



## 2-piece fixing ties for edges

### EdgeClip-Series, 1.0 - 3.0 mm, side fixing

These cable ties and EdgeClip assemblies are ideal for use where holes are not acceptable or where due to temperature problems adhesives will fail. These assemblies are widely used for fixing and bundling cables, pipes and hoses within the automotive industry, harness making, panel building and electrical industry.

#### Features and benefits

- Pre-assembled 2-piece fixing tie with EdgeClip
- Cable tie head can be moved after bundling
- EC9, EC10, EC21 and EC22 are for minimum bundle diameters of 1 mm
- For edges of 1 – 3 mm



T50ROSEC23 - the cable bundle runs parallel with the edge.



**Material specification please see page 26.**

TYPE	Drawing	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Tools	Article-No.
T30REC5A		3.6	148.0	33.0	135	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00003
T50SOSEC5A		4.6	150.0	31.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-40593
T50ROSEC5A		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-40591
Q50REC5A		4.7	210.0	45.0	220	PA66W	Black (BK)	1-2;4-6;25	156-01087
T50SOSEC5B		4.6	150.0	31.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-40583
T50REC5B		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-40582
T50ROSEC5B		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-40581
Q50REC5B		4.7	210.0	45.0	220	PA66W	Black (BK)	1-2;4-6;25	156-01088
T18REC21		2.5	100.0	18.0	80	PA66W, PA66HIRHS	Black (BK)	1-2;4-6;25	156-01231
T50SOSEC21		4.6	150.0	35.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00017
T50ROSEC21		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00010
T80REC21		4.7	205.0	55.0	355	PA66HS, PA66HIRHS	Natural (NA), Black (BK)	1-2;4-6;25	156-01728
T50ROSEC22		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00011

All dimensions in mm. Subject to technical changes.

Recommended Tools						
	1	2	4	5	6	25
	MK10-SB	MK20	MK3PNP2	EVO7i	MK7P	EVOcut
	550	550	551	553	555	563

For more information on toolings please refer to the Application Tooling chapter.



## Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene rubber	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV resistant, not moisture sensitive</li> <li>Good chemical resistance to acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impact</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather resistant</li> <li>Good chemical resistance</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to acids, bases, oxidizing agents</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitivity</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to lubricants, fuels, salt water and solvents</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV-stabilised	PA66HSUV	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated maximum temperature</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated maximum temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV-stabilised	PA66HIRHSUV	-40 °C to +110 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated maximum temperature</li> <li>High yield strength, UV resistant</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated maximum temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 6.6, with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS
Polyamide 6.6, with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame-retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)		<ul style="list-style-type: none"> <li>UV resistant</li> <li>Good chemical resistance to most acids, bases and oils</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to acids, bases, oxidising agents</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to most acids, bases, alcohol, oils</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to acids, bases and solvents</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene, Ethylene Propylene Diene Terpolymer</b> rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperature</li> <li>Good chemical and abrasion resistance</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	<b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame-retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to acids, bases, salts, alcohol, oils</li> </ul>	<b>RoHS</b>
<b>Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Chemical resistance</li> <li>SS316 also resistant against seawater, salt spray and anorganic acids</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>High elasticity</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	<b>HF</b> <b>RoHS</b>

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

\*\*Further colours available on request.

\*These details are only guide values. They should not be regarded as an exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.



= Minimum Loop Tensile Strength for Cable Ties (newton)

**HF** = Halogen Free

**LFH** = Limited Fire Hazard

**RoHS** = Restriction of Hazardous Substances