# **Direct Operated Precision Regulator**

- Sensitivity: Within 0.2% F.S.
- Energy saving, Air consumption:

80% reduction (SMC comparison)

\* Comparison under the same condition of P2 = 0.3 MPa

Reduced to **0.8** *e*/min from 4 to 6 *e*/min in the existing product (ARP3000).

- Repeatability: Within ±1% F.S. (or within ±3 kPa\*)
- With backflow function (ARP20K/30K/40K)

Installable between a solenoid valve and a cylinder

## Expanded lineup

3 types of set pressure and the body size allow more freedom in designing a circuit.

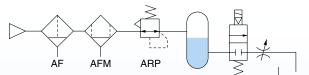
ı	Model	ARP20(K)	ARP30(K)	ARP40(K)
D	0.2 MPa	<b>A</b>	<b>A</b>	<b>A</b>
Setting	0.4 MPa	•	•	•
Ō	0.6 MPa	<b>A</b>	<b>A</b>	<b>A</b>
	1/8	•	_	_
Port size	1/4	•	•	•
	3/8	_	•	•
	1/2	_	_	•

●: Standard ▲: Semi-standard

# Direct operated precision regulator now available as a series!! (ARP20/30/40)

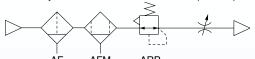
## **Applications**

a Application of a constant pressure to the fluid.



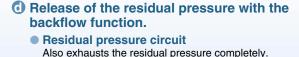
**(b)** Adjustment of the blow-line pressure.

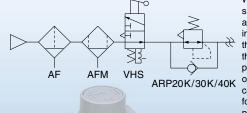
Sensitivity within 0.2% F.S. allows a more precise pressure adjustment.



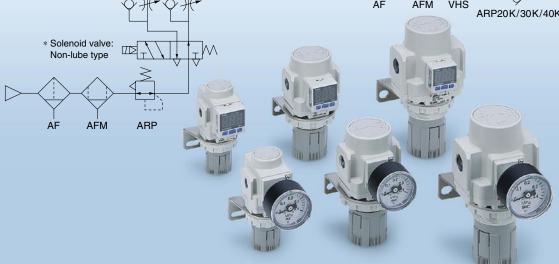
Control of a clamping force by a precise pressure control.

Sensitivity within 0.2% F.S. allows a more precise pressure adjustment. Repeatability within  $\pm 1\%$  F.S. (or within  $\pm 0.3$  kPa) allows a constant clamping force.





When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



\* Cylinder: Non-lube type

## **Direct Operated Precision Regulator/Modular Style**

## ARP20 to ARP40

JIS symbol

Regulator

Regulator with backflow function

Direct Operated Precision Regulator with Backflow Function/Modular Style

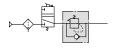
## ARP20K to ARP40K

• With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

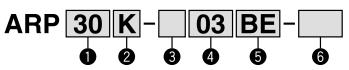
Example 1) When the pressure in the rear and the front of the cylinder differs:



Example 2) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



## **How to Order**



- Option / Semi-standard: Select one each for a to f.
- Option / Semi-standard symbol: Enter them alphanumerically.

   APPROVE ORDER 150/

Example) ARP30K-03BE-1RY

	\	_					0		
				Symbol	Description	Body size			
						20	30	40	
<u> </u>	,	With	backflow	_	Without backflow function	•	•	•	
2	function K			K	With backflow function	•	•	•	
				+					
				_	Rc	•	•	•	
<b>3</b>		Thr	ead type	N	NPT	•	•	•	
				F	G	•	•	•	
				+					
		Port size		01	1/8	•	_		
				02	1/4	•	•	•	
•				03	3/8	_	•	•	
				04	1/2	_	_	•	
				+					
				_	Without mounting option	•	•	•	
		a	Mounting	B Note 2)	With bracket	•	•	•	
				Н	With set nut (For panel mount)	•	•	•	
	Note 1)			+					
	LC.		Pressure	_	Without pressure gauge	•	•	•	
6	Option		gauge	E	Square embedded type pressure gauge (With limit indicator)	•	•	•	
				G	Round type pressure gauge (With limit indicator)	•	•	•	
		b	Digital	<b>E1</b> Note 3)	Output: NPN output / Electrical entry: Wiring bottom entry	•	•	•	
			Digital pressure	<b>E2</b> Note 3)	Output: NPN output / Electrical entry: Wiring top entry	•	•	•	
			switch	<b>E3</b> Note 3)	Output: PNP output / Electrical entry: Wiring bottom entry	•	•	•	
				<b>E4</b> Note 3)	Output: PNP output / Electrical entry: Wiring top entry			•	

## Direct Operated Precision Regulator/Modular Style Series ARP20 to ARP40 **Direct Operated Precision Regulator with** Backflow Function/Modular Style Series ARP20K to ARP40K







ARP20/ARP20K

ARP30/ARP30K

ARP40/ARP40K

						0		
	Symbol		Symbol	Description	Body size			
					20	30	40	
			_	0.005 to 0.4 MPa setting	•	•	•	
	С	Set pressure	1 Note 4)	0.005 to 0.2 MPa setting	•	•	•	
			3 Note 4)	0.008 to 0.6 MPa setting	•	•	•	
		•	+	<u>-</u>			•	
2	d	Flow direction	_	Flow direction: Left to right	•	•	•	
9 standard	a	Flow direction	R	Flow direction: Right to left	•	•	•	
sta 6			+					
Semi-		Knob	_	Downward facing knob	•	•	•	
Se	е	KIIOD	Y	Upward facing knob	•	•	•	
			_	Name plate and pressure gauge in imperial units: MPa	•	•	•	
	f	Pressure unit	Z Note 5)	Name plate and pressure gauge in imperial units: psi	Note 7)	Note 7)	Note 7)	
			ZA Note 6)	Digital pressure switch: With unit conversion function	△ Note 8)	△ Note 8)	△ Note 8)	

Note 1) Options B, G, H are shipped together, (but not assembled).

Note 2) Set nut is included for bracket.

Note 3) When choosing with H (panel mount), the installation space for the lead wires will not be secured. In this case, select "wiring top entry" for the lead wire entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

Note 4) The only difference from the standard specifications is the pressure regulator spring.

It does not restrict the setting of 0.2 MPa/0.6 MPa or more.

When the pressure gauge is attached, a 0.2 MPa pressure gauge for a 0.2 MPa setting will be fitted, and a 0.7 MPa pressure gauge for a 0.6 MPa setting will be fitted.

When a digital pressure switch is attached, the pressure display is fixed to 1.0 MPa.

Note 5) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.

Note 6) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 7) O: For thread type: NPT only

Note 8) △: Combination available for options: E1, E2, E3, E4.

**Direct Operated Precision Regulator/Modular Style (For Special Applications)** 

# 20 ARP20 to 20 ARP40

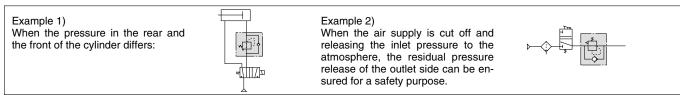
JIS symbol

Direct Operated Precision Regulator with Backflow Function/Modular Style (For Special Applications)

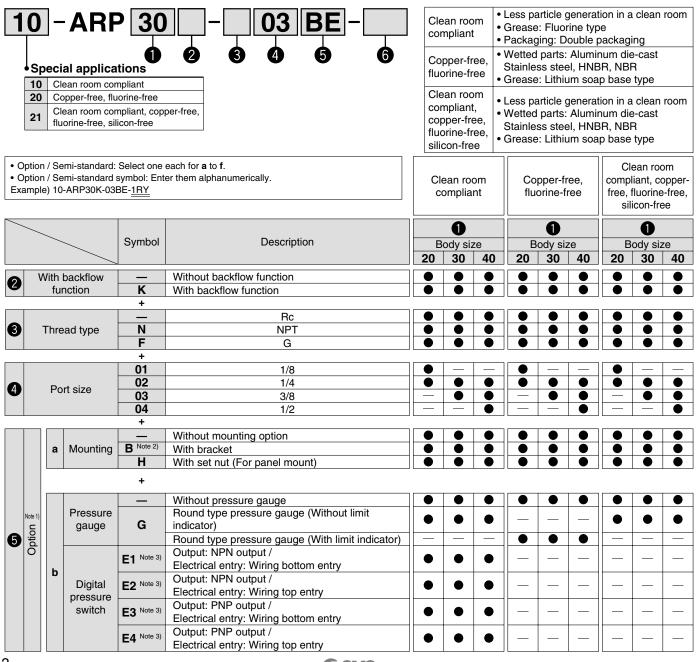
Regulator with backflow function

20-ARP20K to 20-ARP40K

- Clean room compliant (10-ARP).
- Copper-free, fluorine-free (20-ARP).
- Clean room compliant, copper-free, fluorine-free, silicon-free (21-ARP).
- With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.



## **How to Order**



# Direct Operated Precision Regulator (For Special Applications) Series 20 ARP20 to 20 ARP40

Direct Operated Precision Regulator with Backflow Function (For Special Applications) Series  $\frac{10}{21}$ -ARP20K to  $\frac{10}{21}$ -ARP40K







10 - ARP20/ARP20K

រឹម្មី-ARP30/ARP30K

20-ARP40/ARP40K

	Symbol		Symbol	Description		Body size 20 30 40		
				_	0.005 to 0.4 MPa setting	•	•	•
		С	Set pressure	1 Note 4)	0.005 to 0.2 MPa setting	•	•	•
				3 Note 4)	0.008 to 0.6 MPa setting			
				+				
	ard	d	Flow direction	_	Flow direction: Left to right	•	•	•
	lğ		riow direction	R	Flow direction: Right to left		•	
6	Semi-standard			+				
	<u> </u>		Knob	_	Downward facing knob		•	
	Sel	е	KIIOD	Υ	Upward facing knob		•	
				+				
				_	Name plate and pressure gauge in imperial units: MPa		•	
		f		Z Note 5)	Name plate and pressure gauge in imperial units: psi	O Note 7)	O Note 7)	O Note 7)
				ZA Note 6)	Digital pressure switch: With unit conversion function	△ Note 8)	△ Note 8)	△ Note 8)

Note 1) Options B, G, H are shipped together, (but not assembled).

Note 2) Set nut is included for bracket.

Note 3) When choosing with H (panel mount), the installation space for the lead wires will not be secured. In this case, select "wiring top entry" for the lead wire entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

Note 4) The only difference from the standard specifications is the pressure regulator spring.

It does not restrict the setting of 0.2 MPa/0.6 MPa or more.
When the pressure gauge is attached, a 0.2 MPa pressure gauge for a 0.2 MPa setting will be fitted, and a 0.7 MPa pressure gauge for a 0.6 MPa Note 5) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.

Note 6) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.) Note 7) O: For thread type: M5 and NPT only

Note 8)  $\triangle$ : Combination available for options: E1, E2, E3, E4.

## Series ARP20/30/40

## **Specifications**

	Model		ARP20(K)	ARP30(K)	ARP40(K)		
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2		
Fluid				Air			
Proof pressure	е			1.2 MPa			
Max. operating	g pressure			0.7 MPa			
Set	For 0.4 MPa setting	Ex.) ARP30-02BG	0.005 to 0.4 MPa				
pressure	For 0.2 MPa setting	Ex.) ARP30-02BG-1	0.005 to 0.2 MPa				
range Note 1)	For 0.6 MPa setting	Ex.) ARP30-02BG-3	0.008 to 0.6 MPa				
Sensitivity			Within 0.2% F.S.				
Repeatability	Note 2)		Within ±1% F.S. (or ±3 kPa)				
	For 0.4 MPa setting	Ex.) ARP30-02BG	1 /min (ANR) or less (at P2 = 0.4 MPa)				
Air consumption	For 0.2 MPa setting	Ex.) ARP30-02BG-1	0.6 <i>e</i> /m	nin (ANR) or less (at $P2 = 0.2$	2 MPa)		
- Comouniparon	For 0.6 MPa setting	Ex.) ARP30-02BG-3	1.4 <i>e</i> /m	nin (ANR) or less (at $P2 = 0.6$	6 MPa)		
Pressure port	size Note 3)		1/8	1/8	1/4		
Ambient and				-5 to 60°C (No freezing)			
fluid temperature	With digital pressure switch	Ex.) ARP30-02BE1	-5 to 50°C (No freezing)				
Construction			Bleed type				
Weight (kg) Not	e 4)		0.2	0.3	0.5		

Note 1) When a product with the backflow function (ARP20K to 40K) is chosen, set the inlet pressure to 0.05 MPa or higher than the set pressure.

Note 2) For the type set to 0.2 MPa only, repeatability will be within ±3 kPa.

Note 3) Port thread is not provided for products with square embedded-type pressure gauges.

Note 4) Weight shown is for products without any options.

# Direct Operated Precision Regulator/Modular Style Series ARP20/30/40

## **Optional Parts**

### **Standard**

		Model	ARP20(K)	ARP30(K)	ARP40(K)	
Bracket as	sembly Note 1)		ARP20P-270AS ARP30P-270AS		ARP40P-270AS	
Set nut			ARP20P-260S	ARP30P-260S	ARP40P-260S	
	0.4 MPa	Round type Note 2)	G36-4	1-□01	G46-4-□02	
	0.4 IVIF a	Square embedded type Note 3)	GC3-4AS [GC3P-010AS (Pressure gauge		e cover only)]	
	0.2 MPa	Round type Note 2)	G36-2-□01		G46-2-□02	
		Square embedded type Note 3)	GC3-2AS [GC3P-010AS (Pressure gauge cover only)]			
Pressure	0.7 MPa	Round type Note 2)	G36-7	G46-7-□02		
gauge	U.7 IVIFA	Square embedded type Note 3)	GC3-7AS [GC3P-010AS (Pressure gaug		e cover only)]	
		NPN output / Wiring bottom entry	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]			
	Digital type	NPN output / Wiring top entry	ISE35-R-25-	n body only)]		
	Digital type	PNP output / Wiring bottom entry	ISE35-N-65-	n body only)]		
		PNP output / Wiring top entry	ISE35-R-65-	n body only)]		

**Clean Room Compliant (10-)** 

		Model	10-ARP20(K)	10-ARP30(K)	10-ARP40(K)		
Bracket as	sembly Note 1)		ARP20P-270AS	ARP20P-270AS ARP30P-270AS			
Set nut			ARP20P-260S	ARP30P-260S	ARP40P-260S		
	0.4 MPa		G49-4	1-□01	G49-4-□02		
	0.2 MPa	Round type Note 2)	G49-2	G49-2-□02			
	0.7 MPa		G49-7-□01		G49-7-□02		
Pressure gauge		NPN output / Wiring bottom entry	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]				
guaga	Digital type	NPN output / Wiring top entry	ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]				
	Digital type	PNP output / Wiring bottom entry	ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)]				
		PNP output / Wiring top entry	ISE35-R-65-	n body only)]			

Copper-free, Fluorine-free (20-)

Model			20-ARP20(K)	20-ARP40(K)		
Bracket assembly Note 1)			ARP20P-270AS ARP30P-270AS		ARP40P-270AS	
Set nut			ARP20P-260S ARP30P-260S		ARP40P-260S	
	0.4 MPa		G46-4-□01-X3		G46-4-□02-X3	
Pressure gauge	0.2 MPa	Round type Note 2)	G46-2-□01-X3		G46-2-□02-X3	
	0.7 MPa		G46-7-	G46-7-□02-X3		

Clean Room Compliant, Copper-free, Fluorine-free (21-)

		Model	21-ARP20(K)	21-ARP30(K)	21-ARP40(K)	
Bracket assembly Note 1)			ARP20P-270AS ARP30P-270AS		ARP40P-270AS	
Set nut			ARP20P-260S	ARP30P-260S	ARP40P-260S	
	0.4 MPa		G49-4-□01MS-X3		G49-4-□02MS-X3	
Pressure gauge	0.2 MPa	Round type Note 2)	G49-2-□01MS-X3		G49-2-□02MS-X3	
gaage	0.7 MPa		G49-7-□	G49-7-□02MS-X3		

Note 1) Assembly includes a bracket and set nuts.



Note 2) 
in part numbers for a round-type pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. The G thread is unavailable. If it is required, select the R thread type (—) instead. Please contact SMC regarding the connection thread NPT and the pressure gauge supply for psi unit specifications.

Note 3) Includes one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only.

Note 4) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), and mounting screws (2 pcs.) are included. [ ]: Switch body only. For how to order the digital pressure switch, refer to the following specific page for the digital pressure switch.

## Series ARP20/30/40

Condition: Inlet pressure 0.7 MPa

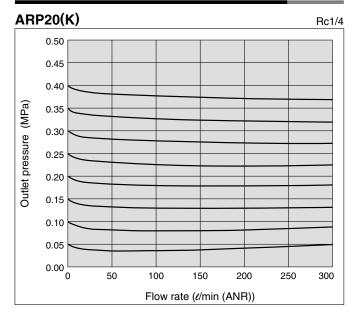
#### Inlet pressure 0.5 MPa Outlet pressure 0.2 MPa Flow rate 20 d/min (ANR)

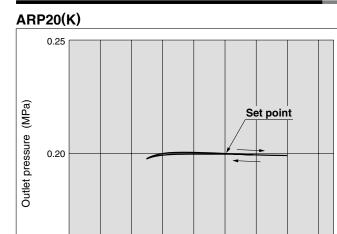
8.0

## Pressure Characteristics (Representative values)

Conditions:

## Flow Characteristics (Representative values)



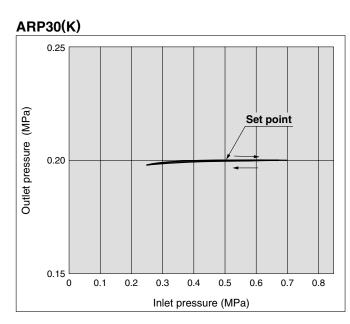


0.15

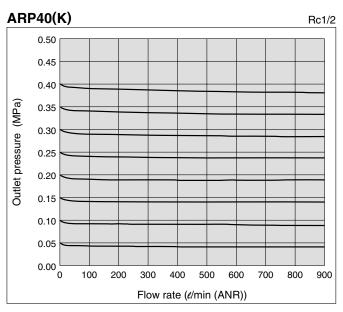
0.1

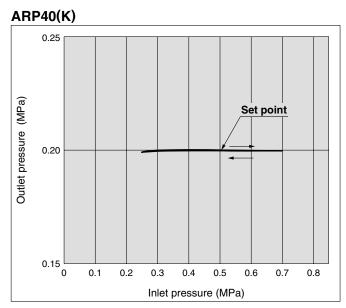
0.2

## ARP30(K) Rc3/8 0.50 0.45 0.40 Outlet pressure (MPa) 0.35 0.30 0.25 0.20 0.15 0.10 0.05 0.00 100 200 300 400 500 600 Flow rate (e/min (ANR))



Inlet pressure (MPa)

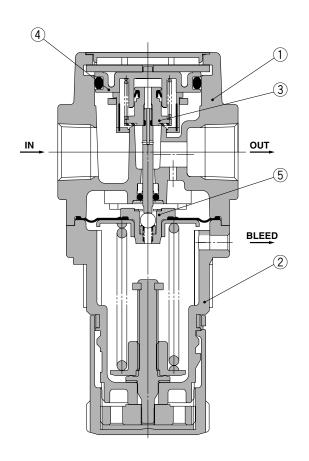


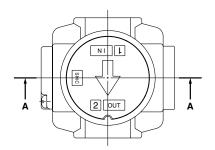


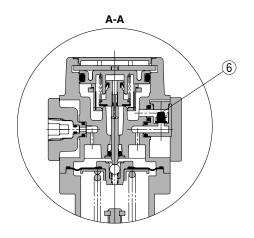
## Construction

## ARP20(K)/30(K)/40(K)

## ARP20K/30K/40K (With backflow function)







## **Component Parts**

No.	Description	Material	Note
1	Body	Aluminum die-casted	External color: White
2	Bonnet	Polyacetal	External color: White

## **Replacement Parts**

No.	Description	Material	Part no.				
INO.		ivialeriai	ARP20(K)	ARP30(K)	ARP40(K)		
3	Valve assembly	Brass, HNBR, NBR	ARP20P-330AS	ARP30P-330AS	ARP40P-330AS		
4	Valve guide assembly	Polyacetal, NBR	ARP20P-050AS ARP30P-050AS		ARP40P-050AS		
5	Diaphragm assembly	HNBR, Stainless steel, Brass	ARP20P-151AS	ARP30P-151AS	ARP40P-151AS		
6 Note)	Check valve assembly	_		AR20KP-020AS			

Note) The check valve assembly is the replacement part for a regulator with a backflow function (ARP20K to 40K), and it is made up of check valve body assembly, the check valve cover and 2 screws.

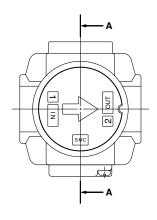
\* Please consult SMC for special application specifications.

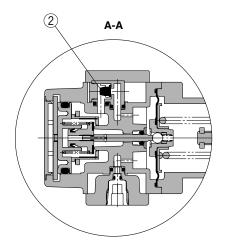


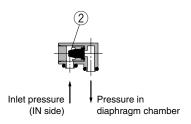
## Series ARP20/30/40

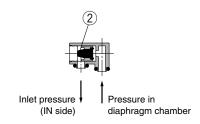
## **Working Principle (Regulator with Backflow Function)**

## ARP20K/30K/40K









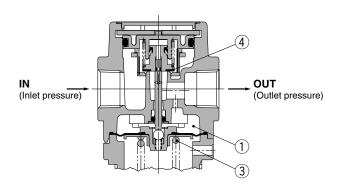


Figure 1 Normal

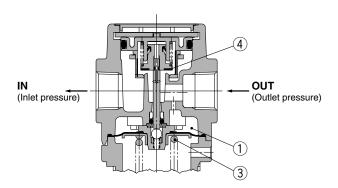


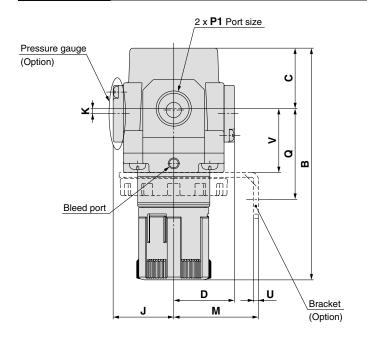
Figure 2 Backflow

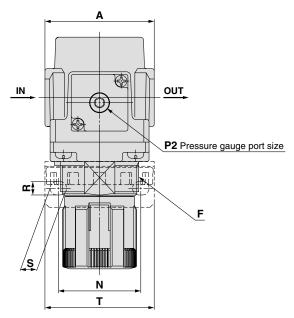
When the inlet pressure is higher than the set pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released to the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ pushes down the diaphragm. Valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

# Direct Operated Precision Regulator/Modular Style Series ARP20/30/40

## **Dimensions**





\* The dimensions are for special applications (not including round-type pressure gauge). The dimensions for special applications are the same as those of the standard product. However, as for the 10-, 20-series, a fitting is attached to the bleed port and it protrudes from the face with the OUT port by approx. 11 mm.

### Panel fitting dimension

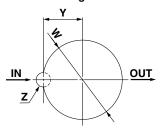
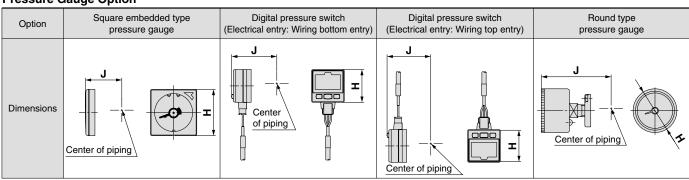


Plate thickness ARP20(K), ARP30(K): Max. 3.5 ARP40(K): Max. 5

## **Pressure Gauge Option**



Model	Standard specifications								
Model	P1	P2	Α	B Note 1)	С	D	F	J	K
ARP20(K)	1/8, 1/4	1/8	40	98	27	28.5	M28 x 1	28.5 Note 2)	2
ARP30(K)	1/4, 3/8	1/8	53	117	29	29.5	M38 x 1.5	29.5	2.5
ARP40(K)	1/4, 3/8, 1/2	1/4	70	148	41	34	M42 x 1.5	34	1

	Optional specifications																
Model	Square embedded type pressure gauge		Digital pressure switch		Round type pressure gauge Note 3)		Bracket mount dimension					Panel mount					
	Н	J	Н	J	Н	J	M	N	Q	R	S	Т	U	V	W	Υ	Z
ARP20(K)	□28	29.5	□27.8	40	ø37.5	66	30	34	47	5.4	15.4	55	2.3	28	28.5	14	6
ARP30(K)	□28	30.5	□27.8	41	ø37.5	67	41	40	44	6.5	8	53	2.3	31	38.5	19	7
ARP40(K)	□28	35	□27.8	45	ø42.5	74	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7

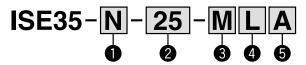
Note 1) The total length of B direction is the length when the filter regulator knob is unlocked.

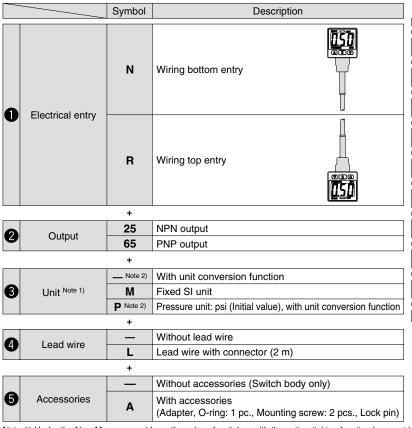
Note 2) For ARP20(K) only, the position of the pressure gauge is above the center of the piping.

Note 3) For dimensions of the round-type pressure gauge for special applications, please contact SMC.



# Options Digital Pressure Switch





]	Digital Pressure Switch Construction
Exam Regu	
	Digital pressure switch (Body only)  Wiring top entry
	Lead wire
]	

Note 1) Under the New Measurement Law, the sales of switches with the unit switching function have not been allowed for use in Japan.

Note 2) Unit name plate is attached.

Note 3) Operation manual is included.

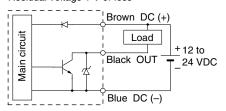
Note 4) When ordering the body only, select the symbol from **1** to **3** respectively.

#### **Specifications**

Rated pressure range			0 to 1 MPa							
Set press	sure range		-0.1 to 1 MPa							
Withstan	d pressure		1.5 MPa							
Set press	sure resolution	1	0.01 MPa							
Power supply voltage			12 to 24 VDC, Ripple (p-p) 10% or less (with power supply polarity protection)							
Current consumption			55 mA or less (at no load)							
Switch output			NPN or PNP open collector 1 output							
Maximum load current Maximum applied voltage		d current	80 mA							
		lied voltage	30 V (at NPN output)							
Residual voltage Response time Anti-chattering function Short-circuit protection			1 V or less (with load current of 80 mA)  1 s (0.25, 0.5, 2, 3)							
							Yes			
							Repeatability			±1% F.S. or less
			Hystere- Hysteresis mode		ode	Variable (0 or above)				
sis	Window comp	arator mode	Variable (0 or above)							
Display			3-digit, 7-segment indicator, 2-color display (Red/Green) can be interlocked with the switch output.							
Display accuracy			±2% F.S.±1 digit (25°C±3°C)							
Indicator light			Light up when output is turned ON. (Green)							
Environm	ent resistance	Enclosure	IP40							
Lead wire with connector			ø3.4 3-wire 25AWG 2 m							

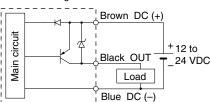
## Output Specifications NPN open collector output

Max. 30 V, 80 mA Residual voltage 1 V or less



## PNP open collector

Max. 80 mA Residual voltage 1 V or less









# **Safety Instructions**

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), Japan Industrial Standards (JIS)\*1) and other safety regulations\*2).

\* 1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1992: Manipulating industrial robots -Safety.

JIS B 8370: General rules for pneumatic equipment.

JIS B 8361: General rules for hydraulic equipment.

JIS B 9960-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

JIS B 8433-1993: Manipulating industrial robots - Safety.

etc.

\* 2) Labor Safety and Sanitation Law, etc.

**Caution:** Operator error could result in injury or equipment damage.

**Warning:** Operator error could result in serious injury or loss of life.

⚠ Danger: In extreme conditions, there is a possibility of serious injury or loss of life.

## ⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.





## **A**Caution

## The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

## **Limited Warranty and Disclaimer/Compliance Requirements**

The product used is subject to the following "Limited Warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

## **Limited Warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.\*3)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
  - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
  - \* 3) Vacuum pads are excluded from this 1 year warranty.
    - A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
    - Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of the rubber material are not covered by the limited warranty.

## **Compliance Requirements**

When the product is exported, strictly follow the laws required by the Ministry of Economy, Trade and Industry (Foreign Exchange and Foreign Trade Control Law).



# Series ARP20/30/40 Specific Product Precautions 1

Be sure to read this before handling. Refer to the back of pages 1 and 2 for Safety Instructions and "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Common Precautions.

Design

## **⚠** Warning

- Be sure to install a safety device to prevent damage or malfunction of the outlet side components when the output pressure exceeds the set pressure value.
- Please consult with SMC if the intended application calls for absolutely zero leakage due to special atmospheric requirements, or if the use of a fluid other than air is required.

## **∧** Caution

- Select a model that is suitable for the desired cleanliness by referring to the SMC's Best Pneumatics catalogue.
- 2. Components cannot be used for applications that are outside the range of the specifications.
  - Please consult with SMC when you anticipate using the component outside the range of its specifications (such as temperature and pressure).
- Even when the product is used in the specified range, it may chatter depending on the operating conditions. Please contact SMC for the details of this chattering.

Selection

## **⚠** Warning

- The mineral grease used on internal sliding parts and seals may run down to outlet side components.
   Please consult with SMC if this is not desirable.
- 2. Residual pressure release (outlet pressure release) is not complete by releasing the inlet pressure.
  - To release residual pressure, select a model with a backflow function. Using a model without a backflow function makes for inconsistent residual pressure release (i.e., residual pressure may or may not be released) depending upon the operating conditions.
- Please contact SMC if air will not be consumed in the system for a long period of time, or if the outlet side will be used with a sealed circuit and a balanced circuit, as this may cause the set pressure of the outlet side to fluctuate.
- 4. Set the regulating pressure range for the outlet pressure of the regulator in a range that is 90% or less of the inlet pressure.
  - If set to above 90%, the outlet pressure will be easily affected by fluctuations in the flow rate and inlet pressure, and become unstable.
- A safety margin is calculated into the maximum regulating pressure range appearing in the catalogue's specification table.
  - However, the outlet pressure may exceed the set pressure due to a delay in the valve's closing.
- Please contact SMC when a circuit requires the use of a regulator having relief sensitivity with high precision and setting accuracy.

## Mounting

## **⚠** Caution

- To avoid reversed connections of the air inlet/outlet, make connections after confirming the "IN/OUT" mark or arrows that indicate the direction of air flow. Reversed connections can cause malfunction.
- Leave a space of 100 mm or more for maintenance on the valve guide side (opposite side from the knob).
- When the product is installed between a solenoid valve and an actuator, select a backflow function type.

## Adjustment

## **⚠** Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges.
  - Turning the knob excessively can cause damage to the internal parts.
- Do not use a tool on the pressure regulator knob as this can cause damage. It must be operated manually.

## **∧** Caution

- Be sure to check the inlet pressure before setting the outlet pressure.
- 2. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



- 3. To set the pressure using the knob, turn the knob in the direction that increases pressure and lock the knob after the pressure is set.
  - If this is done in the direction that decreases pressure, the pressure may drop from the original set pressure. Turning the knob clockwise increases the outlet pressure, and turning it counterclockwise reduces the pressure.
- Do not apply pressure exceeding the range of specifications.
  - It can damage the pressure gauge.





# Series ARP20/30/40 Specific Product Precautions 2

Be sure to read this before handling. Refer to the back of pages 1 and 2 for Safety Instructions and "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Common Precautions.

## **Adjustment**

## **⚠** Caution

The product consumes a small amount of fluid from the bleed port.

The product is designed to have a bleed mechanism for highly accurate pressure adjustment, and consumes a small amount of fluid from the bleed port. This should not be considered abnormal

## Air Supply

## **⚠** Warning

 Use a mist separator on the inlet side of the product.

If the supplied air contains condensate or dust, the bleed mechanism can malfunction.

Do not use a lubricator on the inlet side of the product, as the bleed mechanism can malfunction.

### **Piping**

## **⚠** Warning

 To screw piping materials into components, tighten with a recommended tightening torque while holding the female thread side.

If the minimum tightening torque is not observed, this can cause a looseness and seal failure. On the other hand, excess tightening torque can cause damage to the threads. Furthermore, tightening without holding the female thread side can cause damage due to the excess force that is applied directly to the piping bracket.

## **Recommended Tightening Torque**

Unit: N⋅m

Connection thread Torque		1/8	1/4	3/8	1/2	
		7 to 9	12 to 14	22 to 24	28 to 30	

2. Avoid excessive torsional moment or bending moment other than those caused by the equipment's own weight as this can cause damage.

Support external piping separately.

3. Piping materials without flexibility such as steel tube piping are prone to be affected by excess moment load and vibration from the piping side. Use flexible tubing in between to avoid such an effect.

#### Maintenance

## **Marning**

- When disassembly or installation is required during the maintenance, repair, or replacement of a device, be sure to follow the instructions provided in the operation manual or safety instructions in this catalogue.
- 2. When using the regulator with a backflow function between a solenoid valve and an actuator, check the pressure gauge periodically.

Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

## **⚠** Caution

 For emergency action in the event of setting failure or leakage from the relief port, refer to "Troubleshooting" in the Operation Manual of the product.









#### **EUROPEAN SUBSIDIARIES:**



#### Austria

SMC Pneumatik GmbH (Austria). Girakstrasse 8, A-2100 Korneuburg Phone: +43 2262-62280. Fax: +43 2262-62285 E-mail: office@smc.at http://www.smc.at



#### Belgium

SMC Pneumatics N.V./S.A. Nijverheidsstraat 20, B-2160 Wommelgem Phone: +32 (0)3-355-1464, Fax: +32 (0)3-355-1466 E-mail: info@smcpneumatics.be http://www.smcpneumatics.be



#### Bulgaria

SMC Industrial Automation Bulgaria EOOD Business Park Sofia, Building 8 - 6th floor, BG-1715 Sofia Phone:+359 2 9744492, Fax:+359 2 9744519 E-mail: office@smc.bg http://www.smc.bg



#### Croatia

SMC Industrijska automatika d.o.o. Crnomerec 12, HR-10000 ZAGREB Phone: +385 1 377 66 74, Fax: +385 1 377 66 74 E-mail: office@smc.hr http://www.smc.hr



#### Czech Republic

SMC Industrial Automation CZ s.r.o. Hudcova 78a, CZ-61200 Brno Phone: +420 5 414 24611, Fax: +420 5 412 18034 E-mail: office@smc.cz http://www.smc.cz



#### Denmark

SMC Pneumatik A/S Knudsminde 4B, DK-8300 Odder Phone: +45 70252900, Fax: +45 70252901 E-mail: smc@smc-pneumatik.dk http://www.smcdk.com



### Estonia

SMC Pneumatics Estonia OÜ Laki 12, 106 21 Tallinn Phone: +372 6510370, Fax: +372 65110371 E-mail: smc@smcpneumatics.ee http://www.smcpneumatics.ee



## Finland

SMC Pneumatics Finland Oy PL72, Tiistinniityntie 4, SF-02231 ESPOO Phone: +358 207 513513, Fax: +358 207 513595 E-mail: smcfi@smc.fi http://www.smc.fi



## France

SMC Pneumatique, S.A.

1, Boulevard de Strasbourg, Parc Gustave Eiffel
Bussy Saint Georges F-77607 Mame La Vallee Cedex 3
Phone: +33 (0)1-6476 1000, Fax: +33 (0)1-6476 1010
E-mail: contact@smc-france.fr http://www.smc-france.fr



#### Germany

SMC Pneumatik GmbH Boschring 13-15, D-63329 Egelsbach Phone: +49 (0)6103-4020, Fax: +49 (0)6103-402139 E-mail: info@smc-pneumatik.de http://www.smc-pneumatik.de



## Greece

SMC Hellas EPE Anagenniseos 7-9 - P.C. 14342. N. Philadelphia, Athens Phone: +30-210-2717265, Fax: +30-210-2717766 E-mail: sales@smchellas.gr http://www.smchellas.gr



#### Hungary

SMC Hungary Ipari Automatizálási Kft. Torbágy út 19, H-2045 Törökbálint Phone: +36 23 511 390, Fax: +36 23 511 391 E-mail: office@smc.hu http://www.smc.hu



### Ireland

SMC Pneumatics (Ireland) Ltd. 2002 Citywest Business Campus, Naas Road, Saggart, Co. Dublin Phone: +353 (0)1-403 9000, Fax: +353 (0)1-464-0500 E-mail: sales@smcpneumatics.ie http://www.smcpneumatics.ie



## Italy

SMC Italia S.p.A Via Garibaldi 62, I-20061Carugate, (Milano) Phone: +39 (0)2-92711, Fax: +39 (0)2-9271365 E-mail: mailbox@smcitalia.it http://www.smcitalia.it



#### Latvia

SMC Pneumatics Latvia SIA Smerla 1-705, Riga LV-1006 Phone: +371 781-77-00, Fax: +371 781-77-01 E-mail: info@smclv.lv http://www.smclv.lv



## Lithuania

SMC Pneumatics Lietuva, UAB Oslo g.1, LT-04123 Vilnius Phone: +370 5 264 81 26 Fax: +370 5 264 81 26



#### Netherlands

SMC Pneumatics BV De Ruyterkade 120, NL-1011 AB Amsterdam Phone: +31 (0)20-5318888, Fax: +31 (0)20-5318880 E-mail: info@smcpneumatics.nl http://www.smcpneumatics.nl



#### Norway

SMC Pneumatics Norway A/S Vollsveien 13 C, Granfos Næringspark N-1366 Lysaker Tel: +47 67 12 90 20, Fax: +47 67 12 90 21 E-mail: post@smc-norge.no http://www.smc-norge.no



#### Poland

SMC Industrial Automation Polska Sp.z.o.o. ul. Poloneza 89, PL-02-826 Warszawa, Phone: +48 22 211 9600, Fax: +48 22 211 9617 E-mail: office@smc.pl http://www.smc.pl



Portugal SMC Sucursal Portugal, S.A. Rua de Engº Ferreira Dias 452, 4100-246 Porto Phone: +351 226 166 570, Fax: +351 226 166 589 E-mail: postpt@smc.smces.es http://www.smc.eu



#### Romania

SMC Romania srl Str Frunzei 29, Sector 2, Bucharest Phone: +40 213205111, Fax: +40 213261489 E-mail: smcromania@smcromania.ro http://www.smcromania.ro



#### Russia

SMC Pneumatik LLC. 4B Sverdlovskaja nab, St. Petersburg 195009 Phone.:+7 812 718 5445, Fax:+7 812 718 5449 E-mail: info@smc-pneumatik.ru http://www.smc-pneumatik.ru



## Slovakia

SIOVAKIA SMC Priemyselná Automatizáciá, s.r.o. Fatranská 1223, 01301 Teplicka Nad Váhom Phone: +421 41 3213212 - 6 Fax: +421 41 3213210 E-mail: office@smc.sk http://www.smc.sk



#### Slovenia

SMC industrijska Avtomatika d.o.o. Mirnska cesta 7, SI-8210 Trebnje Phone: +386 7 3885412 Fax: +386 7 3885435 E-mail: office@smc.si http://www.smc.si



## OTHER SUBSIDIARIES WORLDWIDE:

ARGENTINA, AUSTRALIA, BOLIVIA, BRASIL, CANADA, CHILE, CHINA, HONG KONG, INDIA, INDONESIA, MALAYSIA, MEXICO, NEW ZEALAND, PHILIPPINES, SINGAPORE, SOUTH KOREA, TAIWAN, THAILAND, USA, VENEZUELA





#### Spain

SMC España, S.A. Zuazobidea 14, 01015 Vitoria Phone: +34 945-184 100, Fax: +34 945-184 124 E-mail: post@smc.smces.es http://www.smc.eu



#### Sweden

SMC Pneumatics Sweden AB Ekhagsvägen 29-31, S-141 71 Huddinge Phone: +46 (0)8-603 12 00, Fax: +46 (0)8-603 12 90 E-mail: post@smcpneumatics.se http://www.smc.nu



#### Switzerland

SMC Pneumatik AG Dorfstrasse 7, CH-8484 Weisslingen Phone: +41 (0)52-396-3131, Fax: +41 (0)52-396-3191 E-mail: info@smc.ch http://www.smc.ch



#### Turkey

Entek Pnömatik San. ve Tic. A\*. Perpa Ticaret Merkezi B Blok Kat: 11 No: 1625, TR-34386, Okmeydani, Islanbul Phone: +90 (0)212-444-0762, Fax: +90 (0)212-221-1519 E-mail: smc@entek.com.tr http://www.entek.com.tr



SMC Pneumatics (UK) Ltd Vincent Avenue, Crownhill, Milton Keynes, MK8 0AN Phone: +44 (0)800 1382930 Fax: +44 (0)1908-555064 E-mail: sales@smcpneumatics.co.uk http://www.smcpneumatics.co.uk