## Data sheet



Accessory

## Acrylate glue sticks Ø 11 mm

EAN 4007841052416



## **Functional description**

Special-purpose acrylate adhesive for high resistance to ageing and high temperature stability. Thanks to its good resistance to low temperatures, it is also suitable for application in cold environments without the adhesive turning brittle. At an application temperature of 200°C, it bonds all sorts of different materials, such as wood, paper, coated paper, card, rubber, CR, leather, metal and plastics, such as ABS, melamine, PC, PET, Plexiglas®, PMMA, PS and PVC. The adhesive is firm after a maximum of 15 seconds, with a strong bond being provided after approx. 60 seconds. The acrylate adhesive should only be used with the 4.5 mm long nozzle. (Times and recommended adhesive are rough guides only).

## **Technical specifications**

Melt temperature	200 °C
Suitable for	Wood, Paper, Card / cardboard boxes, Metal, ABS, Melamine, PC, PET, Plexiglas®, PMMA, PS, PVC, Paper,
	lacquered, Rubber, Rubber (CR), Leather
Glue reaches final streng	th after: 6 h
Thermally stable	-10 – 75 °C
Open time	15 s
Setting time	60 s
Solvent-free	Yes
Version	20 ea. (600 g)
PU1, net weight	0,600 kg