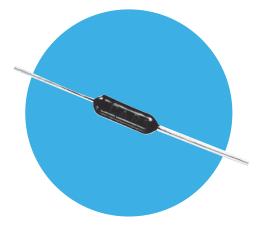
Resistors

Ultra Precision Metal Film Resistors

CAR series

- Tolerance down to 0.01%
- Low TCR's
- High reliability
- Superior moisture performance
- Non standard values available
- Highest stability metal film available
- Matched sets and networks





All Pb-free parts comply with EU Directive 2011/65/EU (RoHS2)

Electrical Data

		CAR5	CAR6	CAR7	Notes
Power rating at 70°C	watts	0.25	0.33	0.5	
Power rating at 85°C	watts	0.125	0.25	0.33	
Resistance range	ohms	10R0 to 3M	10R0 to 5M	10R0 to 10M	
Limiting element voltage	volts	250	350	500	
TCR (20 to +70°C)	ppm/°C)(T), 15(Y), 25([See tolerance/TCR
Resistance tolerance		0.01(L), 0.02(P), 0	.05(W), 0.1(B), 0.2	5(C), 0.5(D) & 1(F)	combinations
Standard values		E24, E96 preferred			below
Thermal impedance	°C/watt	110	70	60	
Ambient temperature range	°C	-55 to +155			

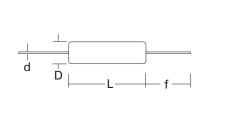
Table of Resistance Restrictions

	Tolerance										
TCR	CAR5			CAR6			CAR7				
ppm/°C	0.01-0.02%	0.05%	0.1-1%	0.01/0.02%	0.05%	0.1-1%	0.01-0.02%	0.05%	0.1-1%		
5 ¹	50 to 300k	10 to 500k	10 to 500k	50 to 500k	10 to 500k	10 to 500k	50 to 750k	10 to 750k	10 to 750k		
10	50 to 300k	10 to 1M	10 to 1M	50 to 500k	10 to 1M	10 to 1M	50 to 750k	10 to 1M	10 to 1.5M		
15	50 to 300k	10 to 1M	10 to 1M	50 to 500k	10 to 1M	10 to 1M	50 to 750k	10 to 1M	10 to 3.5M		
25	50 to 300k	10 to 1M	10 to 1.5M	50 to 500k	10 to 1M	10 to 3M	50 to 750k	10 to 1M	10 to 5M		
50	50 to 300k	10 to 1M	10 to 3M	50 to 500k	10 to 1M	10 to 5M	50 to 750k	10 to 1M	10 to 10M		

Physical Data

	Dimensions (mm) and Weight (g)									
						PCB	Min			
						mounting	Bend	Wt.		
	Туре	L Max	D Max	f min	d nom.	centres	Radius	nom.		
ľ	CAR5	7.2	2.5	30	0.6	10.2	0.6	0.24		
ľ	CAR6	10.0	3.7	30	0.6	12.7	0.6	0.40		
	CAR7	15.5	5.5	30	0.8	18.4	1.2	1.15		

Note1: Based on sampling. 100% screened product is available.



General Note

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BI Technologies IRC Welwyn

CAR series



Construction

Ceramic rods are coated with a metal film and plated steel caps are force fitted. A helical cut is used to adjust the film to its final value.

Termination wires are welded to the caps and the resistor is protected with a specially formulated epoxy coating.

Terminations

Material	Solderable finish copper wire.
Strength	The terminations meet the requirements of
	IEC 68.2.21
Solderability	The terminations meet the requirements of
	IEC 115-1, Clause 4.17.3.2

Marking

Type reference, TCR code, resistance value and tolerance code.

The resistance value marking conforms to IEC 62.

Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning fluids suitable for printed circuits.

Performance Data

		Values 10 ≤ 250k Actual Performance		Values	> 250k
	ľ			Actual Performance	
	ľ	Maximum	Typical	Maximum	Typical
Load at rated power : 1000 hrs at 70°C (or 85°C)	ΔR %	0.05	0.02	0.25	0.05
Dry heat : 1000 hrs at 155°C	ΔR %	0.15	0.08	1	0.2
Shelf life : 12 months at room temperature	ΔR %	0.01	0.003	0.04	0.02
Derating from rated power at 70°C (or 85°C)		Zero at 155°C		Zero at 155°C	
Short term overload	ΔR %	0.01	0.001	0.08	0.01
Climatic	ΔR %	0.05	0.02	0.2	0.05
Climatic category		55/155/56		55/155/56	
Long term damp heat	ΔR %	0.05	0.02	0.2	0.05
Temperature rapid change	ΔR %	0.04	0.02	0.25	0.05
Resistance to solder heat	ΔR %	0.02	0.003	0.05	0.005
Vibration and bump	ΔR %	0.02	0.002	0.06	0.02
Noise (in a decade of frequency)	μV/V	0.2	0.03	1	0.1
Voltage coefficient of resistance	ppm/V	0.3	<0.05	0.2	<0.05

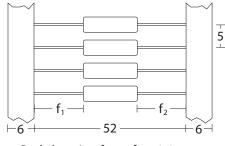
Application Notes

Resistors can be supplied matched for tolerance and TCR down to $\pm 0.005\%$ and ± 1 ppm/°C, respectively, either as separate resistors or pre-assembled and encapsulated within a plastic box.

The individual resistors within a set or module can be manufactured with a tolerance of $\pm 0.01\%$ and a TCR of ± 5 ppm/°C.

Packaging

CAR5 and CAR6 standard packing is in tape, as shown below, whilst CAR7 is bulk packed.



Body location f $_1 - f_2 \le 1.4 \text{ mm}$

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BI Technologies IRC Welwyn



CAR series

Ordering Procedure

This product has two valid part numbers:

European (Welwyn) Part Number: CAR5V-31K6PI (CAR5 with TCR ±5ppm/°C at 31.6 kilohms ±0.02%, Pb-free)

CAR5	V -	3 1 K 6	ΡΙ
1	2	3	4 5

1	2	3	4		5			
Туре	TCR (ppm/°C)	Value	Tolerance	Finish, Screening & Packing				
CAR5	V = ±5	E24 = 3/4 characters	L = ±0.01%	I = Sta	I = Standard packing & Pb-free			
CAR6	T = ±10	E96 = 4/5 characters	P = ±0.02%	SC = Standard packing & Pb-free				
CAR7	Y = ±15	R = ohms	W = ±0.05%		ith 5ppm/°C screened			
	D = ±25	K = kilohms	B = ±0.1%	PB = \$	Standard packing & SnPb			
	C = ±50	M = megohms	C = ±0.25%	CAR5	Ammo	Up to 5000/box		
			D = ±0.5%	CAR6	Ammo	Up to 2500/box		
			F = ±1%	CAR7	Bulk	250/box		

USA (IRC) Part Number: CAR5LFV3162PA (CAR5 with TCR ±5ppm/°C at 31.6 kilohms ±0.02%, Pb-free)

CAR5	LF	V	3 1 6 2	ΡΑ
1	2	3	4	56

1	2	3	4	5			6
Туре	Termination	TCR (ppm/°C)	Value	Tolerance	Packing		
CAR5	Omit for SnPb	V = ±5	3 digits + multiplier	L = ±0.01%	^	CAR5	Ammo up to 5000/box
CAR6	LF = Pb-free	$T = \pm 10$	R = ohms for	P = ±0.02%	A	CAR6	Ammo up to 2500/box
CAR7		Y = ±15	values <100 ohms	W = ±0.05%	В	CAR7	Bulk 250/box
		D = ±25		B = ±0.1%			
		C = ±50		C = ±0.25%			
				D = ±0.5%			
				F = ±1%			

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BI Technologies IRC Welwyn