l/min
11	1 to 100 l/min
21	2 to 200 l/min

#### 2 Flow adjustment valve/Piping entry direction

Symbol	Flow adjustment	Piping entry		R	ate	d flo	ow r	anç	је	
Symbol	valve	direction	1	2	5	10	25	50	100	200
_	None	Straight			•	•	•		•	
S	Yes	Straight	_	_	•	•	•	•	•	
L	None	Rear ported	•	•	•	•	•	•	•	
W	Yes	Rear ported								

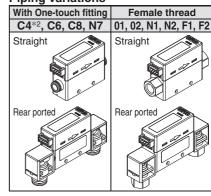
\* 1 and 2 l/min type products are not available with a flow adjustment valve.

#### 3 Port size

Cumbal	Dort oizo	Rated flow range							
Symbol	Port size	1	2	5	10	25	50	100	200
01	Rc1/8	•	•	•	•	•	•	_	_
N1	NPT1/8	•	•	•	•	•	•		_
F1	G1/8	•	•	•	•	•	•	_	_
02	Rc1/4	_	_	_	_	_	_	•	•
N2	NPT1/4	_	_	_	_	_	_	•	•
F2	G1/4							•	•
C4*1	Ø 4	•	•	•	•	_	_	_	_
C6	Ø6	•	•	•	•	•	•		_
C8	Ø8							•	•
N7	Ø 1/4"					•	•	•	•
*1 Made	to order	(P	rodi	ICA	d 111	non	ro	صin	t of

order)

#### **Piping variations**



\*2 Made to order (Produced upon receipt of order)

#### 4 Output specification

Symbol	OUT1	OUT2					
L	IO-Link/ NPN/PNP						
L2	IO-Link/ NPN/PNP	NPN/PNP/External input					
L3	IO-Link/ NPN/PNP	Analogue 1 to 5 V $\Leftrightarrow$ Analogue 0 to 10 V*3					
L4	IO-Link/	Analogue 4 to 20 mA					

\*3 1 to 5 V or 0 to 10 V can be selected by pressing the button The default setting is 1 to 5 V.

Option 2

#### 6 Unit specification

M	SI unit only*4			
_	Unit selection function*5			

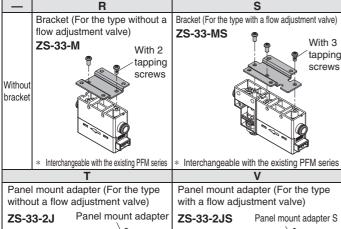
- \*4 Fixed unit: Instantaneous flow: I/min Accumulated flow: L \*5 This product is for overseas use only.
- (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.)

The unit can be changed. Instantaneous flow: I/min ⇔ cfm Accumulated flow: L ⇔ ft3

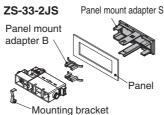
#### **5** Option 1

<u> </u>	
_	W
Lead wire with connector (2 m)	Lead wire with connector (2 m)
ZS-33-D	Connector cover (Silicone rubber)  ZS-33-F  ZS-33-D +
Interchangeable with the existing PFM7 series	<ul> <li>Interchangeable with the existing PFM7 series</li> </ul>
N	Q
Without lead wire with connector	M12 conversion lead wire (0.1 m)

#### Bracket (For the type without a Bracket (For the type with a flow adjustment valve) flow adjustment valve)



Panel mount adapter B Mounting bracket



Options are shipped together with the product but do not come assembled.

Calibration certificate							
_	None						
Α	Yes						

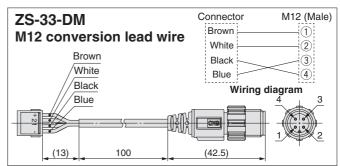
#### Made to Order

Symbol	Specification
	Compatible with argon (Ar) and carbon dioxide (CO <sub>2</sub> ) mixed gas

For details, refer to page 26.

#### **DIN Rail Mounting Bracket (To Be Ordered Separately)**

Refer to page 9.



#### **Specifications**

For flow switch precautions and specific product precautions, refer to the Operation Manual on the SMC website.

		Model	PF2M701	PF2M702	PF2M705	PF2M710	PF2M725	PF2M750	PF2M711	PF2M721		
-			PFZIVI7UI	PFZIVI10Z	PF2IVI7U3		2, Ar, CO2	FFZIVI730	PFZIVI/II	FFZIVITZI		
Fluid	Applicable flui	d*'		(JIS B 8392–1 1.1.2 to 1.6.2, ISO 8573–1 1.1.2 to 1.6.2)								
ш.	Fluid temperat			0 to 50 °C								
	Detection met	1	Thermal type (Main flow type)  Thermal type (Bypass flow type)									
	Rated flow ran	•	0.01 to 1 0.01 to 0.5	0.02 to 2	0.05 to 5	0.1 to 10	0.3 to 25 0.3 to 12.5	0.5 to 50	1 to 100	2 to 200		
	[l/min]	CO2 Instantaneous flow [I/mir		0.02 to 1	0.05 to 2.5	0.1 to 5 -0.5 to 10.5	-1.3 to 26.3	0.5 to 25 -2.5 to 52.5	1 to 50 -5 to 105	2 to 100 -10 to 210		
Flow	Set point range	Accumulated flow [I			0.0 to 999		-1.3 10 20.3		9999999	-10 10 210		
Ē	Smallest settal			55555.55	0.01	333333.3		0.1	3333333	1		
	increment	Accumulated flow [I	•	)1	0.01	.1			1			
	Accumulated v	olume per pulse [L/pulse	-	0.01			0.1			1		
	Accumulated v	value hold function*2			Interva	ls of 2 or 5 mir	utes can be se	elected.	•			
4	Operating pres					-0.1 to 0	).75 MPa					
n n	Rated pressure						0.75 MPa					
Pressure	Proof pressure	;					MPa . "					
7	Pressure loss						sure Loss" gra	•				
_	Pressure chara	acteristics For the switch output device	20		±5 %	12 to 24 V	0.35 MPa stan	dard)				
<u>ica</u>	Power supply voltage*4	For the IO-Link device	<i>.</i> e			18 to 30 V						
ct	Current consu						or less					
Electrical	Protection						rotection					
ιņ	Display accura	ıcy					S. ±1 digit					
رچ	Analogue outp	ut accuracy				±3 %	F.S.					
ura	Repeatability			±1 % F.	.S. ±1 digit (±2 °				o 0.05 s)	-		
Accuracy*5	Temperature c	haracteristics			±3 % F.5	6. ±1 digit (15 t	o 35°C: 25°C s	standard)				
_	· .				±5 % F.		50°C: 25°C s	tandard)				
	Output type			ant from 1 h	arasia Maria	NPN/PNP o		Λ · · · · ·		m t		
	Output mode		Sele	act from Hyste	eresis, Window Error o		ccumulated ou h output OFF i		ated pulse out	put,		
	Switch operati	on					<u> </u>					
<u> -</u>	Max. load curr			Select from Normal or Reversed output.  80 mA								
ltp.	Max. applied	Standard		28 VDC (NPN only)								
0	voltage	IO-Link compatible		30 VDC (NPN only)								
Switch output	Internal voltag			NPN: 1 V or	less (Load cur				rrent: 80 mA)			
Sw	drop Response time	IO-Link compatible			1.5		d current: 80 n	nA)				
			Select fro	50 ms or less  Select from 0 to 0.10 s (increment of 0.01 s), 0.1 to 1.0 s (increment of 0.1 s), 1 to 10 s (increment of 1 s),								
	Delay time*7			20 s, 30 s, 40 s, 50 s, or 60 s.								
	Hysteresis*8			Variable from 0								
4.0	Protection		\/-lt	Short circuit protection  Voltage output: 1 to 5 V, 0 to 10 V (only when the power supply voltage is 24 VDC)*10, Current output: 4 to 20 mA								
gue	Output type	Voltage output	voltage outpu	Output impedance: Approx. 1 k $\Omega$								
Analogue output*9	Impedance	Current output	Maximum	load impeda	nce: 600 Ω at p				er supply voltag	ge of 12 V		
₽°	Response time	*6		50 ms ±40 %								
	Reference con	dition*11		Select from Standard condition (STD) or Normal condition (NOR).								
	Display mode											
	Unit*12	Instantaneous flow		l/min, cfm L, ft <sup>3</sup>								
ola)		Accumulated flow Instantaneous flow [I/mir	n] -0.05 to 1.05	-0.1 to 2.1	0.25 to 5.25		π <sup>3</sup> −1.3 to 26.3	0 E to E0 E	-5 to 105	-10 to 210		
Display	Display range	Zero cut-off range	1] -0.05 to 1.05						1	-10 10 210		
-	Diopiay range	Accumulated flow [L]*	0.00 to 99		0 to ±10 % F.S. (Select per 1 % F.S. for the maximum rated flow rate.)  99 0.0 to 999999999 0 0 to 999999999							
	Display				LCD, Co	lour: Red/Gree	n, 4 digits, 7 s	egments				
	Indicator LED						ut is ON (OUT					
Digita	al filter*14				Select fro		s, 0.5 s, 1 s, 2	s, or 5 s.				
nta ce	Enclosure Withstand volt	200			1000 V/AC for		40 veen terminals	and housing				
nme tan	Insulation resi	•		0 MO or more	e (500 VDC me				als and housin	a		
Environmental resistance	Operating tem				ing: 0 to 50°C,					<b>3</b>		
틸	Operating hum				perating/Stored:		•					
Stand	dards					king (EMC Dire	ective, RoHS D					
Piping*15	Piping	One-touch fitting	C4 (Ø 4)/C6 (Ø 6) C6 (Ø 6)/N7 (Ø 1/4") C8 (Ø 8)/N7 (Ø 1/4"						,			
ig	Piping entry di	Screw-in (Rc, NPT, G)		01 (Rc1/8)/N1 (NPT1/8)/F1 (G1/8) 02 (Rc1/4)/N2 (NPT1/4)/F2 (G1/4)  Straight, Rear								
	<u> </u>	rts in contact with fluid		PPS PRT F	KM, Stainless s		•	nickel nlating\	Si Au GF4F			
want	atoriais oi pa			0, 1 01, 11			- (E10011016351	onor pianing),		ht: 48 g		
	Body	One-touch fitting		Straight: 40 g Straight: 48 g Rear: 55 g Rear: 63 g								
	Douy	Screw-in				nt: 60 g				(G1/4: 117 g)		
Weight	Flow adjustme		_		Hear	: 75 g	. 0	4 g	неаr: 8/ g (	(G1/4: 132 g)		
Wei	Lead wire	III VAIVE	<del>-</del>			+3	+ <u>3</u> 5 g	<del>-</del> 9				
1 "	Bracket						0 g					
				+20 g +15 g								
	Panel mount a	dapter				+65 g						

# 2-Colour Display Digital Flow Switch **PF2M7(-L)** Series

- \*1 Refer to the "Recommended pneumatic circuit examples" on page 2.
- \*2 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 3 . 7 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 3.7 million = 18.5 million min = 35 years
  - 2 min interval: life is calculated as 2 min x 3.7 million = 7.4 million min = 14 years
- \*3 Negative pressure indicates the pressure value on the IN side (inlet side).
- \*4 When multiple products are installed closely, the upper limit of the power supply voltage is 24 VDC.
- \*5 The accuracy value is based on dry air as a fluid. For other fluids, it is a reference value.
- \*6 Value when the digital filter is set at 0.05 s
- \*7 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
- \*8 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.
- \*9 When using a product with an analog output
- \*10 When selecting 0 to 10 V, refer to the analog output graph for the allowable load current.

- \*11 Standard condition (STD): 2 0 [°C], 1 0 1 . 3 [kPa] (Absolute pressure), 6 5 [ % RH] (The flow rate given in the specifications is the value under standard conditions.)
  - Normal condition (NOR): 0 [°C], 1 0 1 . 3 [kPa] (Absolute pressure), 0 [ % RHI
- \*12 Setting is only possible for models with the unit selection function.
- \*13 Power value is displayed for accumulated flow. The first 4 digits of the measurement value are always displayed.
- \*14 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is 90 % in relation to the step input.
- \*15 Check the precautions for One-touch fitting before use. When the piping condition is changed, for example due to piping on the back of the product, use a general purpose fitting (KQ□L series). Some piping conditions may have negative effects on the flow accuracy.
- \* Products with tiny scratches, marks, or display colour or brightness variations which do not affect the performance of the product are verified as conforming products.

#### Communication Specifications (IO-Link mode)

IO-Link type		Device						
IO-Link version		V1.1						
Communication speed	CON	M2 (38.4 kbps)						
Minimum cycle time		3.4 ms						
Process data length	Input data: 4 b	ytes, Output data: 0 byte						
On request data communication		Yes						
Data storage function		Yes						
Event function		Yes						
Vendor ID	13	11 (0 x 0083)						
Device ID	PF2M701- -L          : 0 x 00016D (365)         PF2M701- -L2          : 0 x 00016E (366)         PF2M701- -L3          : 0 x 000170 (368)         PF2M702- -L4          : 0 x 000171 (369)         PF2M702- -L2          : 0 x 000172 (370)         PF2M702- -L4          : 0 x 000173 (371)         PF2M702- -L4          : 0 x 000175 (373)         PF2M705- -L2          : 0 x 000176 (374)         PF2M705- -L3          : 0 x 000177 (375)         PF2M705- -L4          : 0 x 000178 (376)         PF2M710- -L2          : 0 x 00017A (378)         PF2M710- -L3          : 0 x 00017B (379)         PF2M710- -L4          : 0 x 00017C (380)	PF2M725L						



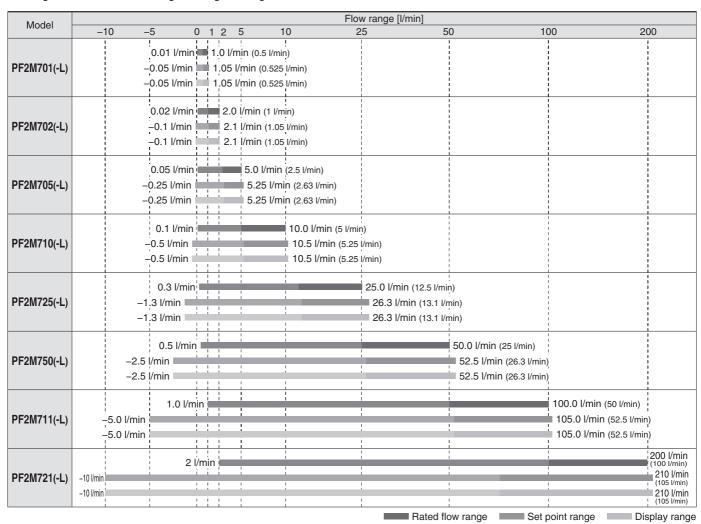
#### Set Point Range and Rated Flow Range

#### Set the flow rate within the rated flow range.

The set point range is the range of flow rate that can be set in the switch.

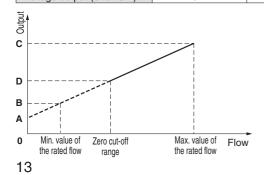
The rated flow range is the range that satisfies the switch specifications (accuracy, linearity, etc.).

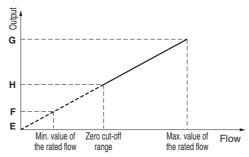
It is possible to set a value outside of the rated flow range if it is within the set point range, however, the satisfaction of specifications can not be guaranteed. The flow range if using CO<sub>2</sub> is given in brackets.



#### Flow/Analogue Output

		E		
	Α	PF2M701/02/05 /10/50/11/21(-L)	PF2M725 (-L)	С
Voltage output (1 to 5 V)	1 V	1.04 V	1.05 V	5 V
Current output (4 to 20 mA)	4 mA	4.16 mA	4.19 mA	20 mA
		F		
	E	PF2M701/02/05 /10/50/11/21(-L)	PF2M725 (-L)	G
Voltage output (0 to 10 V)*1	0 V	0.10 V	0.12 V	10 V





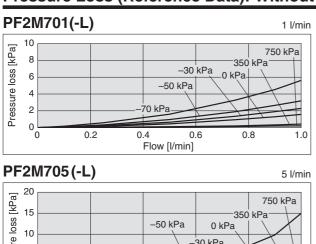
- $*1\,$  The analog output current from the connected equipment should be 20  $\mu\text{A}$  or less when selecting 0 to 10 V.
  - When 20  $\mu$ A or more current flows, it is possible that the accuracy is not satisfied at less than or equal to 0.5 V.
- D or H fluctuates depending on the setting of the zero cut-off function.

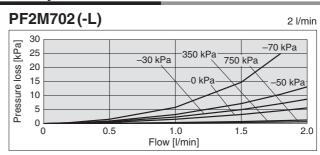
When the zero cut-off function is set to "0," the flow rate display value starts from 0 l/min., but in conditions other than horizontal installation and supply pressure of 0.35 MPa, the output may not be 0 l/min.

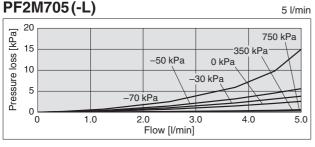


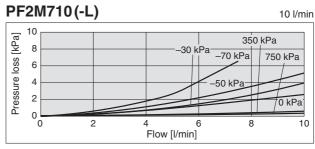
# 2-Colour Display Digital Flow Switch **PF2M7(-L)** Series

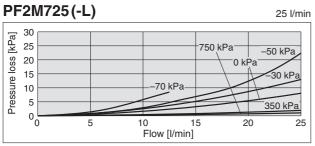
#### Pressure Loss (Reference Data): Without Flow Adjustment Valve

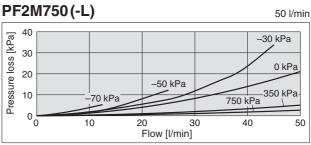


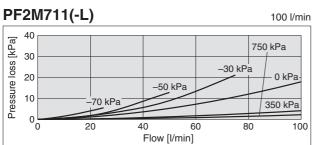


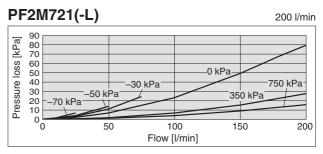




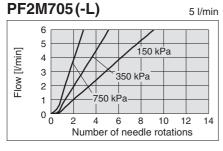


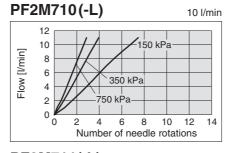


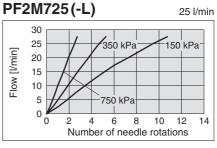


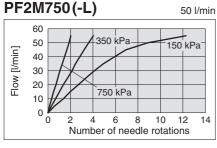


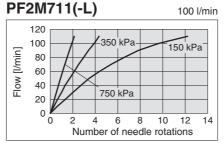
#### Flow Rate Characteristics (Reference Data)

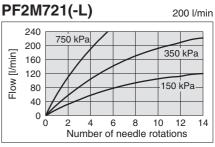








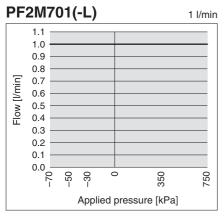


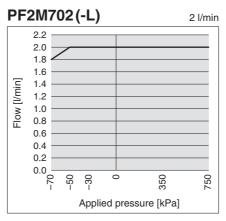


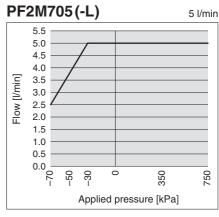
#### Flow Rate Characteristics at Negative Pressure (Reference Data)

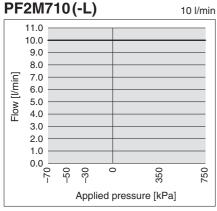
When the PF 2 M series is used with negative pressure (- 7 0 to 0 kPa), the measurable range (warranty range of the specifications including pressure characteristics) varies depending on the flow range.

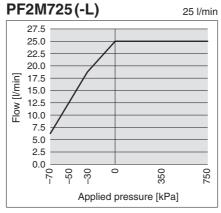
Select the flow range referring to the graph below.

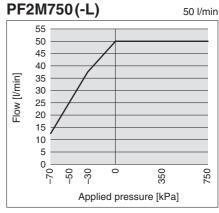


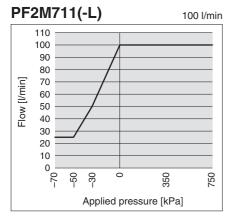


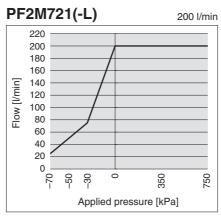












#### **Internal Circuits and Wiring Examples**

# NPN + NPN output type PF2M7 -- A--

Brown DC (+)

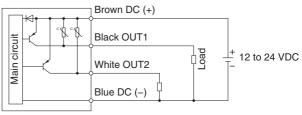
Black OUT1

White OUT2

Blue DC (-)

Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

#### 



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

# NPN + Analogue output type PF2M7□□-□-C/D□-□□□

Brown DC (+)

Black OUT1

Black OUT1

White Analogue output

Blue DC (-)

Blue DC (-)

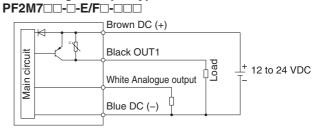
Max. applied voltage: 28 V, Max. load current: 80 mA,

Internal voltage drop: 1 V or less

C: Analogue output: 1 to 5 V or 0 to 10 V can be selected. Output impedance: 1  $k\Omega$ 

D: Analogue output: 4 to 20 mA Load impedance: 50 to 600 Ω

#### PNP + Analogue output type

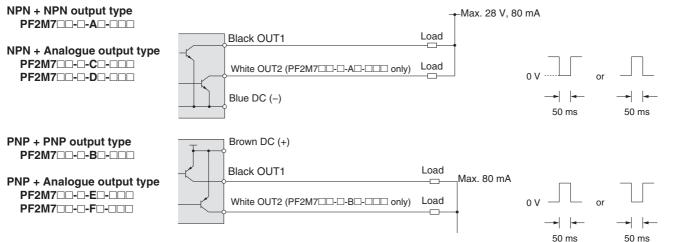


Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

**E**: Analogue output: 1 to 5 V or 0 to 10 V can be selected.

Output impedance: 1 k $\Omega$  F: Analogue output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

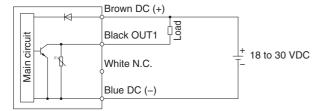
#### Accumulated pulse output wiring examples





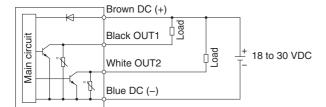
#### **Internal Circuits and Wiring Examples**

# PF2M7□□-□-L□-□□□ NPN output type



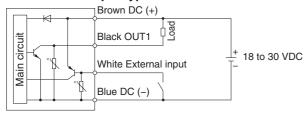
Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

# PF2M7□□-□-L2□-□□□ NPN 2 output type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

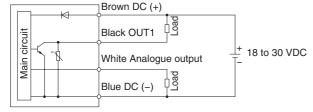
#### NPN + External input type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PF2M7 ---------

L3: NPN + Analogue voltage output type L4: NPN + Analogue current output type



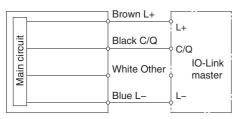
Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

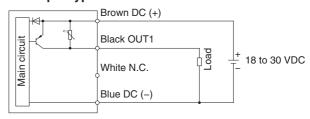
L3: Analogue output: 1 to 5 V or 0 to 10 V can be selected.

Output impedance: 1 k $\Omega$  L4: Analogue output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

#### When used as an IO-Link device

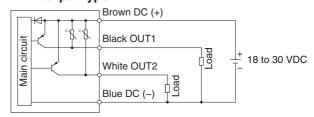


#### PNP output type



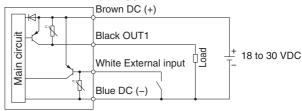
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP 2 output type



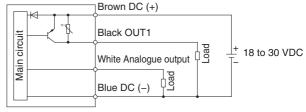
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP + External input type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### L3: PNP + Analogue voltage output type L4: PNP + Analogue current output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

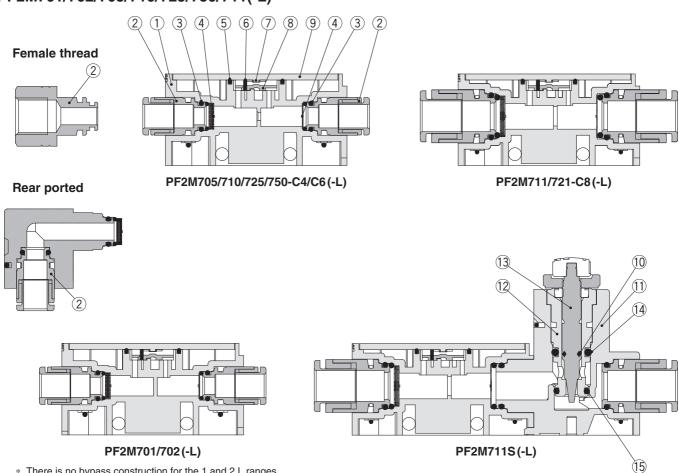
**L3**: Analogue output: 1 to 5 V or 0 to 10 V can be selected. Output impedance: 1  $k\Omega$ 

L4: Analogue output: 4 to 20 mA Load impedance: 50 to 600 Ω

# 2-Colour Display Digital Flow Switch **PF2M7(-L)** Series

#### Construction: Parts in Contact with Fluid

#### PF2M701/702/705/710/725/750/711(-L)



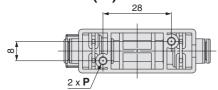
#### **Component Parts**

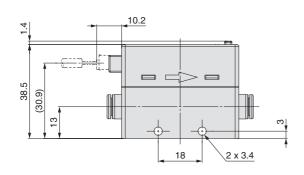
No.	Description	Material	Note
1	Body	PPS	
2	Fitting for piping	Brass	Electroless nickel plating
3	O-ring	FKM	
4	Flow rectifier	Stainless steel 304	
5	Seal	FKM	
6	Flow rectifier	Stainless steel 304	
7	Sensor chip	Silicon	
8	Body B	PPS	
9	Printed circuit board	GE4F	
10	O-ring	FKM	Fluoro coating
11	Flow adjustment valve body	PBT	
12	Body	Brass	Electroless nickel plating
13	Needle	Brass	Electroless nickel plating
14	O-ring	FKM	Fluoro coating
15	O-ring	FKM	Fluoro coating

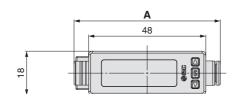
\* There is no bypass construction for the 1 and 2 L ranges.

#### **Dimensions**

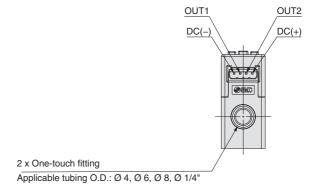
#### PF2M7□-C4/C6/C8/N7(-L)





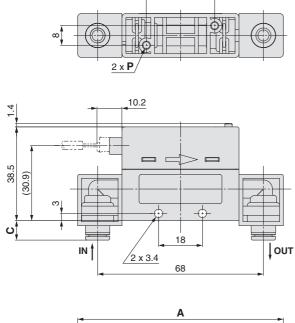


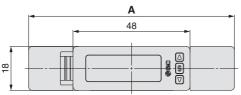
28

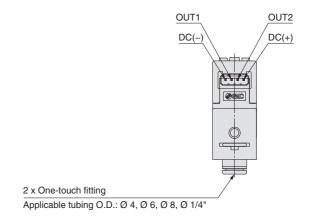


		[mm]
Model	Α	Р
PF2M701/702/705/710 -C4(-L)	59.1	Ø 2.8 depth 8.4
PF2M701/702/705/710/ 725/750-C6(-L)	59.9	Ø 2.8 depth 8.4
PF2M725/750-N7(-L)	67.5	Ø 2.8 depth 8.4
PF2M711/721-C8(-L)	68	Ø 2.8 depth 6.2
PF2M711/721-N7(-L)	64.6	Ø 2.8 depth 6.2

#### PF2M7□L-C4/C6/C8/N7(-L)





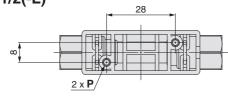


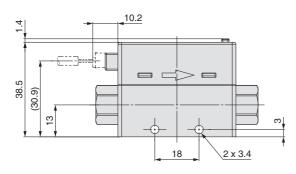
			[mm]
Model	Α	С	Р
PF2M701/702/705/710L -C4(-L)	84.4	7.6	Ø 2.8 depth 8.4
PF2M701/702/705/710/ 725/750L-C6(-L)	84.4	8	Ø 2.8 depth 8.4
PF2M725/750L-N7(-L)	84.4	11.8	Ø 2.8 depth 8.4
PF2M711/721L-C8(-L)	88	12	Ø 2.8 depth 6.2
PF2M711/721L-N7(-L)	88	10.3	Ø 2.8 depth 6.2

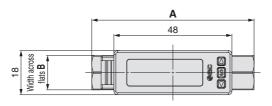
# 2-Colour Display Digital Flow Switch **PF2M7(-L)** Series

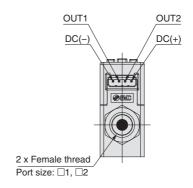
#### **Dimensions**

#### PF2M7□-□1/2(-L)



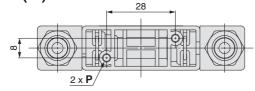


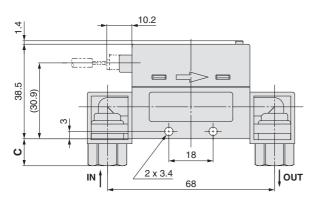


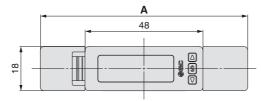


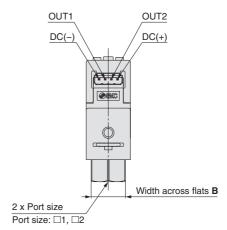
			[mm]
Model	Α	В	Р
PF2M701/702/705/710/ 725/750-01(-L)	66	14	Ø 2.8 depth 8.4
PF2M701/702/705/710/ 725/750-N1(-L)	68	14	Ø 2.8 depth 8.4
PF2M701/702/705/710/ 725/750-F1(-L)	70	14	Ø 2.8 depth 8.4
PF2M711/721-02(-L)	70	17	Ø 2.8 depth 6.2
PF2M711/721-N2(-L)	70	17	Ø 2.8 depth 6.2
PF2M711/721-F2(-L)	78	21	Ø 2.8 depth 6.2

#### **PF2M**□**L**-□1/2(-**L**)







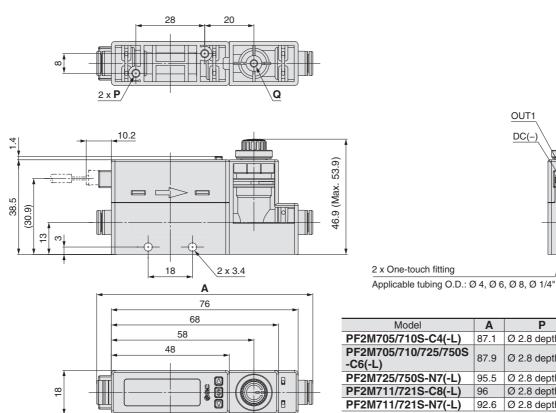


				[mm]
Model	Α	С	В	Р
PF2M701/702/705/710/ 725/750L-01(-L)	84.4	11	14	Ø 2.8 depth 8.4
PF2M701/702/705/710/ 725/750L-N1(-L)	84.4	12	14	Ø 2.8 depth 8.4
PF2M701/702/705/710/ 725/750L-F1(-L)	84.4	13	14	Ø 2.8 depth 8.4
PF2M711/721L-02(-L)	88	13	17	Ø 2.8 depth 6.2
PF2M711/721L-N2(-L)	88	13	17	Ø 2.8 depth 6.2
PF2M711/721L-F2(-L)	88	17	21	Ø 2.8 depth 6.2



#### **Dimensions**

#### PF2M7 S-C4/C6/C8/N7(-L)



			[mm]
Model	Α	Р	Q
PF2M705/710S-C4(-L)	87.1	Ø 2.8 depth 8.4	Ø 2.5 depth 6
PF2M705/710/725/750S -C6(-L)	87.9	Ø 2.8 depth 8.4	Ø 2.5 depth 6
PF2M725/750S-N7(-L)	95.5	Ø 2.8 depth 8.4	Ø 2.5 depth 6
PF2M711/721S-C8(-L)	96	Ø 2.8 depth 6.2	Ø 2.5 depth 5
PF2M711/721S-N7(-L)	92.6	Ø 2.8 depth 6.2	Ø 2.5 depth 5

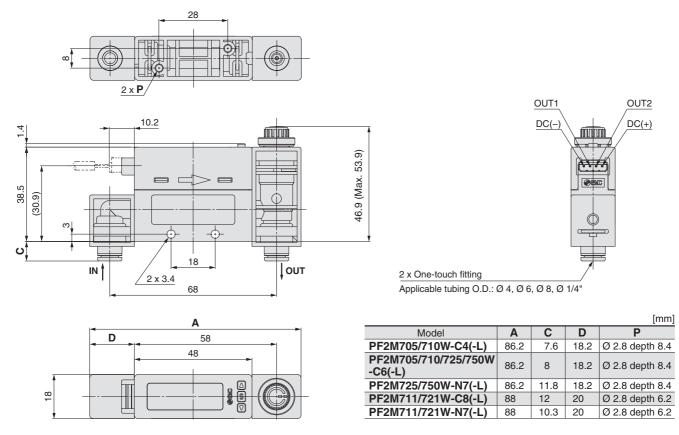
OUT1

DC(-

OUT2

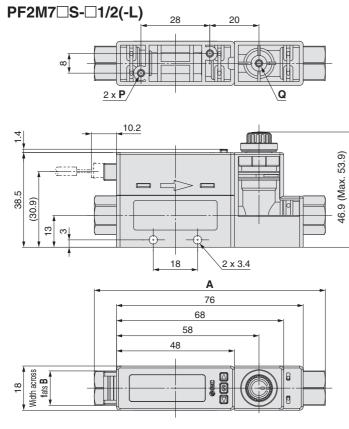
DC(+)

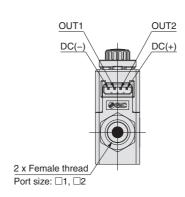
#### PF2M7 W-C4/C6/C8/N7(-L)



# 2-Colour Display Digital Flow Switch **PF2M7(-L)** Series

#### **Dimensions**

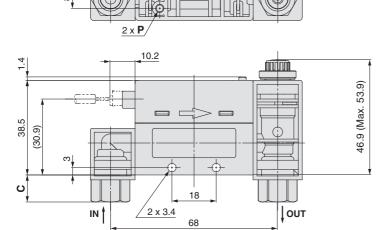




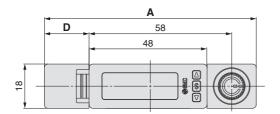
				[mm]
Model	Α	В	Р	Q
PF2M705/710/725/750S -01(-L)	94	14	Ø 2.8 depth 8.4	Ø 2.5 depth 6
PF2M705/710/725/750S -N1(-L)	96	14	Ø 2.8 depth 8.4	Ø 2.5 depth 6
PF2M705/710/725/750S -F1(-L)	98	14	Ø 2.8 depth 8.4	Ø 2.5 depth 6
PF2M711/721S-02(-L)	98	17	Ø 2.8 depth 6.2	Ø 2.5 depth 5
PF2M711/721S-N2(-L)	98	17	Ø 2.8 depth 6.2	Ø 2.5 depth 5
PF2M711/721S-F2(-I)	106	21	Ø 2.8 depth 6.2	Ø 2.5 depth 5

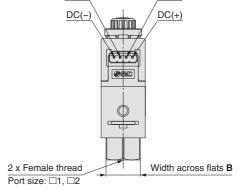
OUT2

#### PF2M7□W-□1/2(-L)



28





OUT1

Model	Α	С	В	D	Р
PF2M705/710/725/750W -01(-L)	86.2	11	14	18.2	Ø 2.8 depth 8.4
PF2M705/710/725/750W -N1(-L)	86.2	12	14	18.2	Ø 2.8 depth 8.4
PF2M705/710/725/750W -F1(-L)	86.2	13	14	18.2	Ø 2.8 depth 8.4
PF2M711/721W-02(-L)	88	13	17	20	Ø 2.8 depth 6.2
PF2M711/721W-N2(-L)	88	13	17	20	Ø 2.8 depth 6.2
PF2M711/721W-F2(-L)	88	17	21	20	Ø 2.8 depth 6.2



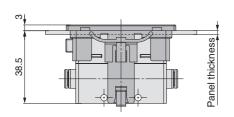
[mm]

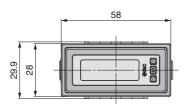
#### **Dimensions**

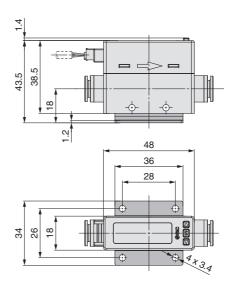
#### PF2M701/702/705/710/725/750/711/721(-L)

#### Panel mounting/Without flow adjustment valve/Straight

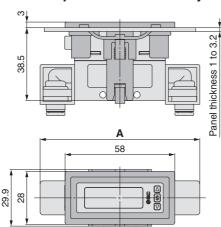
#### With bracket/Without flow adjustment valve





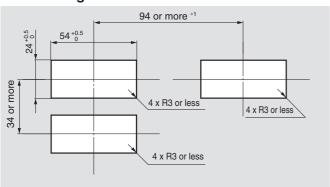


#### Panel mount adapter/Without flow adjustment valve



	[mm]
Model	Α
PF2M701/702/705/710/725/750L-□(-L)	84.4
PF2M711/721L-□(-L)	88

#### **Panel Fitting Dimensions**



Panel thickness 1 to 3.2 mm

<sup>\*1</sup> This is the minimum value when the rear ported type is selected for the piping entry direction. For the straight type, please design the layout with consideration to the piping material and tubing length. If a bend (R) is used, limit it to R3 or less.

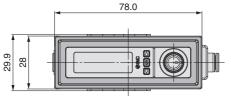


#### **Dimensions**

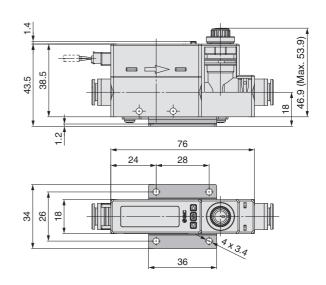
#### PF2M705/710/725/750/711/721(-L)

#### Panel mounting/With flow adjustment valve/Straight

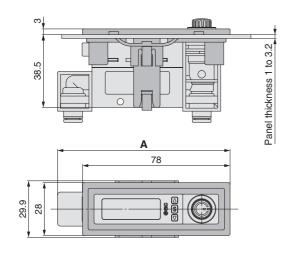
# 28.5 Panel thickness 46.9 (Max. 53.9)



#### With bracket/With flow adjustment valve

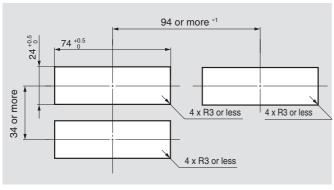


#### Panel mount adapter/With flow adjustment valve



	[mm]
Model	Α
PF2M705/710/725/750W-□(-L)	91.2
PF2M711/721W-□(-L)	93

#### **Panel Fitting Dimensions**



Panel thickness 1 to 3.2 mm

<sup>\*1</sup> This is the minimum value when the rear ported type is selected for the piping entry direction. For the straight type, please design the layout with consideration to the piping material and tubing length. If a bend (R) is used, limit it to R3 or less.

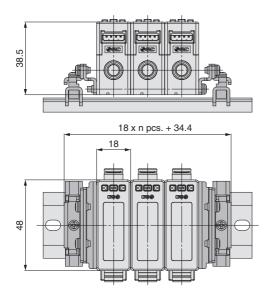


#### **Dimensions**

#### PF2M701/702/705/710/725/750/711/721(-L)

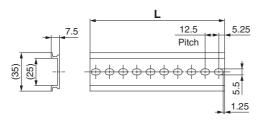
#### DIN rail mounting bracket

**ZS-33-R**□



#### DIN rail AXT100-DR-□

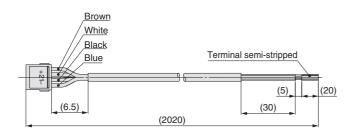
\* For  $\square$ , enter a number from the No. line in the table below.



L Dimensions [mm]

- 3			L																		
Ī	No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5

# Lead wire with connector ZS-33-D



#### **Cable Specifications**

<u> </u>			
Conductor	Nominal cross section	AWG 26	
	Outside diameter	Approx. 0.50 mm	
	Outside diameter	Approx. 1.00 mm	
irisulator	Colour	Brown, White, Black, Blue	
Sheath	Material	Oil-resistant PVC	
Finished outside diameter		Ø 3.5	

<sup>\*</sup> For wiring, refer to the Operation Manual from the SMC website Documents/Download --> Instruction Manuals.



# **PF2M7-L** Series **IO-Link** Compatible Products

# **Made to Order**

Please contact SMC for detailed specifications, delivery times, and prices.

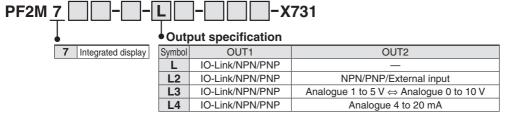


**Symbol** 

#### Compatible with Argon (Ar) and Carbon Dioxide (CO<sub>2</sub>) Mixed Gas

X731

The argon–carbon dioxide gas ratio (Ar:  $CO_2$ ) can be selected using the push-buttons from among the following: 92:8,90:10,80:20,70:30,60:40,40:60, and 30:70. The dimensions are the same as those of the standard model.



For "How to Order," refer to page 10.

<sup>\*</sup> Only applicable to the IO-Link output specification

	Gas ratio		D	D: 1 (0 1 · · ·	Max. analog output	
Model	Ar	CO <sub>2</sub>	Rated flow range	Display/Set point range	Voltage (Vmax)	Current (Imax)
PF2M701	92 %	8 %				
	90 %	10 %	1			
	80 %	20 %	0.01 to 1 l/min	-0.05 to 1.05 l/min	5 V	20 mA
	70 %	30 %				
	60 %	40 %				
	40 %	60 %				
	30 %	70 %	0.01 to 0.6 l/min	-0.03 to 0.63 l/min	5 V	20 mA
	92 %	8 %	0.02 to 2 l/min		5 V	20 mA
	90 %	10 %		-0.1 to 2.1 l/min		
	80 %	20 %				
PF2M702	70 %	30 %				
	60 %	40 %	-			
	40 %	60 %				
	30 %	70 %	0.02 to 1.2 l/min	-0.06 to 1.26 l/min	5 V	20 mA
	92 %	8 %				
	90 %	10 %	-			
	80 %	20 %	0.05 to 5 l/min	-0.25 to 5.25 l/min	5 V	20 mA
PF2M705	70 %	30 %	0.00 to 0 ///////	0.20 to 0.20 1/11111		
1 1 21117 00	60 %	40 %	_			
	40 %	60 %				
	30 %	70 %	0.05 to 3 l/min	-0.15 to 3.15 l/min	5 V	20 mA
	92 %	8 %			5 V	20 mA
	90 %	10 %	-			
	80 %	20 %	0.1 to 10 l/min	-0.5 to 10.5 l/min		
PF2M710	70 %	30 %		-0.5 to 10.5 //min		
PFZIVI7 IU	60 %	40 %				
	40 %	60 %				
		70 %	0.1 to 6 l/min	-0.3 to 6.3 l/min	5 V	20 mA
	30 %					
	92 %	8 %		-1.3 to 26.3 l/min	5 V	20 mA
	90 %	10 %	0.3 to 25 l/min			
DEOMZOE	80 %	20 %				
PF2M725	70 %	30 %				
	60 %	40 %				
	40 %	60 %	0.3 to 15 l/min	-0.8 to 15.8 l/min	5 V	20 mA
	30 %	70 %				
	92 %	8 %	0.5 to 50 l/min	-2.5 to 52.5 l/min	5 V	20 mA
	90 %	10 %				
DECLIZED	80 %	20 %				
PF2M750	70 %	30 %				
	60 %	40 %				
	40 %	60 %	0.5 to 30 l/min	-1.5 to 31.5 l/min	5 V	20 mA
	30 %	70 %				
	92 %	8 %	_			
	90 %	10 %	1 to 100 l/min	–5 to 105 l/min	5 V	20 mA
	80 %	20 %				
PF2M711	70 %	30 %				
	60 %	40 %				
	40 %	60 %	1 to 60 l/min	-3 to 63 l/min	5 V	20 mA
	30 %	70 %	1 10 00 1/111111	-0 10 00 1/111111	J V	ZU IIIA

<sup>\*</sup> When changing the max. analog output, use the analog free span function on page 28.



# PF2M7(-L) Series Function Details

For the setting of functions and operation methods, refer to the "Operation Manual" on the SMC website Documents/Download --> Instruction Manuals.

#### ■ Output operation

The output operation can be selected from the following:

Output corresponding to instantaneous flow (Hysteresis mode, Window comparator mode)

- · Hysteresis mode is the mode where the switch output will turn ON when the flow is greater than the set value, and will turn OFF when the flow falls below the set value by the amount of hysteresis or more.
- · Window comparator mode is the mode where an operating mode in which the switch output is turned on and off depending on whether the flow is inside or outside the range of two set values.

Output corresponding to accumulated flow (Accumulated output mode, Accumulated pulse output mode)

- · In accumulated output mode, the switch output will start at the set accumulated flow rate value.
- · Accumulated pulse output is a pulse signal which is output every time a predefined accumulated flow has passed.

Others (Error output, Switch output OFF)

- The error output function outputs the switch output when an error is displayed.
- · The switch output off function turns off the switch output.
- \* Default setting: Hysteresis mode, Normal output

#### ■ Simple setting mode

Only the set values for instantaneous flow and accumulated flow can be changed. The output mode, output type, display colour, and accumulated pulse output cannot be changed.

#### ■ Display colour

The display colour can be selected for each output status. The selection of the display colour provides visual identification of abnormal values.

Green for ON, Red for O	)FF	
Red for ON, Green for O	)FF	
Red all the time		
Green all the time		

#### ■ Reference condition

The display unit can be selected from standard condition or normal condition.

Standard condition: Flow rate converted to a volume at  $20^{\circ}$ C, 101.3 kPa (absolute pressure), and  $65^{\circ}$  RH Normal condition: Flow rate converted to a volume at  $0^{\circ}$ C, 101.3 kPa (absolute pressure), and  $0.5^{\circ}$  RH

#### ■ Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.

The total switching time is the switch operation time and the set delay time. (Default setting: 0 s)

0 to 0.10 s (Increments of 0.01 s)		
0.1 to 1.0 s (Increments of 0.1 s)		
1 to 10 s (Increments of 1 s)		
20 s		
30 s		
40 s		
50 s		
60 s		

#### ■ Digital filter setting

The time for the digital filter can be set to the sensor input. Setting the digital filter can reduce chattering of the switch output and flickering of the analog output and the display.

0.05 8	
0.1 s	
0.5 s	
1 s	
2 s	
5 s	

The response time indicates when the set value is 90 % in relation to the step input.

(Default setting: 1 s)

#### ■ Selectable analog output function

1 to 5 V or 0 to 10 V can be selected for the analog voltage output type. (Default setting: 1 to 5 V)

#### ■ Forced output function

The output is forced ON/OFF when starting the system or during maintenance. This enables the confirmation of wiring and prevents system errors due to unexpected output.

For the analog output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA, and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA.

\* Also, an increase or decrease of the flow will not change the ON/OFF status of the output while the forced output function is activated.

#### ■ Accumulated value hold

The accumulated value will be stored even if the power supply is turned OFF. The accumulated value is memorized every 2 or 5 minutes during measurement and continues from the last memorized value when the power supply is turned ON again.

The max. writable limit of the memory device is 3.7 million times, which should be taken into consideration.

#### ■ Peak/Bottom value display

The max. (min.) flow rate is detected and updated from when the power supply is turned ON. In peak (bottom) value display mode, this max. (min.) flow rate is displayed.

#### ■ Display OFF mode

This function will turn the display OFF. In this mode, "\_\_\_" will flash on the main screen. If any button is pressed during this mode, the display reverts to normal for 3 0 seconds to allow the flow, etc., to be quickly checked.

#### ■ Setting of a security code

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

#### ■ Key-lock function

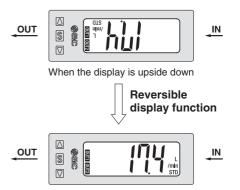
Prevents operation errors such as accidentally changing setting values

#### ■ Reset to the default settings

The product can be returned to its factory default settings.

#### ■ Reversible display mode

When the switch is used upside down, the orientation of the display can be rotated to make it easier to read by using the reversible display function.



#### ■ Zero cut-off function

When the flow is close to 0 l/min, the product will round the value down and zero will be displayed. A flow value may be displayed even when the flow rate is 0 l/min due to high pressure or depending on the installation. The zero cut-off function will force the display to zero.

#### ■ Zero-clear function

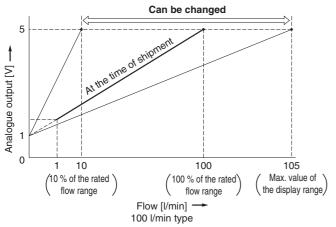
The measured flow rate indication can be adjusted to zero. The adjustment range is  $\pm 5$  % F.S. of the initial factory setting.

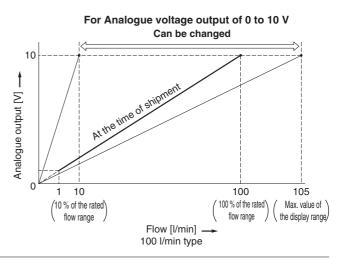


# Function Details **PF2M7(-L)** Series

#### ■ Analogue free span function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed. The value can be changed between 10 % of the max. value of the rated flow and the max. value of the display range.





#### **■** Error display function

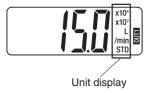
When an error or abnormality arises, the location and contents are displayed.

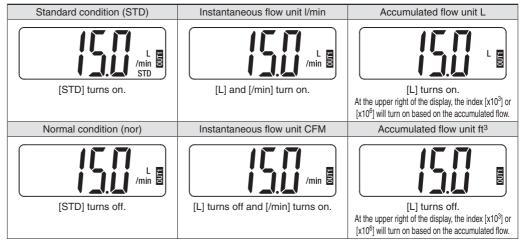
Display	Error name	Description	Action	
Er 1	OUT1 over current error	The switch output (OUT1) load current of 80 mA or more flows.	Turn the power OFF and remove the cause of the over current. Then turn the power ON again.	
Er 2	OUT2 over current error	The switch output (OUT2) load current of 80 mA or more flows.		
XXX	Instantaneous flow error	The flow has exceeded the upper limit of the flow display range.	Decrease the flow rate.	
LLL	instantaneous now enor	The flow has exceeded the lower limit of the flow display range.	Change the flow to the correct direction.	
2999 T = Accumulated flow is displayed. (Flashing)	Accumulated flow error*1	The accumulated flow has exceeded the accumulated flow range. (For accumulated increment) (The decimal point position varies depending on the flow range or measurement unit setting.)	Reset the accumulated flow.	
E 🛭 🗦 Accumulated flow is displayed. (Flashing)	Accumulated flow error	The accumulated flow has reached the set accumulated flow value. (For accumulated decrement) (The decimal point position varies depending on the flow range or measurement unit setting.)	(Press the SET and DOWN buttons simultaneously for 1 s or longer.)	
Er 3	Outside of zero-clear range	During zero-clear operation, the flow rate of $\pm$ 5 % F.S. or more is applied. (The mode is returned to measurement mode after 1 s.)	Retry the zero-clear operation without applying fluid.	
Er U Er 4 Er 6 Er 7 Er 8 Er 14 Er 16 Er 40	System error	An internal data error has occurred.	Turn the power OFF and turn it ON again.	
Er 15	Version does not match*2	The IO-Link version does not match that of the master. The master uses version 1.0.	Ensure that the master IO-Link version matches the device version.	

- \*1 A decimal point will be displayed depending on the flow range or measurement unit setting.
- \*2 Only for the IO-Link compatible products
- \* If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.

#### ■ Unit display function

The unit displayed on the screen differs depending on the unit setting in measurement mode.









#### **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) <sup>1)</sup>, and other safety regulations.

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

injury.

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

njury

▶ Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

njury.

ISO 4414: Pneumatic fluid power – General rules relating to systems.
 ISO 4413: Hydraulic fluid power – General rules relating to systems.
 IEC 60204-1: Safety of machinery – Electrical equipment of machines.
 (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠** Warning

### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

# Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions

- Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **∧** Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

# Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. <sup>2)</sup> Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country
  to another are governed by the relevant security laws and
  regulations of the countries involved in the transaction. Prior
  to the shipment of a SMC product to another country, assure
  that all local rules governing that export are known and
  followed

#### **↑** Caution

### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.

Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### **Revision History**

**Edition B** 

- The PF2M701, 702, and 705 have been added.

YU

- A female thread type has been added.
- The IO-Link compatible PF2M7-L series has been added
- Internal circuits and wiring examples have been revised.
- A made-to-order option (Compatible with argon (Ar) and carbon dioxide (CO2) mixed gas) has been added
- Number of pages has been increased from 20 to 28.

**Edition C** 

- A flow adjustment valve (0.05 to 5 l/min) has been added.
- A 2 to 200 I/min flow range option has been added.
- A rear ported type has been added.
- Number of pages has been increased from 28 to 32.

#### **SMC Corporation (Europe)**

Austria +43 (0)2262622800 www.smc.at office@smc.at Belgium +32 (0)33551464 www.smc.be info@smc.be Bulgaria +359 (0)2807670 www.smc.ba office@smc.bg +385 (0)13707288 www.smc.hr Croatia office@smc.hr Czech Republic +420 541424611 www.smc.cz office@smc.cz Denmark +45 70252900 www.smcdk.com smc@smcdk.com Estonia +372 6510370 www.smcpneumatics.ee smc@info@smcee.ee Finland +358 207513513 www.smc.fi smcfi@smc.fi France +33 (0)164761000 www.smc-france.fr info@smc-france fr Germany +49 (0)61034020 www.smc.de info@smc.de Greece +30 210 2717265 www.smchellas.gr sales@smchellas.gr +36 23513000 office@smc.hu Hungary www.smc.hu +353 (0)14039000 www.smcautomation.ie sales@smcautomation.ie Ireland +39 03990691 www.smcitalia.it mailbox@smcitalia it Italy Latvia +371 67817700 www.smc.lv info@smc.lv

**Lithuania** +370 5 2308118 www.smclt.lt info@smclt.lt Netherlands +31 (0)205318888 info@smc.nl www.smc.nl post@smc-norge.no Norway +47 67129020 www.smc-norge.no +48 222119600 office@smc.pl Poland www.smc.nl Portugal +351 214724500 www.smc.eu apoioclientept@smc.smces.es Romania +40 213205111 www.smcromania.ro smcromania@smcromania.ro Russia +7 (812)3036600 sales@smcru.com www.smc.eu Slovakia +421 (0)413213212 www.smc.sk office@smc.sk Slovenia +386 (0)73885412 www.smc.si office@smc.si Spain +34 945184100 www.smc.eu post@smc.smces.es Sweden +46 (0)86031240 www.smc.nu smc@smc.nu info@smc.ch **Switzerland** +41 (0)523963131 www.smc.ch Turkey +90 212 489 0 440 www.smcpnomatik.com.tr info@smcpnomatik.com.tr UK +44 (0)845 121 5122 www.smc.uk sales@smc.uk

South Africa +27 10 900 1233 www.smcza.co.za zasales@smcza.co.za