## Timer TI327401

- Timer in $32 \mathrm{~mm} \times 74 \mathrm{~mm}$ format
- Universal AC/DC power supply
- 5 different operation modes
- 2-line LED display
- Easy programming by front keys or software
- Two relay outputs


TI327401

The compact small timer TI327401 is settable in 5 different modes: Timer-ON, Timer-OFF, Pause-Work, Oscillator, PWM (timeproportioned output), all options with independent setting of ON-OFF times. 3 digital inputs are available (NPN/PNP/Potential free contact) for external commands like Start, Stop, Reset; one input is also analogic in order to allow the modification of working times by external potentiometer
Due to the 5 different time bases (hundredths, tenths, seconds, minutes, hours), the timer is usable for a lot of different applications. In addition to an excellent cost effectiveness and high quality, the timer offers a rugged, compact housing and a brilliant display.
Display: 2-line LED-Display
Upper line: Process value, 4-digit, green with 10.2 mm digits
Lower line: Setpoint, 4-digit, red with 7,6 mm digits
Indicators: Two red indicators for status relay outputs and a yellow indicator for serial communication.
1, 2: ON, when output active
R : $\quad \mathrm{ON}$ when serial communication is active
Buttons: 4 front keys for programming and setting up the setpoints.
Inputs: Three digital inputs can be configured as PNP, NPN or TTL.Programmable thresholds for activation as a high / low active active / rising edge or level triggered.

| Input <br> signal | NPN | PNP | TTL |
| :---: | :---: | :---: | :---: |
| High | $<4,7 \mathrm{~V}$ | $>5,7 \mathrm{~V}(11, \mid 2)$ <br> $>12,4 \mathrm{~V}(\mid 3)$ | $>2,5 \mathrm{~V}$ |
| Low | $>5,7 \mathrm{~V}$ | $<4,7 \mathrm{~V}(11, \mid 2)$ <br> $<10,2 \mathrm{~V}(13)$ | $<2,0 \mathrm{~V}$ |

Input I3 can also be used for connection of a potentiometer (0 to $5 / 10$ kOhm) for setting the nominal value (resolution: 1,000 steps).

Function of inputs: Start, stop, hold, reset, wait, setpoint input (I3).
Time bases: 5 different programmable time bases (hundredths, tenths, seconds, minutes, hours).

Relay output: 1 change over relay with 5 A @ 250 VAC and 1 closing contact with 5A@ 250 VAC.

Excitation: 24 VDC

- 30 mA ( 24 VAC power supply)
- 40 mA (24 VDC power supply)
-60 mA (110 bis 230 VAC power supply).


## Supply:

24VAC/DC to 230 VAC/DC +/-15 \%, 50/60Hz; 2 W
Data security: Password-protected access to setpoint, alarm values and parameters.

Programming: Programming and operation is menu-guided via the front keys. With the programming kit, the controller can also be programmed by a Windows ${ }^{T M}$ - software. The memory card has an internal battery. Thus, the programming of the devices is possible without the supply (up to 1000 programming with a battery).

## Wiring plan:



TI327401
Protection class: IP65 from the front (with rubber sealing), back plane IP20.

Housing: Black and robust plastic case, PC ABS UL94V0 selfextinguishing.

Dimensions: W $77 \mathrm{~mm} \times \mathrm{H} 35 \mathrm{~mm} \times \mathrm{D} 53 \mathrm{~mm}$. Panel cut out $28,5 \mathrm{~mm} \times$ $70,5 \mathrm{~mm}$.

Connection: Via screw terminal.
Ambient conditions: Operating temperature: $0^{\circ} \mathrm{C}$ to $+40^{\circ} \mathrm{C}$; relative humidity $35 \%$ to $95 \%$. rF , non condensing.

Weight: 100 gramms.
Scope of delivery: Controller, mounting clamp, sealing, manual.

## Order codes

| Order codes |
| :--- |
| Type OI327401 |
| Timer, 230 VAC/VDC |
| Accessories <br> Programming module with USB cable <br> Software download under: <br> http://www.wachendorff.de/wp/dpc_dow_epg_sof.htmll |

